

# DT6-B927 DT6-B928

パーツブック  
PARTS BOOK  
TEILEKATALOG  
LIVRE DES PIECES  
LIBRO DE REFERENCIA DE PIEZAS

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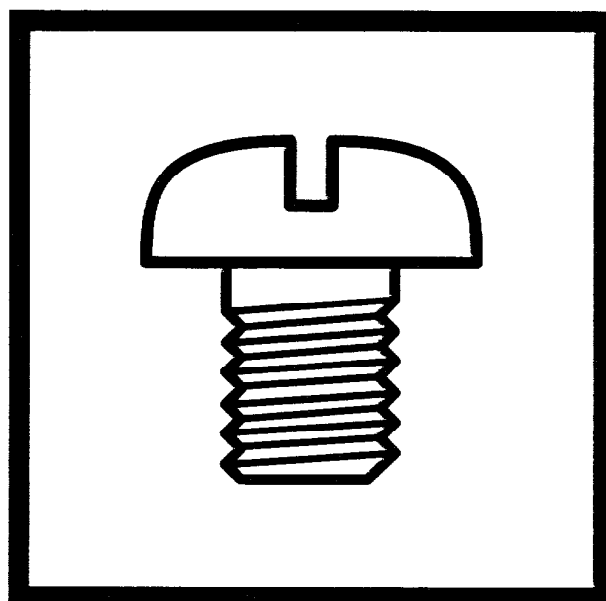
2本針・3本針二重環縫伏縫腕ミシン

TWIN NEEDLE/THREE NEEDLE FEED OF THE ARM DOUBLE CHAIN STITCHER

ZWEINADEL/DRENADEL-DOPPELKETTENSTICH-ARMABWÄRTSMASCHINE

MACHINE BRAS DEPORTE-POINT DE CHAINETTE DOUBLE 2/3 AIGUILLES

MAQUINA DE DOS/TRES AGUJAS DE BRAZO CADENETA



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brother®

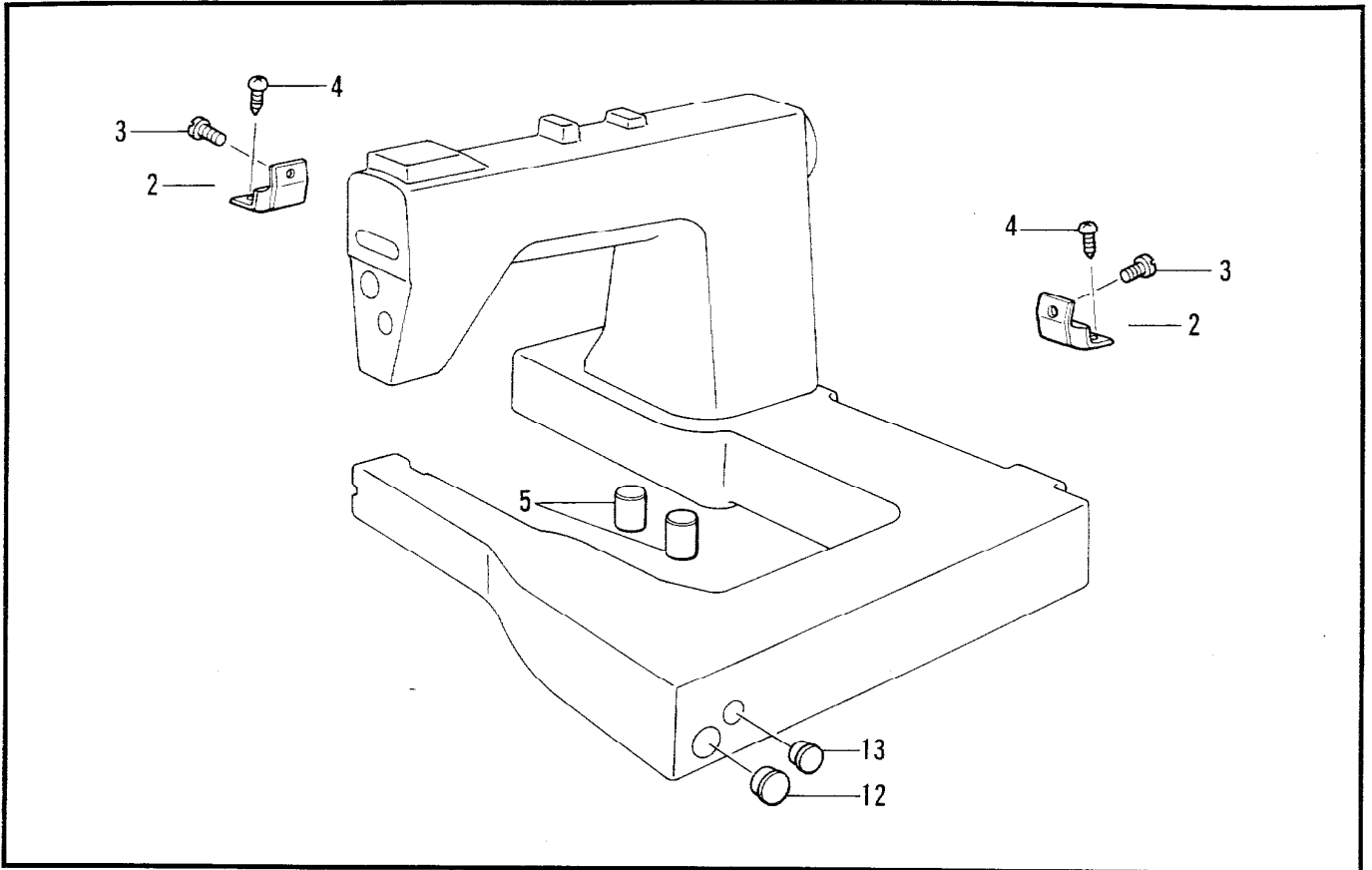
## Notes sur l'utilisation de ce manuel de pièces détachées

1. Ce manuel a été fait d'après les renseignements valables au mois de Décembre 1996.
2. Les pièces peuvent être sujettes à des modifications sans préavis.
3. Les pièces fournies en tant qu'assemblages complets sont encadrées avec un trait pointillé [ ] .
4. Si le symbole ※ se trouve dans la colonne "Parts No. (N° de pièce)" veuillez la vous référer à la LISTE DES PIÈCES ACCESSOIRES page 55~59.

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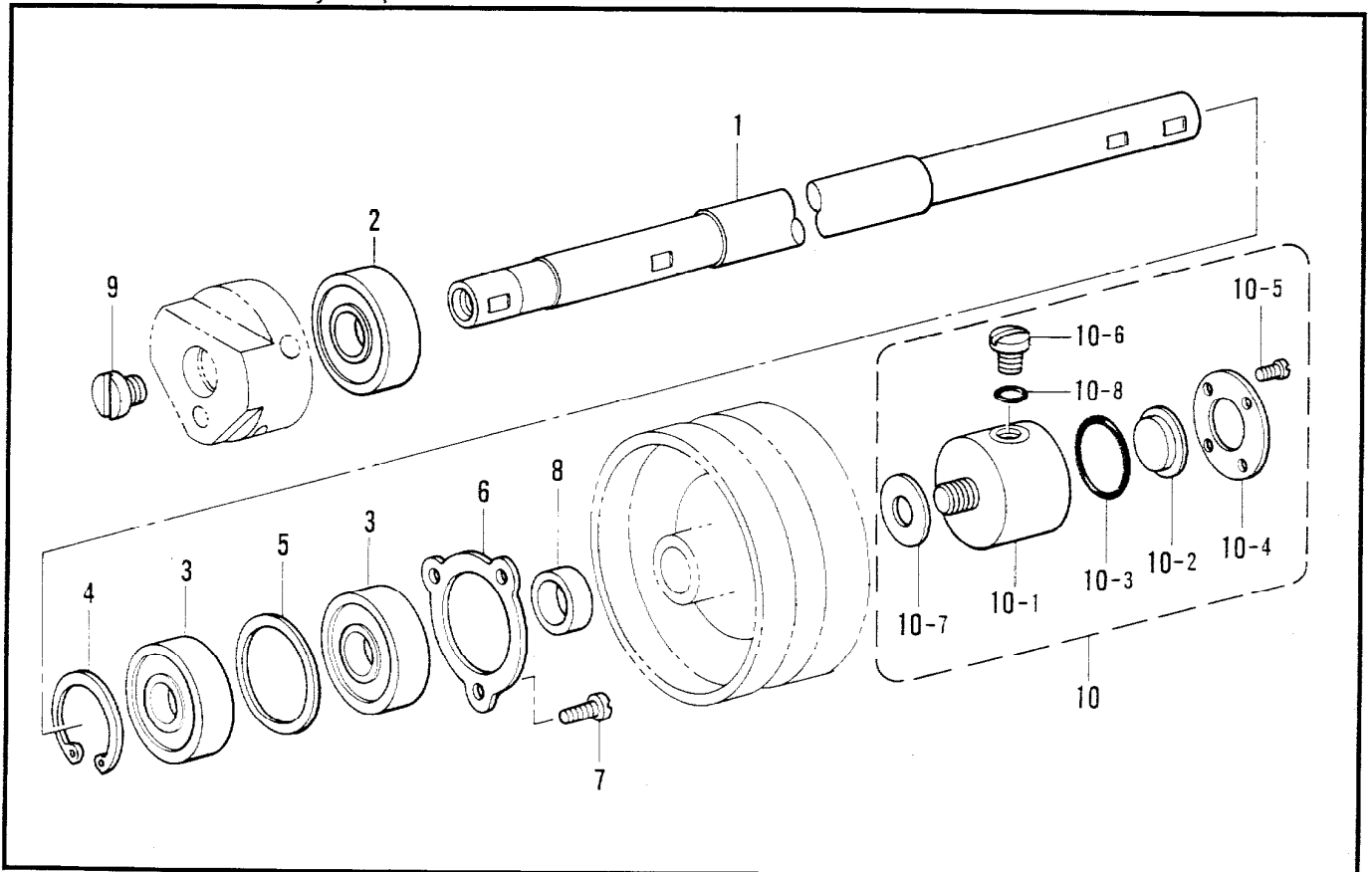
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A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina



118-927-050

B. 上軸関係 / Upper shaft mechanism / Obere Welle / Mécanisme de l'arbre supérieur / Mecanismo del eje superior



118-927-109

A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

| REF.NO. | CODE      | Q'TY | ヒンメイ       | NAME OF PARTS             | RM |
|---------|-----------|------|------------|---------------------------|----|
| 2       | 105337001 | 2    | クツシヨンクミ    | CUSHION ASSY              |    |
| 3       | 105146001 | 2    | シメネジ6.35   | SCREW, SM6.35             |    |
| 4       | 0B0622502 | 2    | +マルモク62X25 | WOOD SCREW, ROUND M6.2X25 |    |
| 5       | 105341051 | 2    | ボウクツシヨン    | BASE CUSHION              |    |
| 12      | 150697001 | 1    | オイルホツトマド   | OIL GAUGE WINDOW          |    |
| 13      | 104449009 | 1    | ゴムセン15.5   | RUBBER CAP, 15.5          |    |

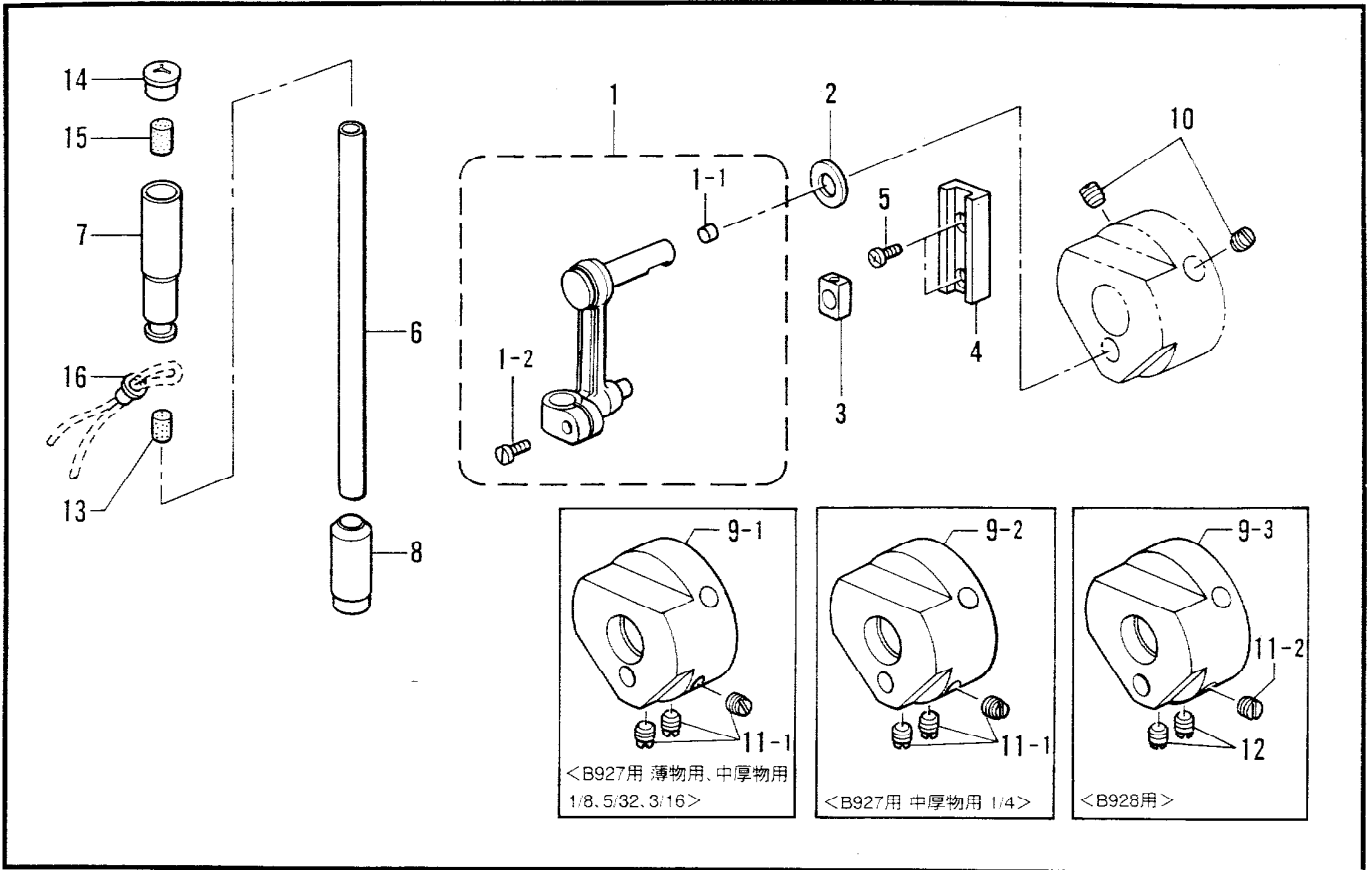
118-927-050

B. 上軸関係 / Upper shaft mechanism / Obere Welle / Mécanisme de l'arbre supérieur / Mecanismo del eje superior

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS           | RM |
|---------|-----------|------|--------------|-------------------------|----|
| 1       | S40314001 | 1    | ウワジク         | UPPER SHAFT             |    |
| 2       | 076302850 | 1    | タマジクウケ6302ZZ | BALL BEARING, 6302ZZ    |    |
| 3       | 072630260 | 2    | ベアリング6302VV  | BALL BEARING, 6302VV    |    |
| 4       | 048420242 | 1    | トメワアナヨウC42   | RETAINING RING, C42     |    |
| 5       | S40315051 | 1    | ベアリングスペーサ    | BEARING SPACER          |    |
| 6       | S40316051 | 1    | ベアリングオサエ     | BEARING PRESSER         |    |
| 7       | 062711012 | 3    | ナベコ476-32X10 | SCREW, PAN SM4.76-32X10 |    |
| 8       | S40318051 | 1    | ウワジクカラー      | UPPER SHAFT COLLAR      |    |
| 9       | S40317001 | 1    | シメネジ9.52     | SCREW, SM9.52           |    |
| 10      | S40812001 | 1    | オイルタンククミ     | OIL TANK ASSY           |    |
| 10-1    | S40383001 | 1    | オイルタンク       | OIL TANK                |    |
| 10-2    | 104547001 | 1    | ユリヨウケイマド     | OIL GAUGE WINDOW        |    |
| 10-3    | 081014670 | 1    | OリングPW14     | O RING, PW14            |    |
| 10-4    | 151074009 | 1    | ユリヨウケイフタ     | OIL GAUGE COVER         |    |
| 10-5    | 100257010 | 4    | シメネジ3.57     | SCREW, SM3.57           |    |
| 10-6    | 111193001 | 1    | オイルクチフタ      | OIL FEEDING PIPE CAP    |    |
| 10-7    | 105071001 | 1    | オイルタンクパツキン   | OIL TANK PACKING        |    |
| 10-8    | 111194001 | 1    | Oリング         | O RING                  |    |

