

# TYPE OF THE WORK CLAMP FOOT

No. of work clamp foot	1	2	3	4	5	6	7	8
	13518659 (asm)			13548557 (asm)	13542964 (asm)	13548151 (asm)		13542451 (asm)
Work clamp foot								
	14116107	14116404	14116800	14116305	14116206	13548003	13554803	14116602
		(without knurl)	(without knurl)					
Feed plate								
Application code	S	F	F	H	M	S	H	S
Finger guard*	13533104					13548300		13533104
Remarks	Standard accessory for S (standard) type machine head.	Option ★(3)	Standard accessory for F (foundation) type machine head. ★(1)	Option	Standard accessory for M (knit and knitting fabric) type machine head.	Option	Standard accessory for H (heavy-weight material) and W (with large hook for heavy-weight materials) type machine head.	Option

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No. of work clamp foot	9	10	11	12	13	14	15	16
	13571955 (asm)		13561360 (asm)	14137509 (Right) 14137608 (Left)	40021871 (Right) 40021872 (Left)	40021874 (Right) 40021875 (Left)	40021877 (Right) 40021878 (Left)	40021880 (Right) 40021881 (Left)
Work clamp foot								
	14116503	14116909	14116701	14137707	40021873	40021876	40021879	40021882
	(without knurl)	(without knurl)	(without knurl)	(without knurl)	(with knurl)	(with knurl)	(with knurl)	(with knurl)
Feed plate								
Application code	F	F	F	F	S	S	S	S
Finger guard*	14135305					13533104		
Remarks	Option ★(2)	For lengthwise bartacking (packed together with accessories supplied with F-type machine head) ★(1)	Option	Option	Option	Option	Option	Option

For JE: ★(1) Option  
 ★(2) Packed together with accessories supplied with F-type machine head.  
 ★(3) Standard accessory for F (foundation) type machine head.

\*Install a finger guard suitable for each work clamp foot when replacing the work clamp foot.