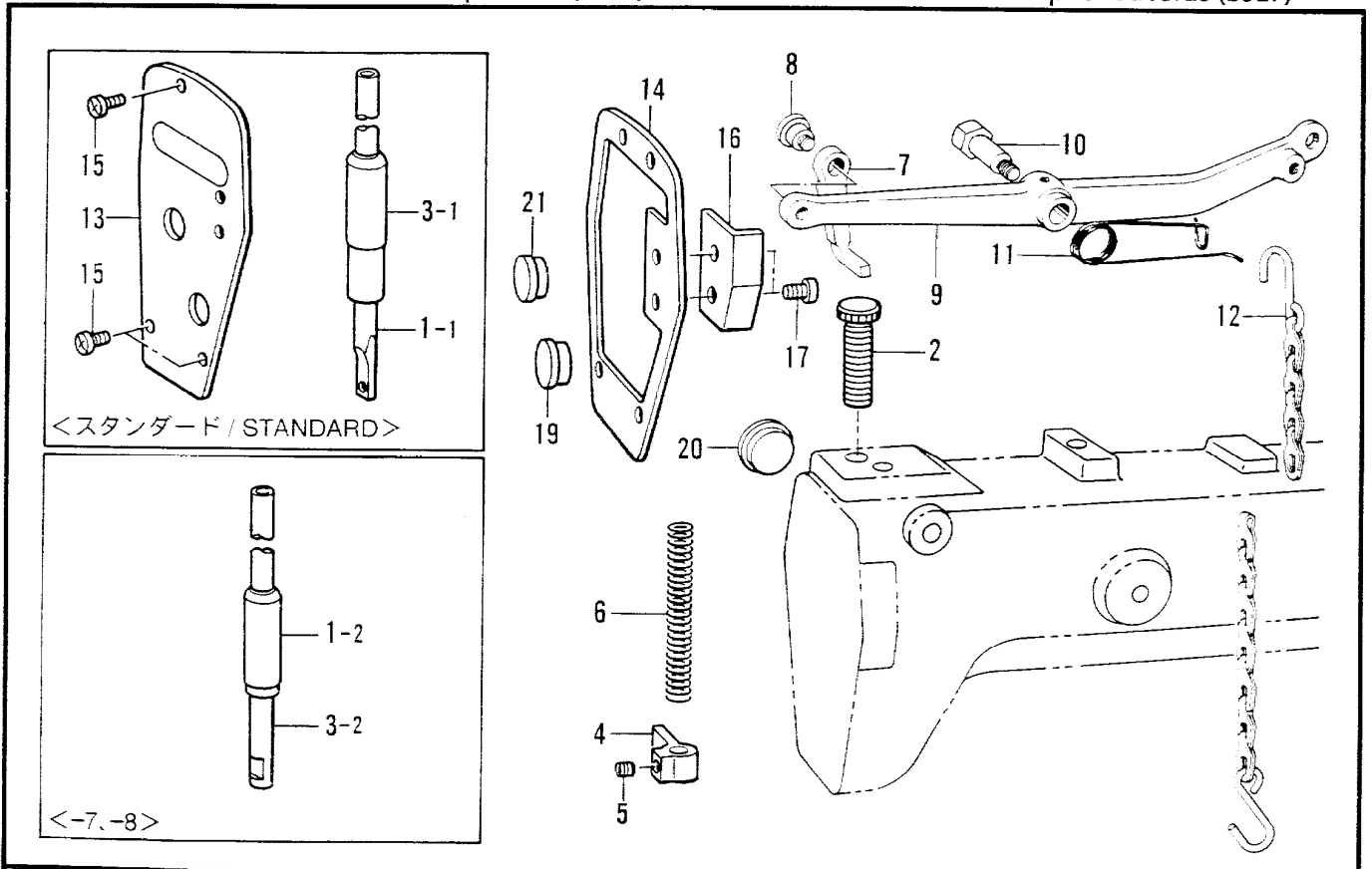
118-927-109

C. 針棒関係 / Needle bar mechanism / Nadelstangenvorrichtung  
 / Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja



118-927-118

D1. 押工棒関係 (B927) / Presser bar mechanism (B927) / Stoffdrückerstange (B927)  
 / Mécanisme de la barra de presser (B927) / Mecanismo de la barra del prensatelas (B927)



118-927-210

C. 針棒関係 / Needle bar mechanism / Nadelstangenvorrichtung  
/ Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja

| REF.NO. | CODE      | Q'TY | ヒンメイ                            | NAME OF PARTS  | RM |
|---------|-----------|------|---------------------------------|--|----|
| 1       | S40268001 | 1    | ハリボウレンカンクミ                      | THREAD TAKE-UP LEVER ASSY                              |    |
| 1-1     | 142274009 | 1    | ゴムセン4.2                         | RUBBER CAP, 4.2  |    |
| 1-2     | 140004001 | 1    | シメネジ3.57                        | SCREW, SM3.57  |    |
| 2       | 107153001 | 1    | ザガネ                             | WASHER   |    |
| 3       | 102630001 | 1    | ハリボウアンナイカクコマ                    | NEEDLE BAR GUIDE SLIDE BLOCK                           |    |
| 4       | 145688000 | 1    | ハリボウアンナイ                        | NEEDLE BAR GUIDE                                       |    |
| 5       | 062670612 | 2    | ナベコ357-40X6                     | SCREW, PAN SM3.57-40X6                                 |    |
| 6       | 113605051 | 1    | ハリボウ                            | NEEDLE BAR   |    |
| 7       | S18874001 | 1    | ハリボウメタルU                        | NEEDLE BAR BUSH, U                                     |    |
| 8       | 111024101 | 1    | ハリボウメタルD                        | NEEDLE BAR BUSH, D                                     |    |
| 10      | 014771022 | 2    | アナトメネジ6.35クボミ                   | SET SCREW, SOCKET (CP) SM6.35                          |    |
| 13      | 111863001 | 1    | ハリボウセン                          | NEEDLE BAR CORK  |    |
| 14      | 140890009 | 1    | オイルカツブ                          | OIL CAP  |    |
| 15      | 151927001 | 1    | クラッチフェルト                        | CLUTCH FELT  |    |
| 16      | 109993001 | 1    | ハトメ                             | WICK NIPPER  |    |
| -----   |           |      |                                 |  |    |
| 9-1     | S40271051 | 1    | < B927薄物・中厚物用 1/8, 5/32, 3/16 > | < For B927 Thin & Medium materials "1/8, 5/32, 3/16" > |    |
| 11-1    | 100251001 | 3    | テンビンクランクM                       | THREAD TAKE-UP CRANK, M                                |    |
|         |           |      | トメネジ6.35                        | SET SCREW, SM6.35                                      |    |
| 9-2     | S40272051 | 1    | < B927 中厚物用 1/4 >               | < For B927 Medium materials "1/4" >                    |    |
| 11-1    | 100251001 | 3    | テンビンクランクMH                      | THREAD TAKE-UP CRANK, MH                               |    |
|         |           |      | トメネジ6.35                        | SET SCREW, SM6.35                                      |    |
| 9-3     | S40273051 | 1    | < B928用 >                       | < FOR B928 >   |    |
| 11-2    | 100251001 | 1    | テンビンクランクH                       | THREAD TAKE-UP CRANK, H                                |    |
| 12      | 123006001 | 2    | トメネジ6.35クボミ                     | SET SCREW, (CP) SM6.35                                 |    |

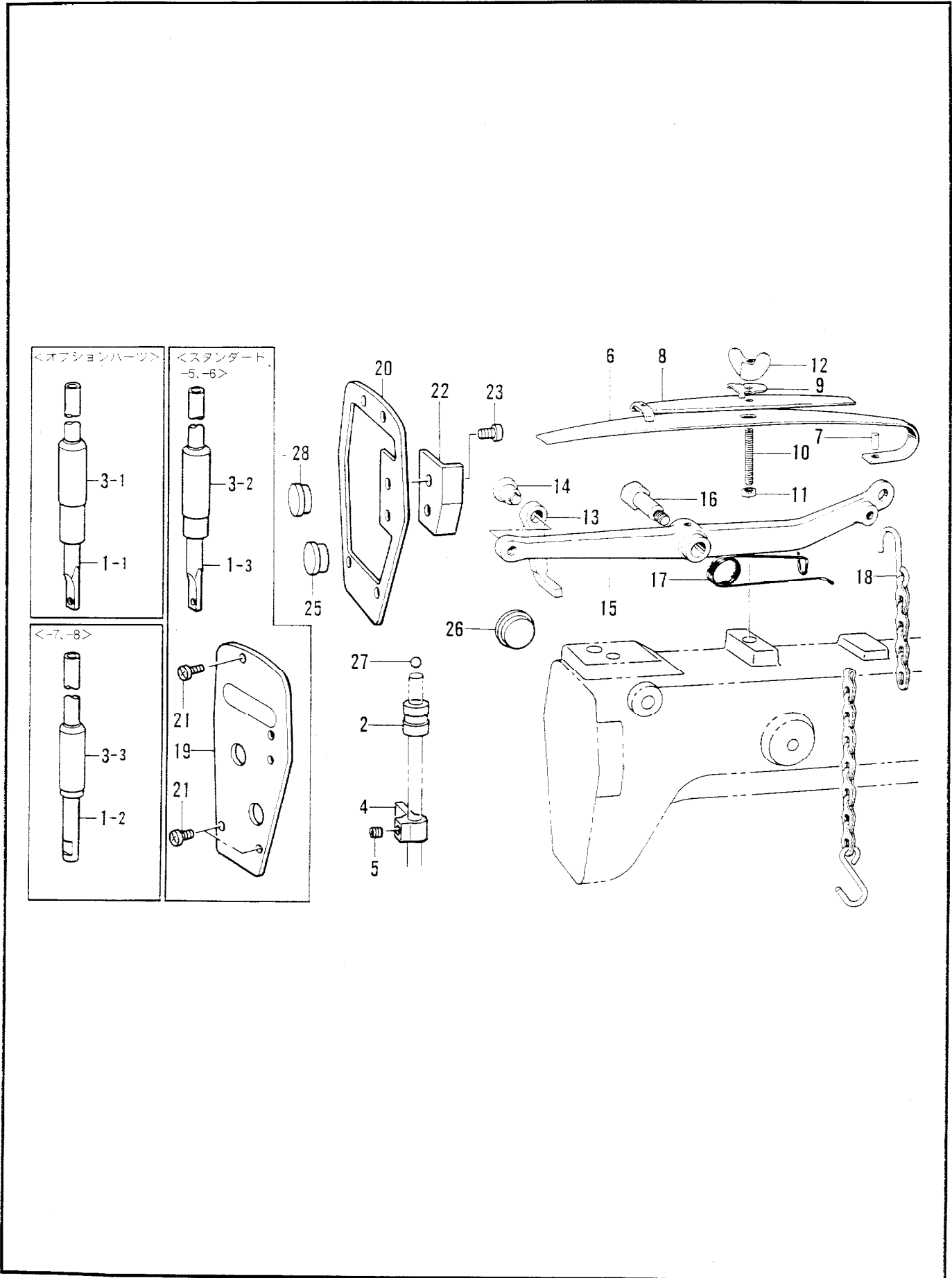
118-927-118

D1. 押工棒関係 (B927) / Presser bar mechanism (B927) / Stoffdrückerstange (B927)  
/ Mécanisme de la barra de presser (B927) / Mecanismo de la barra del prensatelas (B927)

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS                  | RM |
|---------|-----------|------|--------------|--------------------------------|----|
| 2       | S40299001 | 1    | オサエチヨウセツネジ   | ADJUST SCREW                   |    |
| 4       | S40798050 | 1    | オサエボウダキ      | PRESSER BAR CLAMP              |    |
| 5       | 014760622 | 1    | アナトメネジ5.95   | SET SCREW, SOCKET SM5.95       |    |
| 6       | S40298051 | 1    | オサエバネ        | SPRING                         |    |
| 7       | 105103001 | 1    | オサエボウアゲ      | PRESSER BAR LIFTER             |    |
| 8       | 105104001 | 1    | ダンネジ5.95     | SHOULDER SCREW, SM5.95         |    |
| 9       | 105105009 | 1    | ヒザアゲテコ       | KNEE LIFTER LEVER              |    |
| 10      | 102921002 | 1    | ダンネジ7.94     | SHOULDER SCREW, SM7.94         |    |
| 11      | 105106001 | 1    | ヒザアゲネジリバネ    | TWIST SPRING                   |    |
| 12      | 105333001 | 1    | クサリアクミ       | PRESSER FOOT LIFTER CHAIN ASSY |    |
| 14      | S40301001 | 1    | メンイタバツキン     | PACKING                        |    |
| 16      | S40279001 | 1    | ソクメンイタ       | FRONT LID                      |    |
| 17      | 062680512 | 2    | ナベコ437-40X5  | SCREW, PAN SM4.37-40X5         |    |
| 19      | 117934009 | 1    | ゴムセン13.5     | RUBBER CAP, 13.5               |    |
| 20      | 159150009 | 1    | ゴムセン20.5     | RUBBER CAP, 20.5               |    |
| 21      | 159150009 | 1    | ゴムセン20.5     | RUBBER CAP, 20.5               |    |
| -----   |           |      |              |                                |    |
| 1-1     | S06259001 | 1    | < スタンダード用 >  | < FOR STANDARD >               |    |
| 3-1     | 111025001 | 1    | オサエボウ        | PRESSER BAR                    |    |
| 13      | S40300001 | 1    | オサエボウメタルD    | PRESSER BAR BUSH, D            |    |
| 15      | 062681012 | 3    | メンイタ         | FACE PLATE                     |    |
|         |           |      | ナベコ437-40X10 | SCREW, PAN SM4.37-40X10        |    |
| 1-2     | S06261001 | 1    | < -7, -8用 >  | < FOR "-7, -8" >               |    |
| 3-2     | 150665001 | 1    | オサエボウ        | PRESSER BAR                    |    |
|         |           |      | オサエボウメタルD    | PRESSER BAR BUSH, D            |    |

118-927-210

D2 . 押工棒関係 (B928) / Presser bar mechanism (B928) / Stoffdrückerstange (B928)  
 / Mécanisme du la barra de presser (B928) / Mecanismo de la barra del prensatelas (B928)

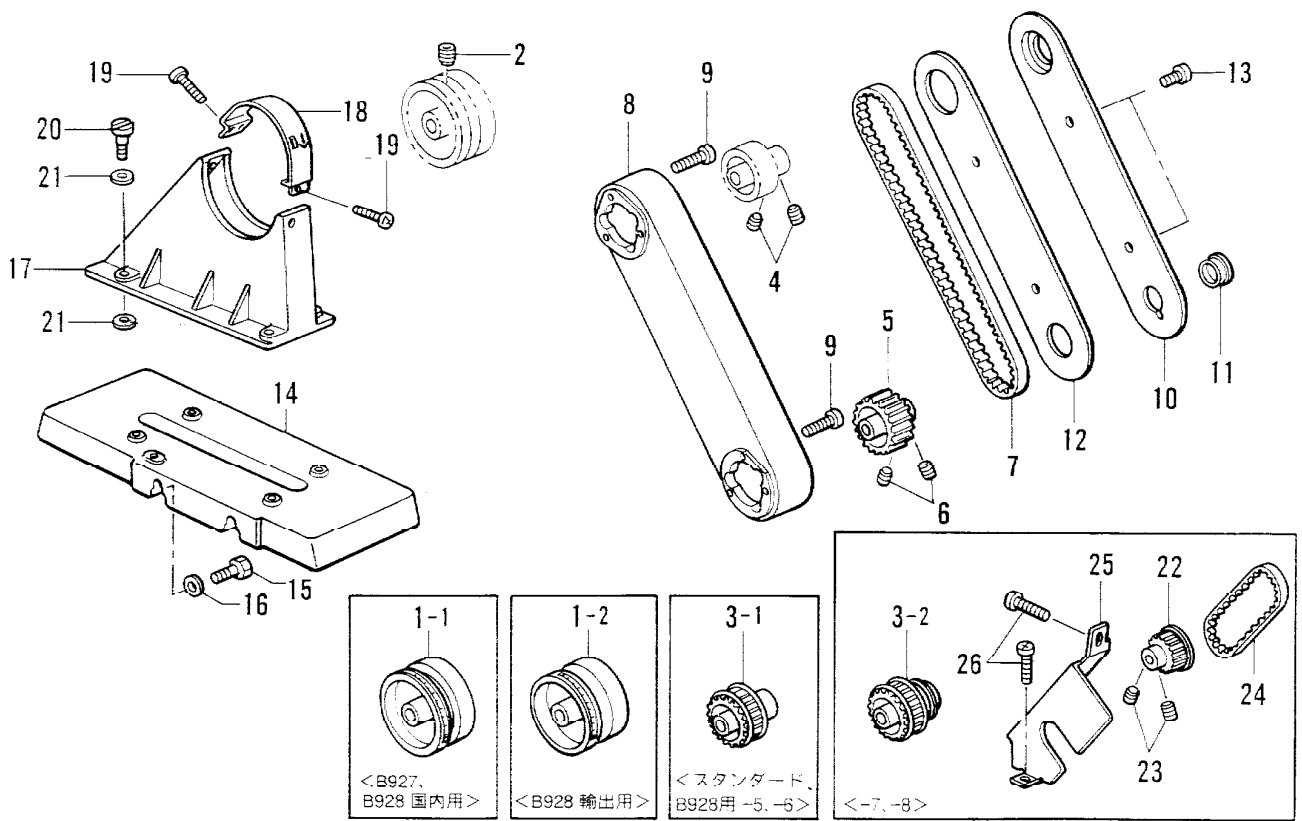


D2 . 押工棒関係 (B928) / Presser bar mechanism (B928) / Stoffdrückérstange (B928)  
 / Mécánisme du la barra de presser (B928) / Mecanismo de la barra del prensatelas (B928)

| REF.NO. | CODE      | Q'TY | ヒンメイ                     | NAME OF PARTS                          | RM |
|---------|-----------|------|--------------------------|--|----|
| 2       | 105091001 | 1    | オサエボウメタルU                | PRESSER BAR BUSH, U                    |    |
| 4       | S40798050 | 1    | オサエボウダキ                  | PRESSER BAR CLAMP                      |    |
| 5       | 014760622 | 1    | アナトメネジ5.95               | SET SCREW, SOCKET SM5.95               |    |
| 6       | 105094009 | 1    | オサエイタバネ                  | PRESSER PLATE SPRING                   |    |
| 7       | 105095001 | 1    | オサエイタバネピン                | PIN                                    |    |
| 8       | 105096009 | 1    | カサネイタバネクミ                | PLATE SPRING ASSY                      |    |
| 9       | 105100001 | 1    | カサネイタバネトメザガネ             | WASHER                                 |    |
| 10      | 148006001 | 1    | オサエチヨウセツネジ               | ADJUST SCREW                           |    |
| 11      | 021710212 | 1    | ナツト2シユ4.76               | NUT, 2 SM4.76                          |    |
| 12      | 148007051 | 1    | チヨウナツト4.76               | WING NUT, SM4.76                       |    |
| 13      | 105103001 | 1    | オサエボウアゲ                  | PRESSER BAR LIFTER                     |    |
| 14      | 105104001 | 1    | ダンネジ5.95                 | SHOULDER SCREW, SM5.95                 |    |
| 15      | 105105009 | 1    | ヒザアゲテコ                   | KNEE LIFTER LEVER                      |    |
| 16      | 102921002 | 1    | ダンネジ7.94                 | SHOULDER SCREW, SM7.94                 |    |
| 17      | 105106001 | 1    | ヒザアゲネジリバネ                | TWIST SPRING                           |    |
| 18      | 105333001 | 1    | クサリアクミ                   | PRESSER FOOT LIFTER CHAIN ASSY         |    |
| 20      | S40301001 | 1    | メンイタバツキン                 | PACKING                                |    |
| 22      | S40279001 | 1    | ソクメンイタ                   | FRONT LID                              |    |
| 23      | 062680512 | 2    | ナベコ437-40X5              | SCREW, PAN SM4.37-40X5                 |    |
| 25      | 117934009 | 1    | ゴムセン13.5                 | RUBBER CAP, 13.5                       |    |
| 26      | 159150009 | 1    | ゴムセン20.5                 | RUBBER CAP, 20.5                       |    |
| 27      | 071063550 | 1    | コウキユウ1/4                 | BEARING BALL, 1/4                      |    |
| 28      | 159150009 | 1    | ゴムセン20.5                 | RUBBER CAP, 20.5                       |    |
| <hr/>   |           |      |                          |  |    |
| 1-3     | S06260001 | 1    | <スタンダード,-5,-6用><br>オサエボウ | <FOR STANDARD, -5 & -6><br>PRESSER BAR |    |
| 3-2     | 147865001 | 1    | オサエボウメタルD                | PRESSER BAR BUSH, D                    |    |
| 19      | S40300001 | 1    | メンイタ                     | FACE PLATE                             |    |
| 21      | 062681012 | 3    | ナベコ437-40X10             | SCREW, PAN SM4.37-40X10                |    |
|         |           |      | <-7,-8用>                 | <FOR "-7,-8">                          |    |
| 1-2     | S06261001 | 1    | オサエボウ                    | PRESSER BAR                            |    |
| 3-3     | 150665001 | 1    | オサエボウメタルD                | PRESSER BAR BUSH, D                    |    |
| <hr/>   |           |      |                          |  |    |
| 1-1     | S06259001 | 1    | " オプション部品 "<br>オサエボウ     | " OPTION PARTS "<br>PRESSER BAR        |    |
| 3-1     | 111025001 | 1    | オサエボウメタルD                | PRESSER BAR BUSH, D                    |    |



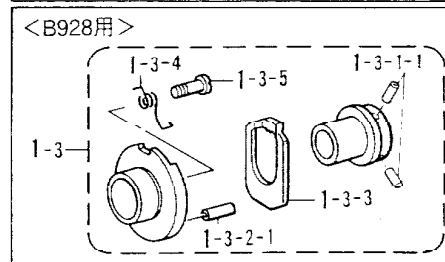
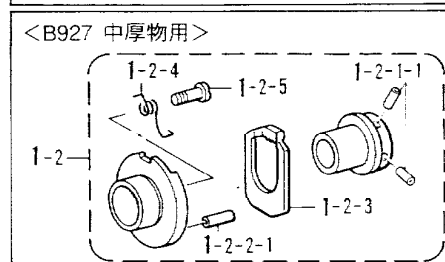
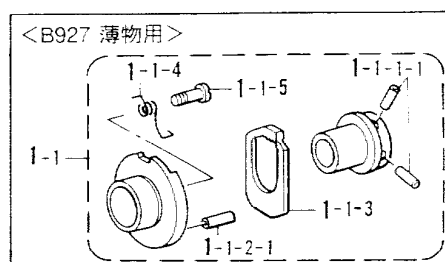
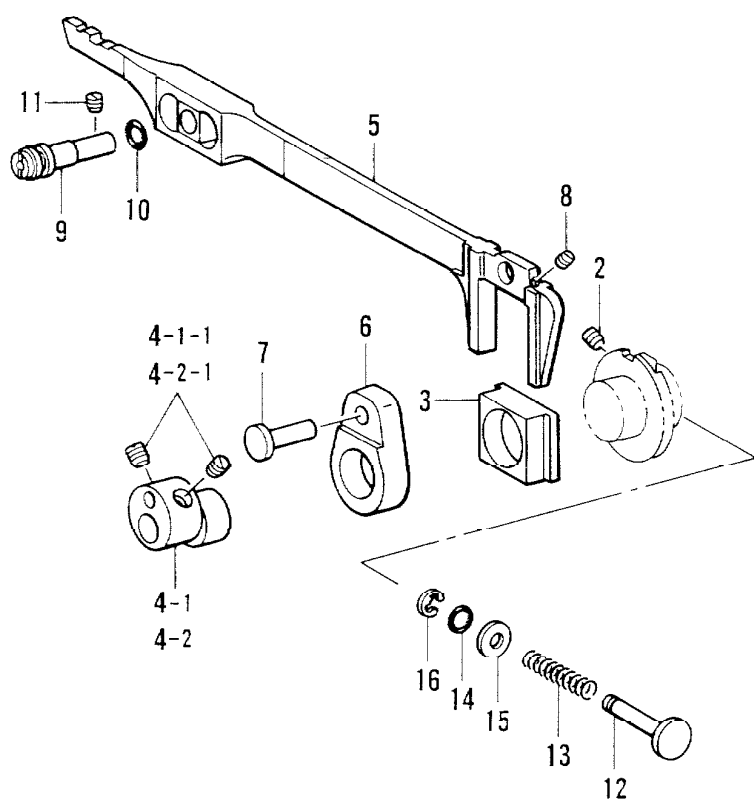
E. プーリ関係 / Pulley mechanism / Gürtelradmechanismus / Poulie / Polea



E. プーリ関係 / Pulley mechanism / Gürtelradmechanismus / Poulie / Polea

| REF.NO. | CODE      | Q'TY | ヒンメイ                                | NAME OF PARTS   | RM |
|---------|-----------|------|-------------------------------------|---|----|
| 2       | 014781032 | 2    | アノクボミ 635-28X10                     | SET SCREW, SOCKET (CP) SM6.35                               |    |
| 4       | 014770622 | 2    | アナトメネジ 6.35クボミ                      | SET SCREW, SOCKET (CP) SM6.35                               |    |
| 5       | S40818001 | 1    | シタベルトクルマ                            | TIMING BELT WHEEL ASSY, LOWER                               |    |
| 6       | 014770622 | 2    | アナトメネジ 6.35クボミ                      | SET SCREW, SOCKET (CP) SM6.35                               |    |
| 7       | S40819000 | 1    | タイミングベルト                            | TIMING BELT   |    |
| 8       | S40258001 | 1    | ベルトカバー                              | BELT COVER  |    |
| 9       | 062711612 | 6    | ナベコ 476-32X16                       | SCREW, PAN SM4.76-32X16                                     |    |
| 10      | S40259001 | 1    | ベルトカバーフタ                            | BELT COVER PLATE  |    |
| 11      | 116577051 | 1    | カマジクフタ                              | ROTARY HOOK SHAFT COVER                                     |    |
| 12      | 105141001 | 1    | ベルトカバーフタパツキン                        | PACKING   |    |
| 13      | 062710812 | 2    | ナベコ 476-32X8                        | SCREW, PAN SM4.76-32X8                                      |    |
| 14      | S40796001 | 1    | プーリカバーダイ                            | PULLEY COVER BASE   |    |
| 15      | 105144001 | 2    | ボルト 11.11                           | BOLT, SM11.11   |    |
| 16      | 142627001 | 2    | ザガネ                                 | WASHER  |    |
| 17      | S40261001 | 1    | プーリカバーA                             | PULLEY COVER, A   |    |
| 18      | S40262001 | 1    | プーリカバーB                             | PULLEY COVER, B   |    |
| 19      | 062680712 | 3    | ナベコ 437-40X7                        | SCREW, PAN SM4.37-40X7                                      |    |
| 20      | 155558001 | 4    | ダンネジ 6.35                           | STUD SCREW, SM6.35  |    |
| 21      | S40797000 | 8    | プーリカバーシート                           | PULLEY COVER SHEET  |    |
| 1-1     | S40280001 | 1    | <B927用, B928国内用><br>プーリMクミ          | <FOR B927& B928 Japan><br>PULLEY ASSY, M                    |    |
| 1-2     | S40281001 | 1    | <B928輸出用><br>プーリHクミ                 | <FOR B928 EXPORT><br>PULLEY ASSY, H                         |    |
| 3-1     | S40265001 | 1    | <スタンダード, B928-5, -6用><br>ウエベルトクルマクミ | <FOR STANDARD, B928-5 &-6><br>TIMING BELT WHEEL ASSY, UPPER |    |
| 3-2     | S41312001 | 1    | <-7, -8用><br>プーラウエベルトクルマクミ          | <FOR "-7, -8"><br>PULLER TIMING BELT WH. ASSY, U            |    |
| 22      | 150659001 | 1    | タイミングプーリBクミ                         | TIMING PULLEY ASSY, B                                       |    |
| 23      | 014760622 | 2    | アナトメネジ 5.95                         | SET SCREW, SOCKET SM5.95                                    |    |
| 24      | 150661001 | 1    | プーラタイミングベルトA                        | PULLER TIMING BELT, A                                       |    |
| 25      | S40264001 | 1    | プーラベルトカバー                           | PULLEY BELT COVER   |    |
| 26      | 062680812 | 2    | ナベコ 437-40X8                        | SCREW, PAN SM4.37-40X8                                      |    |

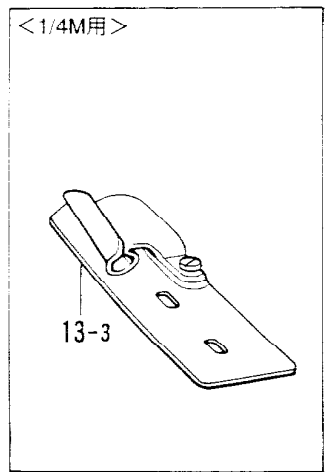
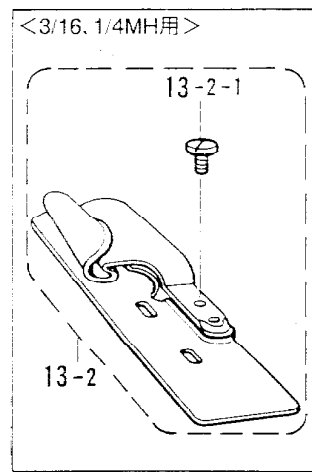
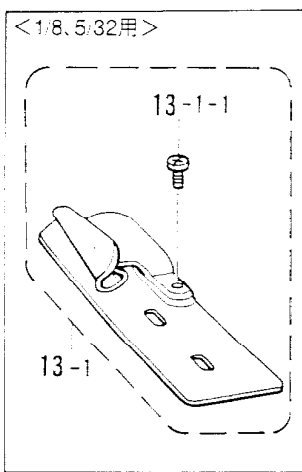
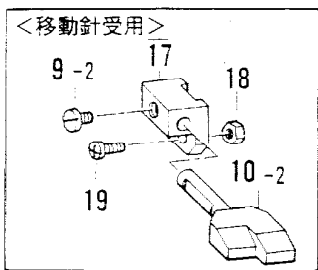
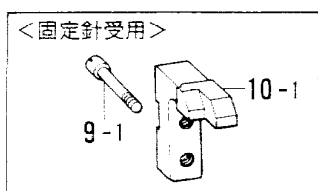
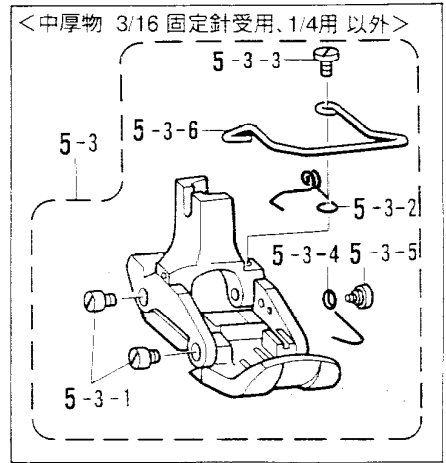
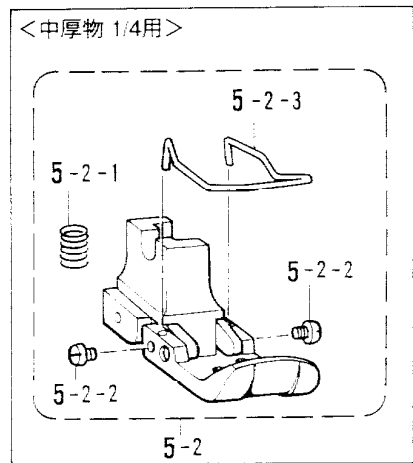
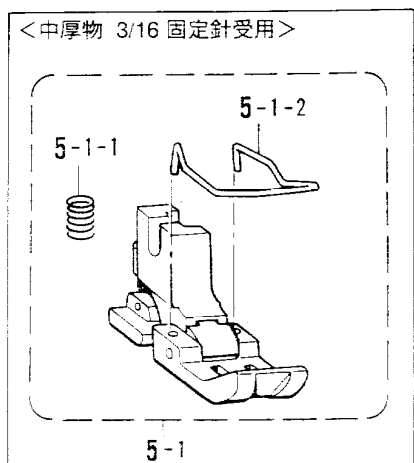
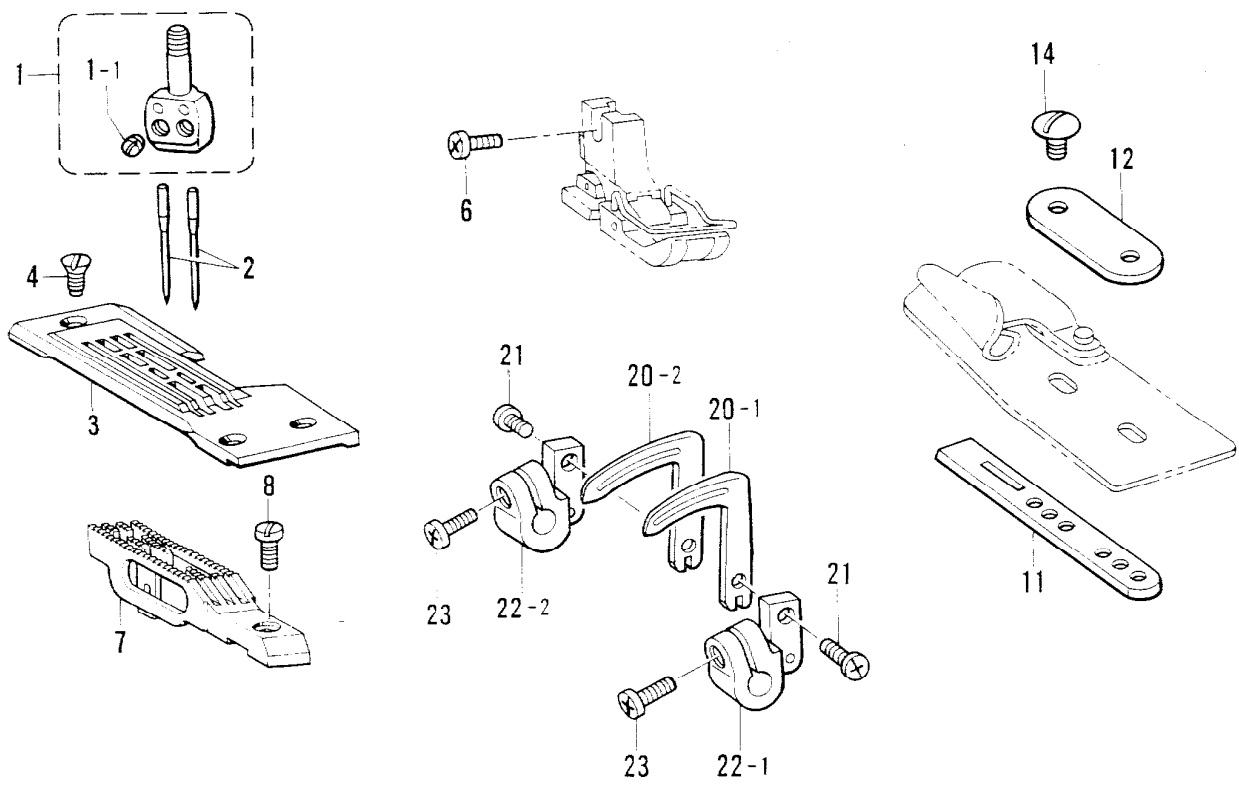
F. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación



F. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement /  
Mecanismo de la alimentación

| REF.NO. | CODE      | Q'TY | ヒンメイ                    | NAME OF PARTS                              | RM |
|---------|-----------|------|-------------------------|--|----|
|         |           |      | <b>&lt;B927薄物用&gt;</b>  | <b>&lt;FOR B927 "THIN MATERIALS"&gt;</b>   |    |
| 1-1     | S40274001 | 1    | ヘンシンリンクミM               | ECCENTRIC WHEEL ASSY, M                    |    |
| 1-1-1-1 | 047301242 | 2    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-1-2-1 | 047301242 | 1    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-1-3   | S38309001 | 1    | ラチエツトストツバ               | RACHTER STOPPER                            |    |
| 1-1-4   | S39585001 | 1    | ラチエツトトメネジリバネ            | TWIST SPRING                               |    |
| 1-1-5   | S39586001 | 1    | バネトメネジ3                 | SCREW, M3                                  |    |
|         |           |      | <b>&lt;B927中厚物用&gt;</b> | <b>&lt;FOR B927 "MEDIUM MATERIALS"&gt;</b> |    |
| 1-2     | S40274002 | 1    | ヘンシンリンクミM               | ECCENTRIC WHEEL ASSY, M                    |    |
| 1-2-1-1 | 047301242 | 2    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-2-2-1 | 047301242 | 1    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-2-3   | S38309001 | 1    | ラチエツトストツバ               | RACHTER STOPPER                            |    |
| 1-2-4   | S39585001 | 1    | ラチエツトトメネジリバネ            | TWIST SPRING                               |    |
| 1-2-5   | S39586001 | 1    | バネトメネジ3                 | SCREW, M3                                  |    |
|         |           |      | <b>&lt;B928用&gt;</b>    | <b>&lt;FOR B928&gt;</b>                    |    |
| 1-3     | S40291001 | 1    | ヘンシンリンクミH               | ECCENTRIC WHEEL ASSY, H                    |    |
| 1-3-1-1 | 047301242 | 2    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-3-2-1 | 047301242 | 1    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-3-3   | S38309001 | 1    | ラチエツトストツバ               | RACHTER STOPPER                            |    |
| 1-3-4   | S39585001 | 1    | ラチエツトトメネジリバネ            | TWIST SPRING                               |    |
| 1-3-5   | S39586001 | 1    | バネトメネジ3                 | SCREW, M3                                  |    |
|         |           |      | <b>&lt;B927用&gt;</b>    | <b>&lt;FOR B927&gt;</b>                    |    |
| 4-1     | 183949001 | 1    | ヘンシンリンネジツキM             | ECCENTRIC WHEEL WITH SCREW, M              |    |
| 4-1-1   | 014770622 | 2    | アナトメネジ6.35クボミ           | SET SCREW, SOCKET (CP) SM6.35              |    |
|         |           |      | <b>&lt;B928用&gt;</b>    | <b>&lt;FOR B928&gt;</b>                    |    |
| 4-2     | 183950001 | 1    | ヘンシンリンネジツキH             | ECCENTRIC WHEEL WITH SCREW, H              |    |
| 4-2-1   | 014770622 | 2    | アナトメネジ6.35クボミ           | SET SCREW, SOCKET (CP) SM6.35              |    |
|         |           |      |                         |  |    |
| 2       | 012060632 | 2    | アナヒラ6X6                 | SET SCREW, SOCKET (FT) M6X6                |    |
| 3       | S40282000 | 1    | ヘンシンリンスリーブ              | ECCENTRIC WHEEL SLEEVE                     |    |
| 5       | S40285001 | 1    | オクリダイカクコマクミ             | FEED BAR SLIDE BLOCK ASSY                  |    |
| 6       | S40288000 | 1    | ジヨウゲオクリレンカン             | FEED LIFTING CONNECTING SHAFT              |    |
| 7       | S40289051 | 1    | ジヨウゲオクリジク               | FEED LIFTING ROCK SHAFT                    |    |
| 8       | 014760622 | 1    | アナトメネジ5.95              | SET SCREW, SOCKET SM5.95                   |    |
| 9       | S41311051 | 1    | オクリダイヘンシンジク             | FEED BAR ECCENTRIC SHAFT                   |    |
| 10      | 081006070 | 1    | OリングP6                  | O RING, P6                                 |    |
| 11      | 014761030 | 1    | アナクボミ595-28X10          | SET SCREW, SOCKET (CP) SM5.95              |    |
| 12      | S40290051 | 1    | プツシユボタン                 | PUSH BUTTON                                |    |
| 13      | S40800001 | 1    | ボタンジクバネ                 | SPRING                                     |    |
| 14      | 081005070 | 1    | OリングP5                  | O RING, P5                                 |    |
| 15      | 025710132 | 1    | ヒラザガネシヨウ4.76            | WASHER, PLAIN S 4.76                       |    |
| 16      | 048040342 | 1    | トメワE4                   | RETAINING RING, E4                         |    |

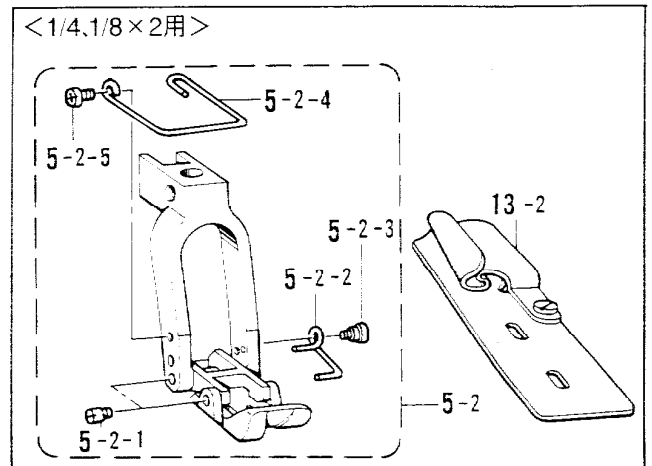
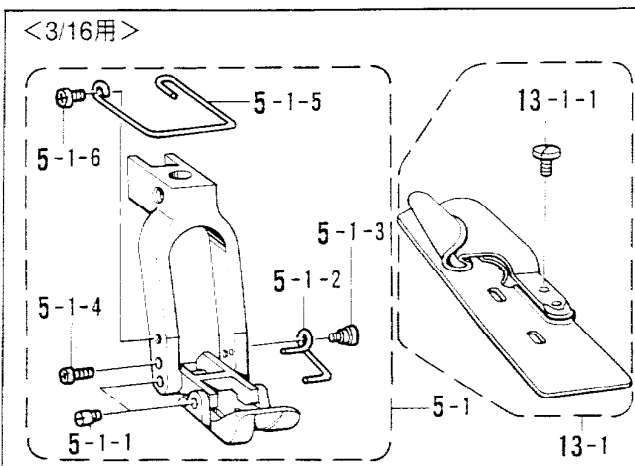
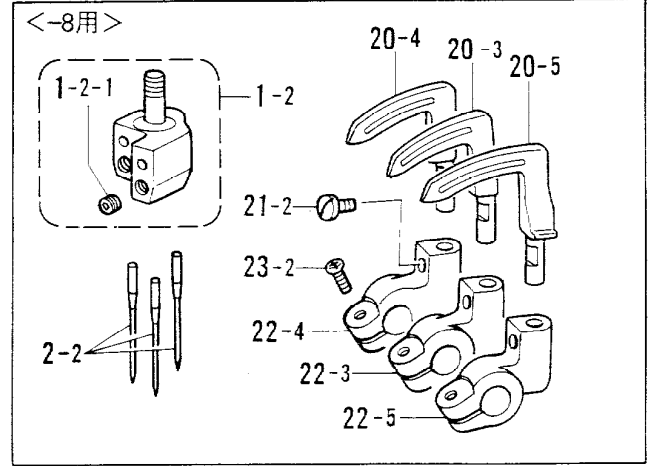
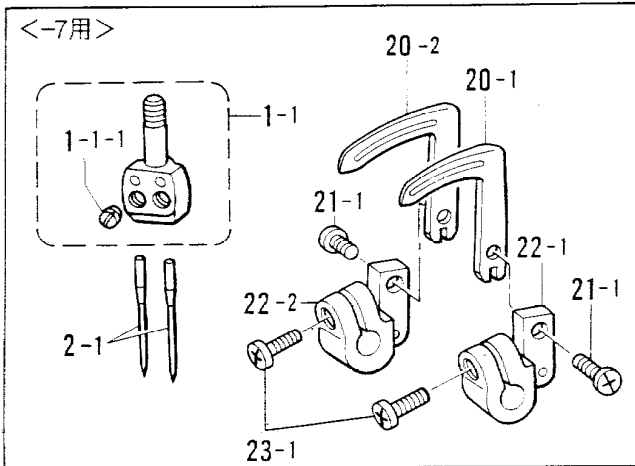
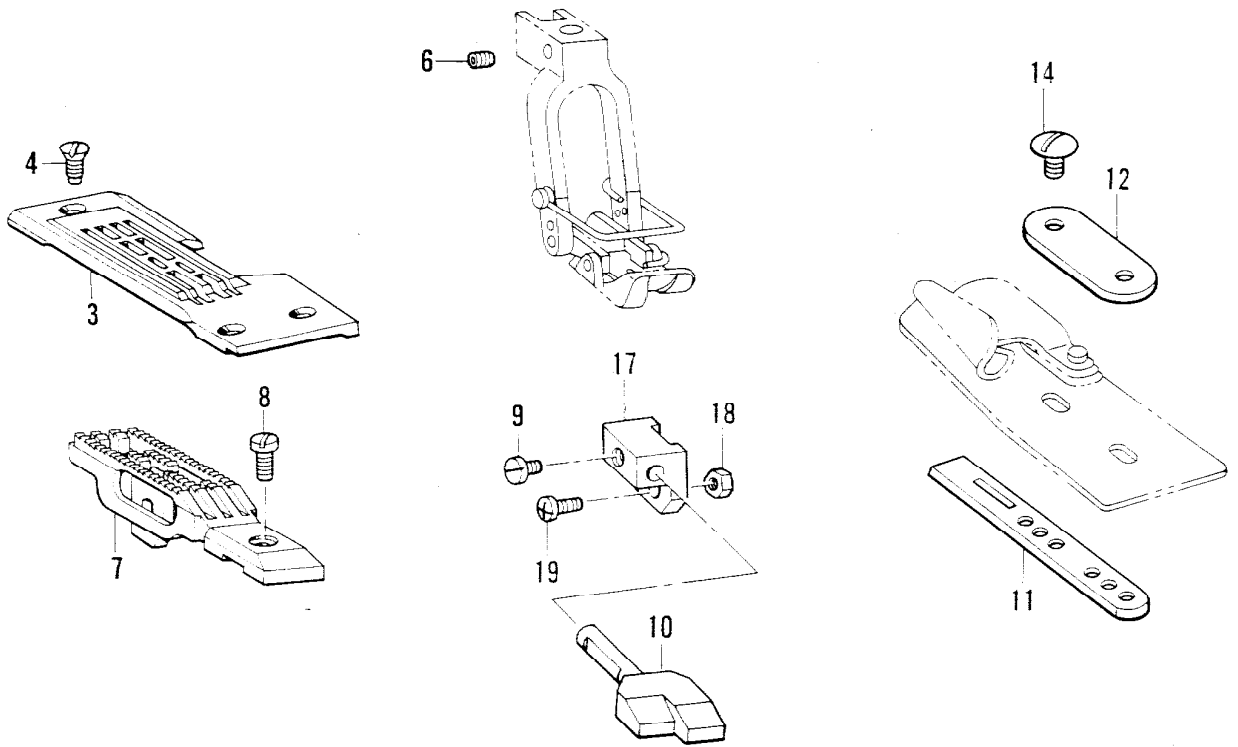
G1. ゲージ関係 (B927スタンダード) / Gauge parts (B927 Standard) / Lehren (B927 Norm)  
 / Pièces du jauge (B927 Standard) / Piezas de calibradores (B927 Norma)



G1. ゲージ関係 (B927スタンダード) / Gauge parts (B927 Standard) / Lehren (B927 Norm)  
/ Pièces du jauge (B927 Standard) / Piezas de calibradores (B927 Norma)

| REF.NO. | CODE      | Q'TY | 品名                             | NAME OF PARTS   | RM |
|---------|-----------|------|--------------------------------|---|----|
| 1       | ※         | 1    | ハリダキネジツキ                       | NEEDLE CALMP ASSY W/S   |    |
| 1-1     | 103408002 | 2    | トメネジ4.37                       | SET SCREW, SM4.37   |    |
| 2       | ※         | 2    | ミシンハリ                          | NEEDLE  |    |
| 3       | ※         | 1    | ハリイタ                           | NEEDLE PLATE  |    |
| 4       | 100032004 | 3    | サラネジ4.37                       | SCREW, FLAT SM4.37  |    |
| 6       | 060670812 | 1    | バインド357-40X8                   | SCREW, BIND SM3.57-40X8   |    |
| 7       | ※         | 1    | オクリバ                           | FEED DOG  |    |
| 8       | 105173004 | 1    | シメネジ4.76                       | SCREW, SM4.76   |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                     | LAPPER GUIDE PLATE  |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                      | LAPPER GUIDE PLATE WASHER   |    |
| 14      | 105130001 | 2    | シメネジ3.57                       | SCREW, SM3.57   |    |
| 20-1    | ※         | 1    | ルーパス                           | LOPPER, S   |    |
| 20-2    | ※         | 1    | ルーハL                           | LOPPER, L   |    |
| 21      | 062680612 | 2    | ナベコ4.37-40X6                   | SCREW, PAN SM4.37-40X6  |    |
| 22-1    | S06315001 | 1    | ルーハホルダS                        | LOOPER HOLDER, S  |    |
| 22-2    | S06314001 | 1    | ルーハホルダL                        | LOOPER HOLDER, L  |    |
| 23      | 062681012 | 2    | ナベコ437-40X10                   | SCREW, PAN SM4.37-40X10   |    |
| -----   |           |      |                                |   |    |
| 5-1     | 101491101 | 1    | <中厚物3/16固定針受用><br>オサエ3/16クミ    | < For medium materials 3/16" Fix needle support ><br>PRESSER FOOT ASSY, 3/16" |    |
| 5-1-1   | 105118000 | 1    | オシバネ                           | SPRING  |    |
| 5-1-2   | 156792001 | 1    | フィンガーガード                       | FINGER GUARD  |    |
| 5-2     | 106160101 | 1    | <中厚物1/4用><br>オサエ1/4Hクミ         | < For medium materials 1/4 ><br>PRESSER FOOT ASSY, 1/4" H                     |    |
| 5-2-1   | 105118000 | 1    | オシバネ                           | SPRING  |    |
| 5-2-2   | 111140001 | 2    | シメネジ2.38                       | SCREW, SM2.38   |    |
| 5-2-3   | 156792001 | 1    | フィンガーガード                       | FINGER GUARD  |    |
| 5-3     | ※         | 1    | <中厚物3/16固定針受, 1/4以外用><br>オサエクミ | < For without medium materials 3/16, 1/4 ><br>PRESSER FOOT ASSY               |    |
| 5-3-1   | 147871001 | 4    | オサエピン                          | PIN   |    |
| 5-3-2   | S40358001 | 1    | オサエMバネ                         | SPRING  |    |
| 5-3-3   | 111105002 | 1    | シメネジ2.38                       | SCREW, SM2.38   |    |
| 5-3-4   | S40360001 | 1    | オサエFバネ                         | SPRING  |    |
| 5-3-5   | 147932001 | 1    | ダンネジ2.38                       | SHOULDER SCREW, SM2.38  |    |
| 5-3-6   | S40374001 | 1    | フィンガーガード                       | FINGER GUARD  |    |
| -----   |           |      |                                |   |    |
| 9-1     | 105303001 | 1    | <固定針受用><br>シメネジ3.57            | < FOR FIXED NEEDLE GUARD ><br>SCREW, SM3.57                                   |    |
| 10-1    | ※         | 1    | ルーハイトアンナイウデ                    | LOOPER THREAD GUIDE ARM   |    |
| 9-2     | 111443003 | 1    | <移動針受用><br>マルヒラトメネジ3.57        | < FOR MOVEABLE NEEDLE GUARD ><br>SET SCREW, SM3.57                            |    |
| 10-2    | ※         | 1    | ハリウケ                           | NEEDLE GUARD  |    |
| 17      | 148876001 | 1    | ハリウケトリツケダイ                     | NEEDLE GUARD BRACKET  |    |
| 18      | 021670102 | 1    | ナツト1シユ3.57                     | NUT, 1 SM3.57   |    |
| 19      | 062671012 | 1    | ナベコ357-40X10                   | SCREW, PAN SM3.57-40X10   |    |
| -----   |           |      |                                |   |    |
| 13-1    | ※         | 1    | <1/8, 5/32用><br>ラツパークミ         | < FOR "1/8, 5/32" ><br>LAPPER ASSY  |    |
| 13-1-1  | 062670412 | 1    | ナベコ357-40X4                    | SCREW, PAN SM3.57-40X4  |    |
| 13-2    | ※         | 1    | <3/16, 1/4MH用><br>ラツパークミ       | < FOR "3/16, 1/4MH" ><br>LAPPER ASSY  |    |
| 13-2-1  | 105130001 | 1    | シメネジ3.57                       | SCREW, SM3.57   |    |
| 13-3    | S09679001 | 1    | <1/4M用><br>ラツパー1/4Mクミ          | < FOR "1/4M" ><br>LAPPER ASSY, 1/4" M   |    |

G2 . ゲージ関係 (B927 "-7, -8") / Gauge parts (B927 "-7, -8") / Lehren (B927 "-7, -8")  
 / Pièces du jauge (B927 "-7, -8") / Piezas de calibradores (B927 "-7, -8")

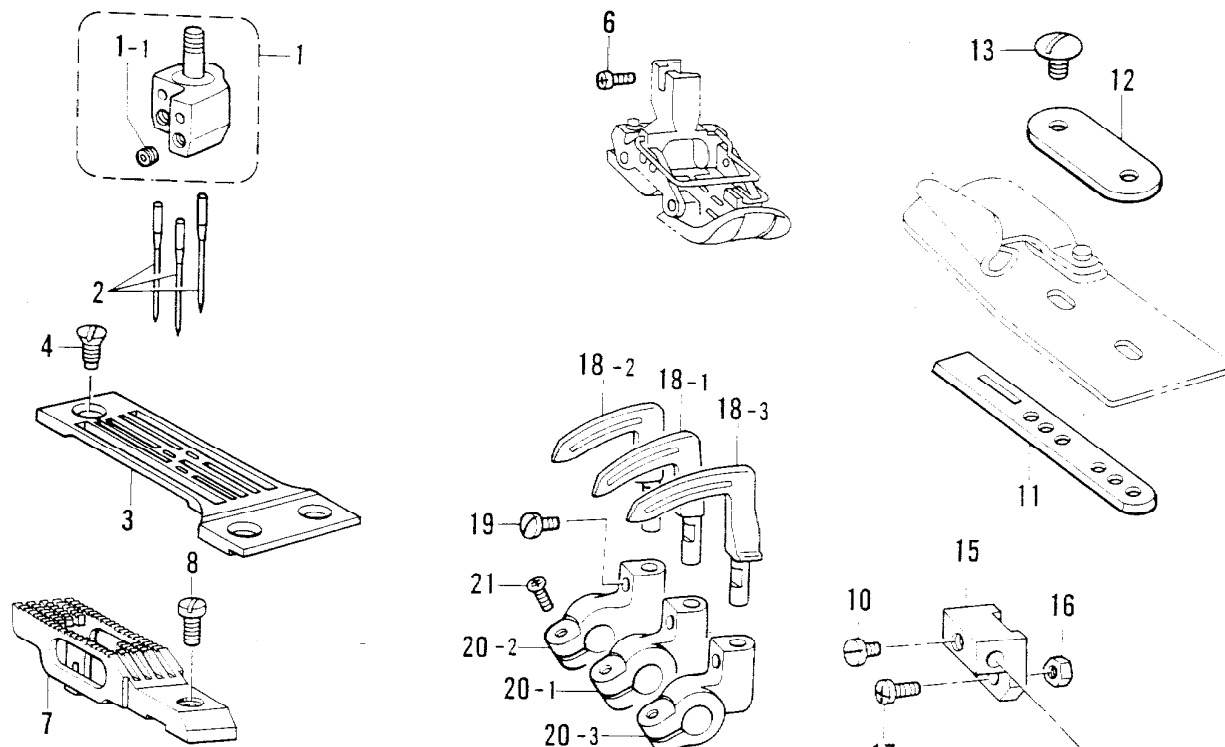


G2. ゲージ関係 (B927 "-7, -8") / Gauge parts (B927 "-7, -8") / Lehren (B927 "-7, -8")  
 / Pièces du jauge (B927 "-7, -8") / Piezas de calibradores (B927 "-7, -8")

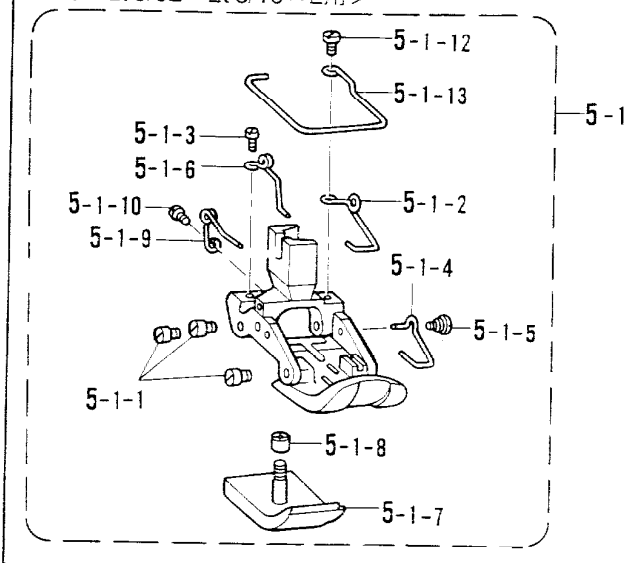
| REF.NO. | CODE      | Q'TY | ヒンメイ                   | NAME OF PARTS                              | RM |
|---------|-----------|------|------------------------|--|----|
| 3       | ※         | 1    | ハリイタ                   | NEDDLE PLATE                               |    |
| 4       | 100032004 | 3    | サラネジ4.37               | SCREW, FLAT SM4.37                         |    |
| 6       | 014760622 | 1    | アナトメネジ5.95             | SET SCREW, SOCKET SM5.95                   |    |
| 7       | ※         | 1    | オクリバ                   | FEED DOG                                   |    |
| 8       | 105173004 | 1    | シメネジ4.76               | SCREW, SM4.76                              |    |
| 9       | 111443003 | 1    | マルヒラトメネジ3.57           | SET SCREW, SM3.57                          |    |
| 10      | ※         | 1    | ハリウケ                   | NEEDLE GUARD                               |    |
| 11      | S40399001 | 1    | ラツハーアンナイイタ             | LAPPER GUIDE PLATE                         |    |
| 12      | 105129001 | 1    | アンナイイタザガネ              | LAPPER GUIDE PLATE WASHER                  |    |
| 14      | 105130001 | 2    | シメネジ3.57               | SCREW, SM3.57                              |    |
| 17      | 148876001 | 1    | ハリウケトリツケダイ             | NEEDLE GUARD BRACKET                       |    |
| 18      | 021670102 | 1    | ナツト1シユ3.57             | NUT, 1 SM3.57                              |    |
| 19      | 062671012 | 1    | ナベコ357-40X10           | SCREW, PAN SM3.57-40X10                    |    |
| -----   |           |      |                        |  |    |
| 1-1     | ※         | 1    | <-7用><br>ハリダキネジツキ      | <FOR "-7"><br>NEEDLE CALMP ASSY W/S        |    |
| 1-1-1   | 103408002 | 2    | トメネジ4.37               | SET SCREW, SM4.37                          |    |
| 2-1     | ※         | 2    | ミシンハリTVX64NY           | NEEDLE, TVX64NY                            |    |
| 20-1    | ※         | 1    | ルーハS                   | LOPPER, S                                  |    |
| 20-2    | ※         | 1    | ルーハL                   | LOPPER, L                                  |    |
| 21-1    | 062680612 | 2    | ナベコ4.37-40X6           | SCREW, PAN SM4.37-40X6                     |    |
| 22-1    | S06315001 | 1    | ルーパホルダS                | LOOPER HOLDER, S                           |    |
| 22-2    | S06314001 | 1    | ルーパホルダL                | LOOPER HOLDER, L                           |    |
| 23-1    | 062681012 | 2    | ナベコ437-40X10           | SCREW, PAN SM4.37-40X10                    |    |
| 1-2     | ※         | 1    | <-8用><br>ハリダキネジツキ      | <FOR "-8"><br>NEEDLE CLAMP ASSY W/S        |    |
| 1-2-1   | 146427001 | 3    | アナトメネジ3.18クボミ          | SET SCREW, SOCKET (CP) SM3.18              |    |
| 2-2     | ※         | 3    | ミシンハリTVX64NY           | NEEDLE, TVX64NY                            |    |
| 20-3    | S40375001 | 1    | ルーハS1/8X2-6            | LOPPER, S 1/8"X2-6                         |    |
| 20-4    | S40376001 | 1    | ルーハM-6                 | LOPPER, M-6                                |    |
| 20-5    | S40377001 | 1    | ルーハL1/8X2-6            | LOPPER, L 1/8"X2-6                         |    |
| 21-2    | 111443003 | 3    | マルヒラトメネジ3.57           | SET SCREW, SM3.57                          |    |
| 22-3    | S40378051 | 1    | ルーパホルダS                | LOPPER HOLDER, S                           |    |
| 22-4    | S40379051 | 1    | ルーパホルダM                | LOPPER HOLDER, M                           |    |
| 22-5    | S40380051 | 1    | ルーパホルダL                | LOPPER HOLDER, L                           |    |
| 23-2    | 062671012 | 3    | ナベコ357-40X10           | SCREW, PAN SM3.57-40X10                    |    |
| -----   |           |      |                        |  |    |
| 5-1     | S06303101 | 1    | <3/16用><br>オサエ3/16-7クミ | <FOR "3/16"><br>PRESSER FOOT ASSY, 3/16"-7 |    |
| 5-1-1   | 147871001 | 4    | オサエピン                  | PIN  |    |
| 5-1-2   | S06309001 | 1    | オサエFバネ                 | SPRING                                     |    |
| 5-1-3   | 147932001 | 1    | ダンネジ2.38               | SHOULDER SCREW, SM2.38                     |    |
| 5-1-4   | 062630612 | 1    | ナベコ238-56X6            | SCREW, PAN SM2.38-56X6                     |    |
| 5-1-5   | S09180101 | 1    | フィンガーガード               | FINGER GUARD                               |    |
| 5-1-6   | 060660512 | 1    | バインド318-40X5           | SCREW, BIND SM3.18-40X5                    |    |
| 13-1    | 101494001 | 1    | ラツハー3/16Mクミ            | LAPPER ASSY, 3/16" M                       |    |
| 13-1-1  | 105130001 | 1    | シメネジ3.57               | SCREW, SM3.57                              |    |
| 5-2     | ※         | 1    | <1/4, 1/8X2用><br>オサエクミ | <FOR "1/4, 1/8X2"><br>PRESSER FOOT ASSY    |    |
| 5-2-1   | 147871001 | 4    | オサエピン                  | PIN  |    |
| 5-2-2   | S06309001 | 1    | オサエFバネ                 | SPRING                                     |    |
| 5-2-3   | 147932001 | 1    | ダンネジ2.38               | SHOULDER SCREW, SM2.38                     |    |
| 5-2-4   | S09180101 | 1    | フィンガーガード               | FINGER GUARD                               |    |
| 5-2-5   | 060660512 | 1    | バインド318-40X5           | SCREW, BIND SM3.18-40X5                    |    |
| 13-2    | S09679001 | 1    | ラツハー1/4Mクミ             | LAPPER ASSY, 1/4" M                        |    |



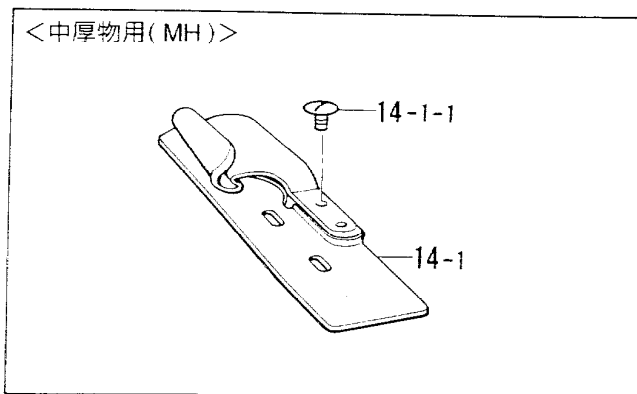
G5. ワーク関係 (B928 スタンド) / Gauge parts (B928 Standard) / Lehren (B928 Norm)  
 / Pièces du jauge (B928 Standard) / Piezas de calibradores (B928 Norma)



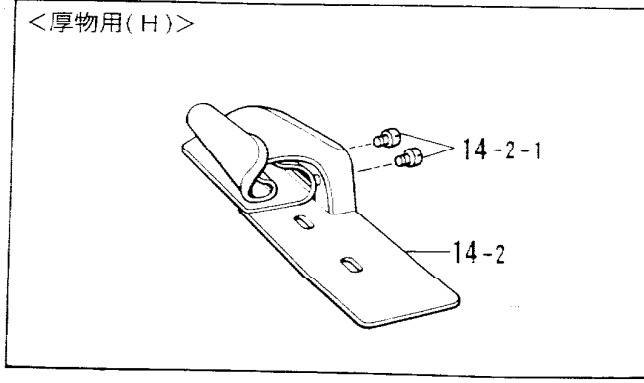
<1/8 × 2.5/32 × 2.3/16 × 2用>



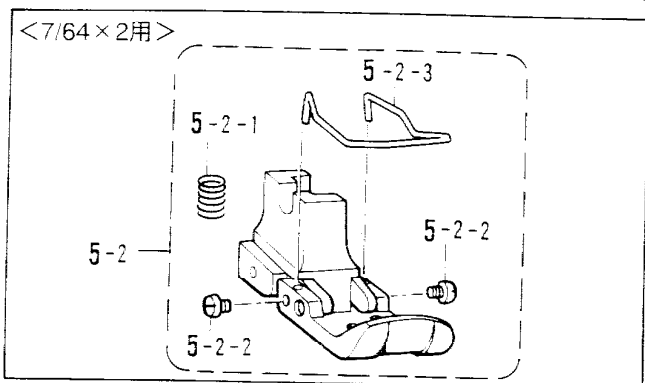
<中厚物用 (MH)>



<厚物用 (H)>



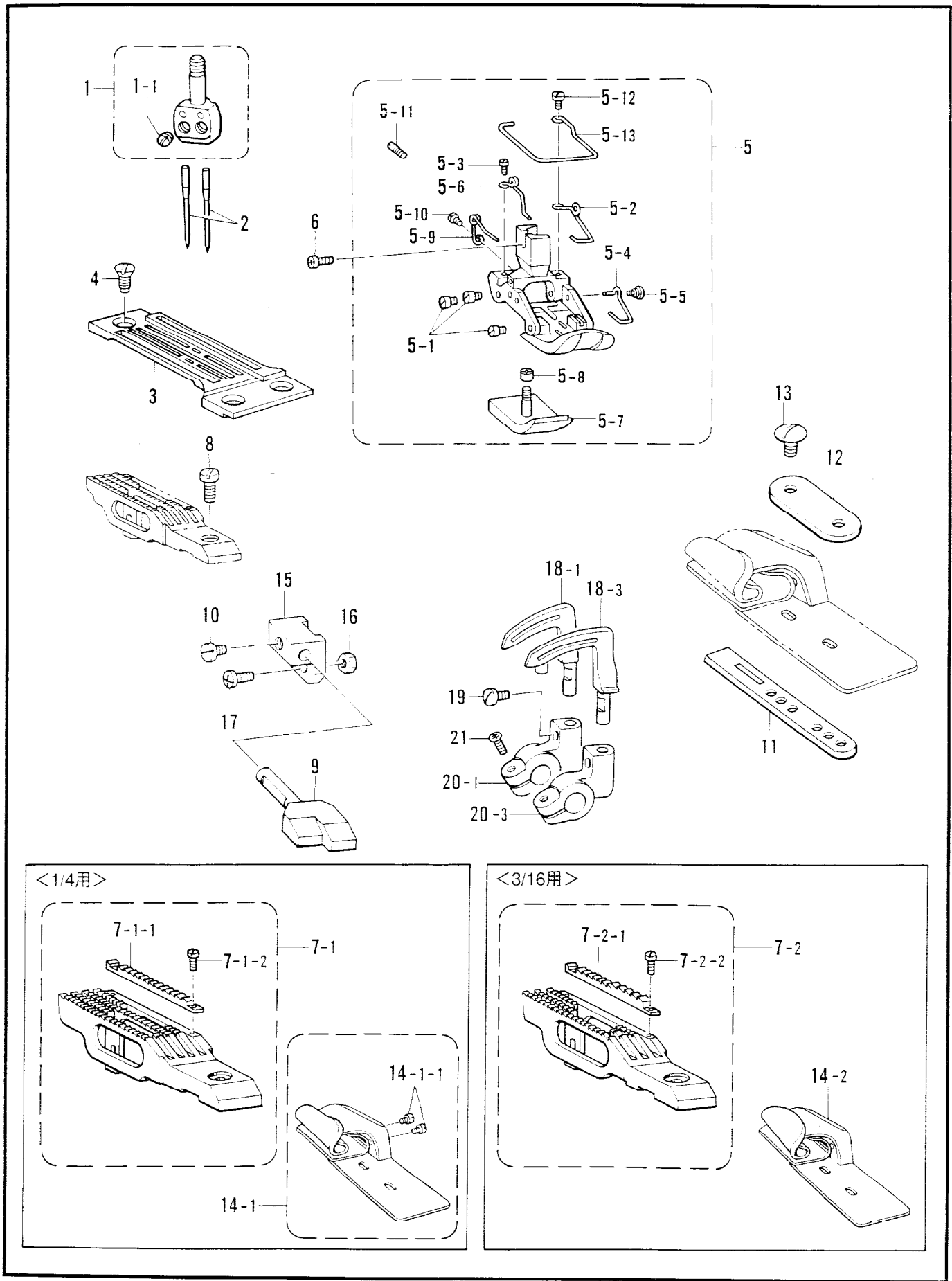
<7/64 × 2用>



G3. ゲージ関係 (B928 スタンダード) / Gauge parts (B928 Standard) / Lehren (B928 Norm)  
 / Pièces du jauge (B928 Standard) / Piezas de calibradores (B928 Norma)

| REF.NO. | CODE      | Q'TY | ヒンメイ                     | NAME OF PARTS                 | RM |
|---------|-----------|------|--------------------------|-------------------------------|----|
| 1       | ※         | 1    | ハリダキクミ                   | NEEDLE CLAMP ASSY             |    |
| 1-1     | 146427001 | 3    | アナトメネジ3.18クボミ            | SET SCREW, SOCKET (CP) SM3.18 |    |
| 2       | 543401021 | 3    | ミシンハリTVX5                | NEEDLE, TVX5 (#21)            |    |
| 3       | ※         | 1    | ハリイタ                     | NEEDLE PLATE                  |    |
| 4       | 100032004 | 3    | サラネジ4.37                 | SCREW, FLAT SM4.37            |    |
| 6       | 060670812 | 1    | バインド357-40X8             | SCREW, BIND SM3.57-40X8       |    |
| 7       | ※         | 1    | オクリバ                     | FEED DOG                      |    |
| 8       | 105173004 | 1    | シメネジ4.76                 | SCREW, SM4.76                 |    |
| 9       | 148875001 | 1    | ハリウケー6                   | NEEDLE GUARD, -6              |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57             | SET SCREW, SM3.57             |    |
| 11      | 540399001 | 1    | ラツパーアンナイイタ               | LAPPER GUIDE PLATE            |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                | LAPPER GUIDE PLATE WASHER     |    |
| 13      | 105130001 | 2    | シメネジ3.57                 | SCREW, SM3.57                 |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ               | NEEDLE GUARD BRACKET          |    |
| 16      | 021670102 | 1    | ナツト1シユ3.57               | NUT, 1 SM3.57                 |    |
| 17      | 062671012 | 1    | ナベコ357-40X10             | SCREW, PAN SM3.57-40X10       |    |
| 18-1    | ※         | 1    | ルーハS                     | LOPPER, S                     |    |
| 18-2    | ※         | 1    | ルーハM                     | LOPPER, M                     |    |
| 18-3    | ※         | 1    | ルーハL                     | LOPPER, L                     |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57             | SET SCREW, SM3.57             |    |
| 20-1    | 540378051 | 1    | ルーハホルダS                  | LOPPER HOLDER, S              |    |
| 20-2    | 540379051 | 1    | ルーハホルダM                  | LOPPER HOLDER, M              |    |
| 20-3    | 540380051 | 1    | ルーハホルダL                  | LOPPER HOLDER, L              |    |
| 21      | 062671012 | 3    | ナベコ357-40X10             | SCREW, PAN SM3.57-40X10       |    |
| -----   |           |      |                          |                               |    |
| 5-1     | ※         | 1    | <1/8X2, 5/32X2, 3/16X2用> | <FOR "1/8X2, 5/32X2, 3/16X2"> |    |
| 5-1-1   | 147871001 | 1    | オサエクミ                    | PRESSER FOOT ASSY             |    |
| 5-1-2   | 147872001 | 6    | オサエピン                    | PIN                           |    |
| 5-1-3   | 501295001 | 1    | オサエMバネ                   | SPRING                        |    |
| 5-1-4   | 147890001 | 1    | シメネジ2.38X3.5             | SCREW, SM2.38X3.5             |    |
| 5-1-5   | 147932001 | 1    | オサエFバネ                   | SPRING                        |    |
| 5-1-6   | 147875001 | 1    | ダンネジ2.38                 | SHOULDER SCREW, SM2.38        |    |
| 5-1-8   | 147877001 | 1    | オサエBLバネ                  | SPRING                        |    |
| 5-1-9   | 147878001 | 1    | ツマミナツト3.18               | NUT, SM3.18                   |    |
| 5-1-10  | 062660512 | 1    | オサエBSバネ                  | SPRING                        |    |
| 5-1-12  | 111105002 | 1    | ナベコネジ318-40X5            | SCREW, PAN SM3.18-40X5        |    |
| 5-1-13  | 151572101 | 1    | シメネジ2.38                 | SCREW, SM2.38                 |    |
|         |           | 1    | フィンガーガード                 | FINGER GUARD                  |    |
| 5-1-7   | S40804001 | 1    | <5/32X2, 3/16X2用>        | <FOR "5/32X2, 3/16X2">        |    |
|         |           | 1    | オサエBS5/16                | PRESSER FOOT, BS 5/16"        |    |
| 5-1-7   | 147876001 | 1    | <1/8X2用>                 | <FOR "1/8X2">                 |    |
|         |           | 1    | オサエBS                    | PRESSER FOOT, BS              |    |
| 5-2     | S40788001 | 1    | <7/64X2用>                | <FOR "7/64X2">                |    |
| 5-2-1   | S09397001 | 1    | オサエ7/64X2クミ              | PRESSER FOOT ASSY, 7/64"X2    |    |
| 5-2-2   | 153787001 | 1    | オサエオシバネ                  | SPRING                        |    |
| 5-2-3   | 151571001 | 2    | シメネジ2.38                 | SCREW, SM2.38                 |    |
|         |           | 1    | フィンガーガード                 | FINGER GUARD                  |    |
| -----   |           |      |                          |                               |    |
| 14-1    | ※         | 1    | <中厚物用 (MH)>              | <FOR MEDIUM MATERIALS "MH">   |    |
| 14-1-1  | 105130001 | 1    | ラツパーMHクミ                 | LAPPER ASSY, MH               |    |
|         |           | 1    | シメネジ3.57                 | SCREW, SM3.57                 |    |
| 14-2    | ※         | 1    | <厚物用 (H)>                | <FOR THICK MATERIALS "H">     |    |
| 14-2-1  | 122771001 | 1    | ラツパーHクミ                  | LAPPER ASSY, H                |    |
|         |           | 2    | シメネジ2.38                 | SCREW, SM2.38                 |    |

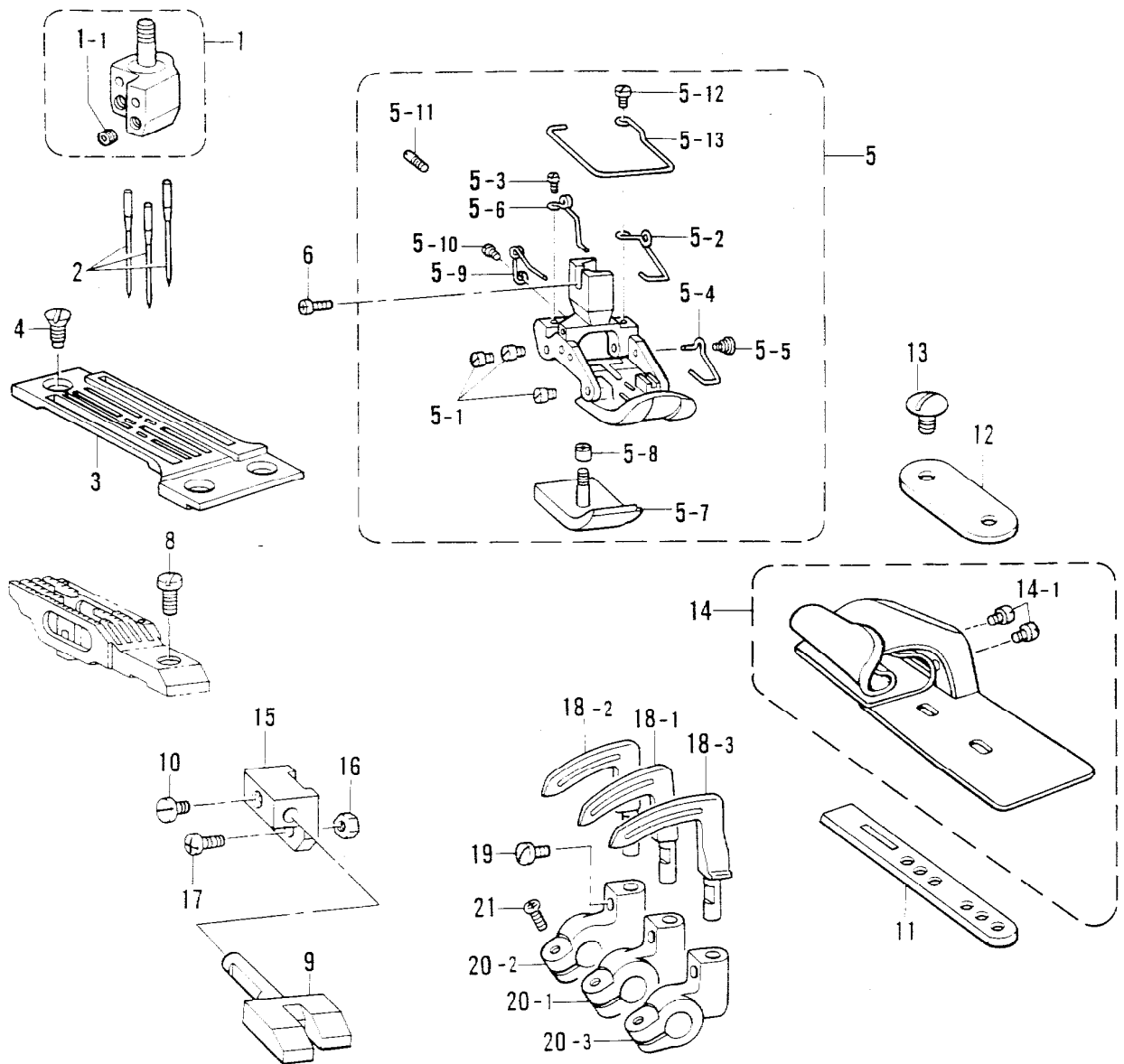
G4. ゲージ関係 (B928 "-5") / Gauge parts (B928 "-5") / Lehren (B928 "-5")  
 / Pièces du jauge (B928 "-5") / Piezas de calibradores (B928 "-5")



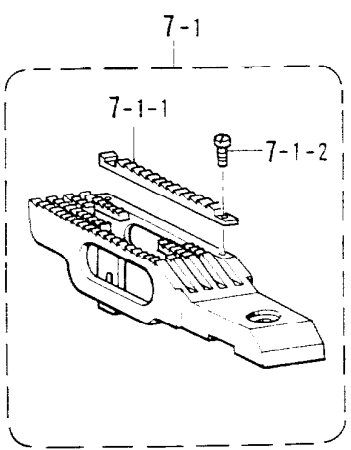
G4. ゲージ関係 (B928 "-5") / Gauge parts (B928 "-5") / Lehren (B928 "-5")  
 / Pièces du jauge (B928 "-5") / Piezas de calibradores (B928 "-5")

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM          |
|---------|-----------|------|---------------|--------------------------------|-------------|
| 1       | ※         | 1    | ハリダキネジツキ      | NEEDLE CLAMP ASSY W/S          |             |
| 1-1     | 103408002 | 2    | トメネジ4.37      | SET SCREW, SM4.37              |             |
| 2       | ※         | 3    | ミシンハリTVX5     | NEEDLE, TVX5                   |             |
| 3       | ※         | 1    | ハリイタ          | NEEDLE PLATE                   |             |
| 4       | 100032004 | 3    | サラネジ4.37      | SCREW, FLAT SM4.37             |             |
| 5       | ※         | 1    | オサエクミ         | PRESSER FOOT ASSY              |             |
| 5-1     | 147871001 | 6    | オサエピン         | PIN                            |             |
| 5-2     | 147872001 | 1    | オサエMバネ        | SPRING                         |             |
| 5-3     | 501295001 | 1    | シメネジ2.38X3.5  | SCREW, SM2.38X3.5              |             |
| 5-4     | 147890001 | 1    | オサエFバネ        | SPRING                         |             |
| 5-5     | 147932001 | 1    | ダンネジ2.38      | SHOULDER SCREW, SM2.38         |             |
| 5-6     | 147875001 | 1    | オサエBLバネ       | SPRING                         |             |
| 5-8     | 147877001 | 1    | ツマミナツト3.18    | NUT, SM3.18                    |             |
| 5-9     | 147878001 | 1    | オサエBSバネ       | SPRING                         |             |
| 5-10    | 062660512 | 1    | ナベコネジ318-40X5 | SCREW, PAN SM3.18-40X5         |             |
| 5-11    | 147879001 | 1    | トメネジ3.18      | SET SCREW, SM3.18              |             |
| 5-12    | 111105002 | 1    | シメネジ2.38      | SCREW, SM2.38                  |             |
| 5-13    | 151572101 | 1    | フィンガーガード      | FINGER GUARD                   |             |
| 6       | 060670812 | 1    | バインド357-40X8  | SCREW, BIND SM3.57-40X8        |             |
| 8       | 105173004 | 1    | シメネジ4.76      | SCREW, SM4.76                  |             |
| 9       | 148973001 | 1    | ハリウケ-5        | NEEDLE GUARD, -5               |             |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57  | SET SCREW, SM3.57              |             |
| 11      | S40399001 | 1    | ラツパーアンナイイタ    | LAPPER GUIDE PLATE             |             |
| 12      | 105129001 | 1    | アンナイイタザガネ     | LAPPER GUIDE PLATE WASHER      |             |
| 13      | 105130001 | 2    | シメネジ3.57      | SCREW, SM3.57                  |             |
| 15      | 148876001 | 1    | ハリウケトリツケダイ    | NEEDLE GUARD BRACKET           |             |
| 16      | 021670102 | 1    | ナツト1シユ3.57    | NUT, 1 SM3.57                  |             |
| 17      | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |             |
| 18-1    | S40375001 | 1    | ルーバS1/8X2-6   | LOPPER, S 1/8"X2-6             |             |
| 18-3    | S40377001 | 1    | ルーバL1/8X2-6   | LOPPER, L 1/8"X2-6             |             |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57  | SET SCREW, SM3.57              |             |
| 20-1    | S40378051 | 1    | ルーバホルダS       | LOPPER HOLDER, S               |             |
| 20-3    | S40380051 | 1    | ルーバホルダL       | LOPPER HOLDER, L               |             |
| 21      | 062671012 | 2    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |             |
| <hr/>   |           |      |               |                                |             |
| 5-7     | 147876001 | 1    | オサエBS         | <FOR"1/4"><br>PRESSER FOOT, BS |             |
| 7-1     | 148971001 | 1    | オクリバ1/4クミ     | FEED DOG ASSY, 1/4"            |             |
| 7-1-1   | 147307001 | 1    | トリツケバ         | SUB FEED DOG                   |             |
| 7-1-2   | 147880001 | 2    | シメネジ1.98      | SCREW, SM1.98                  |             |
| 14-1    | 147302001 | 1    | ラツパー1/4XHクミ   | LAPPER ASSY, 1/4" XH           |             |
| 14-1-1  | 122771001 | 2    | シメネジ2.38      | SCREW, SM2.38                  |             |
| <hr/>   |           |      |               |                                |             |
|         |           |      |               | <3/16用>                        | <FOR"3/16"> |
| 5-7     | 159587001 | 1    | オサエBS3/18     | PRESSER FOOT, BS 3/18"         |             |
| 7-2     | 159588001 | 1    | オクリバ3/16クミ    | FEED DOG ASSY, 3/16"           |             |
| 7-2-1   | 159590001 | 1    | トリツケバ         | SUB FEED DOG                   |             |
| 7-2-2   | 147880001 | 2    | シメネジ1.98      | SCREW, SM1.98                  |             |
| 14-2    | 159609001 | 1    | ラツパー3/16Hクミ   | LAPPER ASSY, 3/16" H           |             |

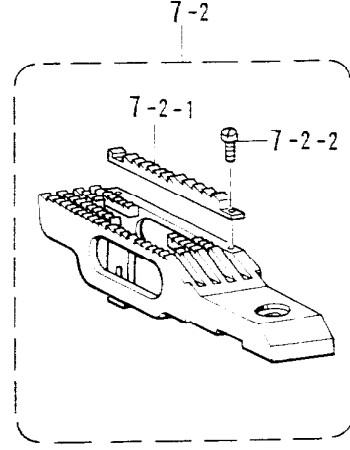
G5. ゲージ関係 (B928 "-6") / Gauge parts (B928 "-6") / Lehren (B928 "-6")  
 / Pièces du jauge (B928 "-6") / Piezas de calibradores (B928 "-6")



<1/8×2 輸出、5/32×2、3/16×2>



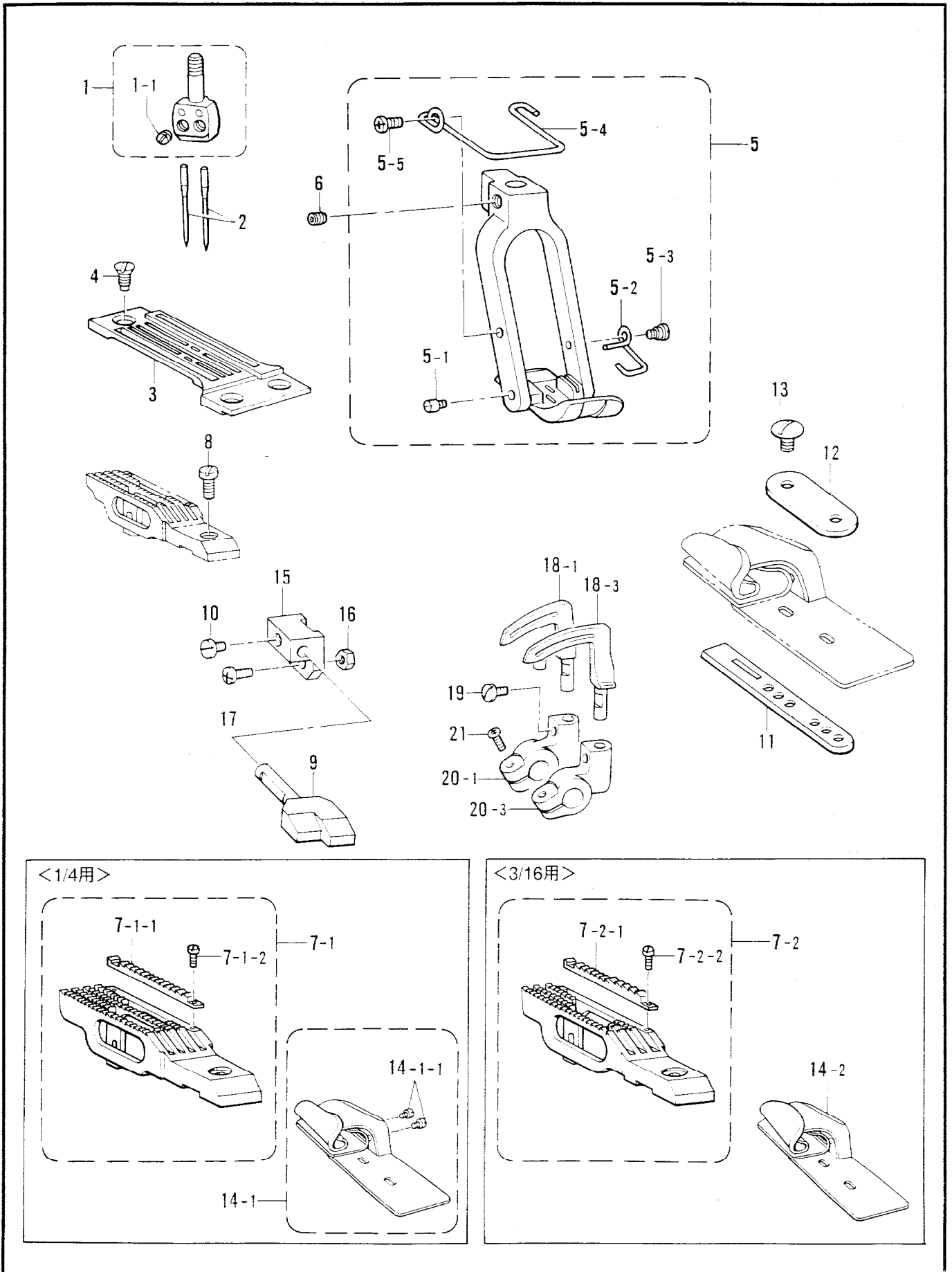
<1/8×2 国内>



G5. ゲージ関係 (B928 "-6") / Gauge parts (B928 "-6") / Lehren (B928 "-6")  
 / Pièces du jauge (B928 "-6") / Piezas de calibradores (B928 "-6")

| REF.NO. | CODE      | Q'TY | ヒンメイ                       | NAME OF PARTS                        | RM |
|---------|-----------|------|----------------------------|--------------------------------------|----|
| 1       | ※         | 1    | ハリダキクミ                     | NEEDLE CLAMP ASSY                    |    |
| 1-1     | 146427001 | 3    | アナトメネジ3.18クボミ              | SET SCREW, SOCKET (CP) SM3.18        |    |
| 2       | 111128022 | 3    | ミシンハリTVX5                  | NEEDLE, TVX5 (#22)                   |    |
| 3       | ※         | 1    | ハリイタ                       | NEEDLE PLATE                         |    |
| 4       | 100032004 | 3    | サラネジ4.37                   | SCREW, FLAT SM4.37                   |    |
| 5       | ※         | 1    | オサエクミ                      | PRESSER FOOT ASSY                    |    |
| 5-1     | 147871001 | 6    | オサエピン                      | PIN                                  |    |
| 5-2     | 147872001 | 1    | オサエMバネ                     | SPRING                               |    |
| 5-3     | S01295001 | 1    | シメネジ2.38X3.5               | SCREW, SM2.38X3.5                    |    |
| 5-4     | 147890001 | 1    | オサエFバネ                     | SPRING                               |    |
| 5-5     | 147932001 | 1    | ダンネジ2.38                   | SHOULDER SCREW, SM2.38               |    |
| 5-6     | 147875001 | 1    | オサエBLバネ                    | SPRING                               |    |
| 5-7     | 147876001 | 1    | オサエBS                      | PRESSER FOOT, BS                     |    |
| 5-8     | 147877001 | 1    | ツマミナツト3.18                 | NUT, SM3.18                          |    |
| 5-9     | 147878001 | 1    | オサエBSバネ                    | SPRING                               |    |
| 5-10    | 062660512 | 1    | ナベコネジ318-40X5              | SCREW, PAN SM3.18-40X5               |    |
| 5-11    | 147879001 | 1    | トメネジ3.18                   | SET SCREW, SM3.18                    |    |
| 5-12    | 111105002 | 1    | シメネジ2.38                   | SCREW, SM2.38                        |    |
| 5-13    | 151572101 | 1    | フィンガーガード                   | FINGER GUARD                         |    |
| 6       | 060670812 | 1    | バインド357-40X8               | SCREW, BIND SM3.57-40X8              |    |
| 8       | 105173004 | 1    | シメネジ4.76                   | SCREW, SM4.76                        |    |
| 9       | 148875001 | 1    | ハリウケ-6                     | NEEDLE GUARD, -6                     |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57               | SET SCREW, SM3.57                    |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                 | LAPPER GUIDE PLATE                   |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                  | LAPPER GUIDE PLATE WASHER            |    |
| 13      | 105130001 | 2    | シメネジ3.57                   | SCREW, SM3.57                        |    |
| 14      | ※         | 1    | ラツパークミ                     | LAPPER ASSY                          |    |
| 14-1    | 122771001 | 2    | シメネジ2.38                   | SCREW, SM2.38                        |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ                 | NEEDLE GUARD BRACKET                 |    |
| 16      | 021670102 | 1    | ナツト1シユ3.57                 | NUT, 1 SM3.57                        |    |
| 17      | 062671012 | 1    | ナベコ357-40X10               | SCREW, PAN SM3.57-40X10              |    |
| 18-1    | S40375001 | 1    | ルーバS1/8X2-6                | LOPPER, S 1/8"X2-6                   |    |
| 18-2    | S40376001 | 1    | ルーバM-6                     | LOPPER, M-6                          |    |
| 18-3    | S40377001 | 1    | ルーバL1/8X2-6                | LOPPER, L 1/8"X2-6                   |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57               | SET SCREW, SM3.57                    |    |
| 20-1    | S40378051 | 1    | ルーバホルダS                    | LOPPER HOLDER, S                     |    |
| 20-2    | S40379051 | 1    | ルーバホルダM                    | LOPPER HOLDER, M                     |    |
| 20-3    | S40380051 | 1    | ルーバホルダL                    | LOPPER HOLDER, L                     |    |
| 21      | 062671012 | 3    | ナベコ357-40X10               | SCREW, PAN SM3.57-40X10              |    |
| <hr/>   |           |      |                            |                                      |    |
| 7-1     | ※         | 1    | <1/8X2輸出用, 5/32X2,3/16X2用> | <FOR EXPORT "1/5X2" & 5/32X2,3/16X2> |    |
| 7-1-1   | 147307001 | 1    | オクリバクミ                     | FEED DOG ASSY                        |    |
| 7-1-2   | 147880001 | 1    | トリツケバ                      | SUB FEED DOG                         |    |
|         |           | 2    | シメネジ1.98                   | SCREW, SM1.98                        |    |
| 7-2     | S18084101 | 1    | <1/8X2国内用>                 | <FOR JAPAN ONLY>                     |    |
| 7-2-1   | S01637001 | 1    | オクリバ1/8X2クミD1              | -----                                |    |
| 7-2-2   | 147880001 | 1    | トリツケバ                      | -----                                |    |
|         |           | 2    | シメネジ1.98                   | -----                                |    |

G6 . ゲージ関係 (B928 "-7") / Gauge parts (B928 "-7") / Lehren (B928 "-7")  
 / Pièces du jauge (B928 "-7") / Piezas de calibradores (B928 "-7")

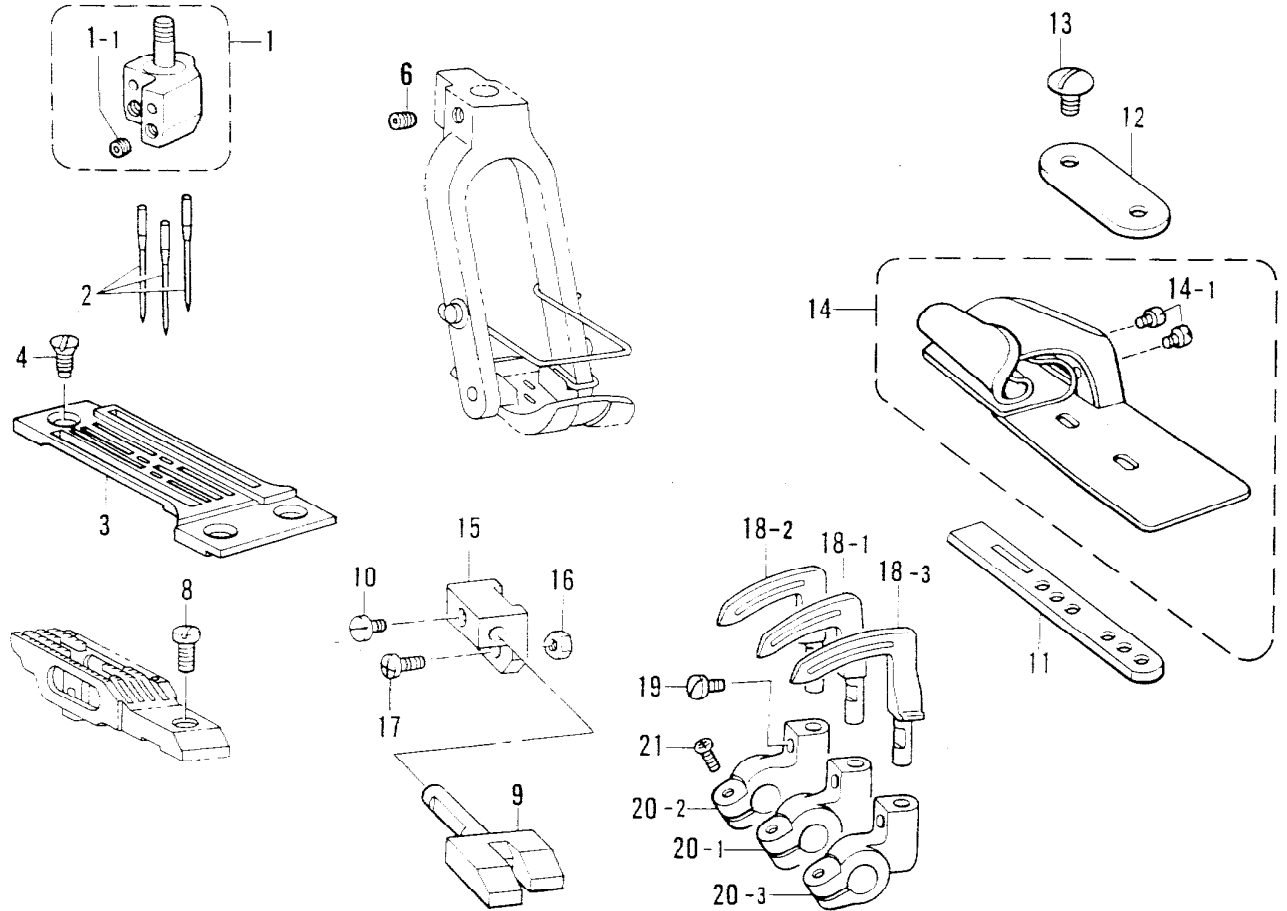


G6. ゲージ関係 (B928 "-7") / Gauge parts (B928 "-7") / Lehren (B928 "-7")  
 / Pièces du jauge (B928 "-7") / Piezas de calibradores (B928 "-7")

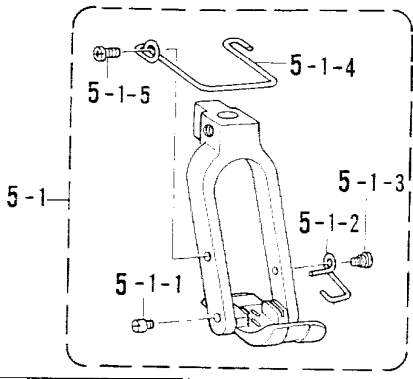
| REF.NO. | CODE      | Q'TY | ヒンメイ                    | NAME OF PARTS                          | RM |
|---------|-----------|------|-------------------------|--|----|
| 1       | ※         | 1    | ハリダキネジツキ                | NEEDLE CLAMP ASSY W/S                  |    |
| 1-1     | 103408002 | 2    | トメネジ4.37                | SET SCREW, SM4.37                      |    |
| 2       | ※         | 2    | ミシンハリTVX5               | NEEDLE, TVX5                           |    |
| 3       | ※         | 1    | ハリイタ                    | NEEDLE PLATE                           |    |
| 4       | 100032004 | 3    | サラネジ4.37                | SCREW, FLAT SM4.37                     |    |
| 5       | ※         | 1    | オサエクミ                   | PRESSER FOOT ASSY                      |    |
| 5-1     | 150670001 | 2    | オサエピン                   | PIN                                    |    |
| 5-2     | 150671001 | 1    | オサエFバネ                  | SPRING                                 |    |
| 5-3     | 147932001 | 1    | ダンネジ2.38                | SHOULDER SCREW, SM2.38                 |    |
| 5-4     | 156211101 | 1    | フィンガーガード                | FINGER GUARD                           |    |
| 5-5     | 060660512 | 1    | バインド318-40X5            | SCREW, BIND SM3.18-40X5                |    |
| 6       | 014760622 | 1    | アナトメネジ5.95              | SET SCREW, SOCKET SM5.95               |    |
| 8       | 105173004 | 1    | シメネジ4.76                | SCREW, SM4.76                          |    |
| 9       | 148973001 | 1    | ハリウケ-5                  | NEEDLE GUARD, -5                       |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57            | SET SCREW, SM3.57                      |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ              | LAPPER GUIDE PLATE                     |    |
| 12      | 105129001 | 1    | アンナイイタザガネ               | LAPPER GUIDE PLATE WASHER              |    |
| 13      | 105130001 | 2    | シメネジ3.57                | SCREW, SM3.57                          |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ              | NEEDLE GUARD BRACKET                   |    |
| 16      | 021670102 | 1    | ナット1シユ3.57              | NUT, 1 SM3.57                          |    |
| 17      | 062671012 | 1    | ナベコ357-40X10            | SCREW, PAN SM3.57-40X10                |    |
| 18-1    | S40375001 | 1    | ルーハS1/8X2-6             | LOPPER, S 1/8"X2-6                     |    |
| 18-3    | S40377001 | 1    | ルーハL1/8X2-6             | LOPPER, L 1/8"X2-6                     |    |
| 19      | 111443003 | 2    | マルヒラトメネジ3.57            | SET SCREW, SM3.57                      |    |
| 20-1    | S40378051 | 1    | ルーハホルダS                 | LOPPER HOLDER, S                       |    |
| 20-3    | S40380051 | 1    | ルーハホルダL                 | LOPPER HOLDER, L                       |    |
| 21      | 062671012 | 2    | ナベコ357-40X10            | SCREW, PAN SM3.57-40X10                |    |
| -----   |           |      |                         |  |    |
| 7-1     | 150673001 | 1    | <1/4用><br>オクリバ1/4-7クミ   | <FOR "1/4"><br>FEED DOG ASSY, 1/4"-7   |    |
| 7-1-1   | 147307001 | 1    | トリツケバ                   | SUB FEED DOG                           |    |
| 7-1-2   | 147880001 | 2    | シメネジ1.98                | SCREW, SM1.98                          |    |
| 14-1    | 147302001 | 1    | ラツパー1/4XHクミ             | LAPPER ASSY, 1/4" XH                   |    |
| 14-1-1  | 122771001 | 2    | シメネジ2.38                | SCREW, SM2.38                          |    |
| 7-2     | 159616001 | 1    | <3/16用><br>オクリバ3/16-7クミ | <FOR "3/16"><br>FEED DOG ASSY, 3/16"-7 |    |
| 7-2-1   | 159590001 | 1    | トリツケバ                   | SUB FEED DOG                           |    |
| 7-2-2   | 147880001 | 2    | シメネジ1.98                | SCREW, SM1.98                          |    |
| 14-2    | 159609001 | 1    | ラツパー3/16Hクミ             | LAPPER ASSY, 3/16" H                   |    |



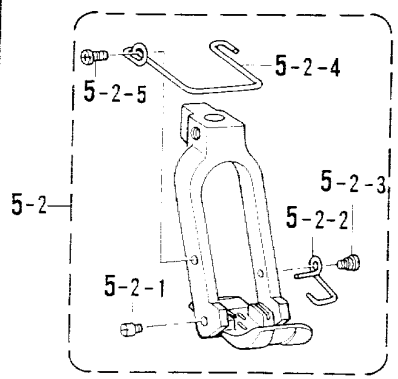
G7. ゲージ関係 (B928 "-8") / Gauge parts (B928 "-8") / Lehren (B928 "-8")  
 / Pièces du jauge (B928 "-8") / Piezas de calibradores (B928 "-8")



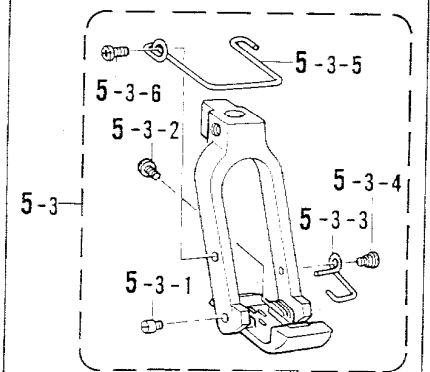
<デニム用 1/8×2 輸出(段差1.9)>



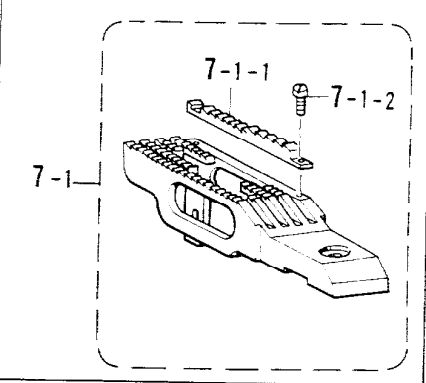
<デニム用 5/32×2.3/16×2>



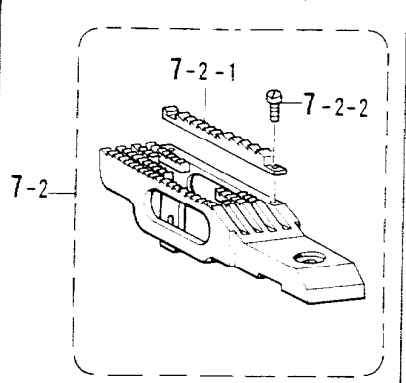
<厚物用 1/8×2、デニム用 1/8×2 (段差1.0)>



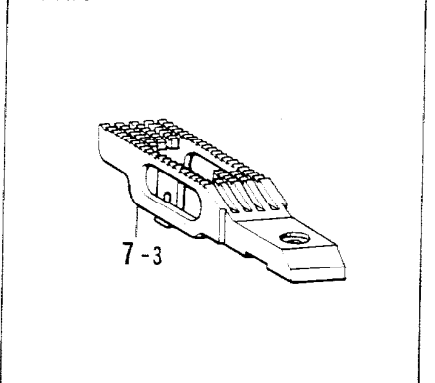
<デニム用 1/8×2 (段差1.9)、5/32×2.3/16×2>



<デニム用 1/8×2 (段差1.0)>



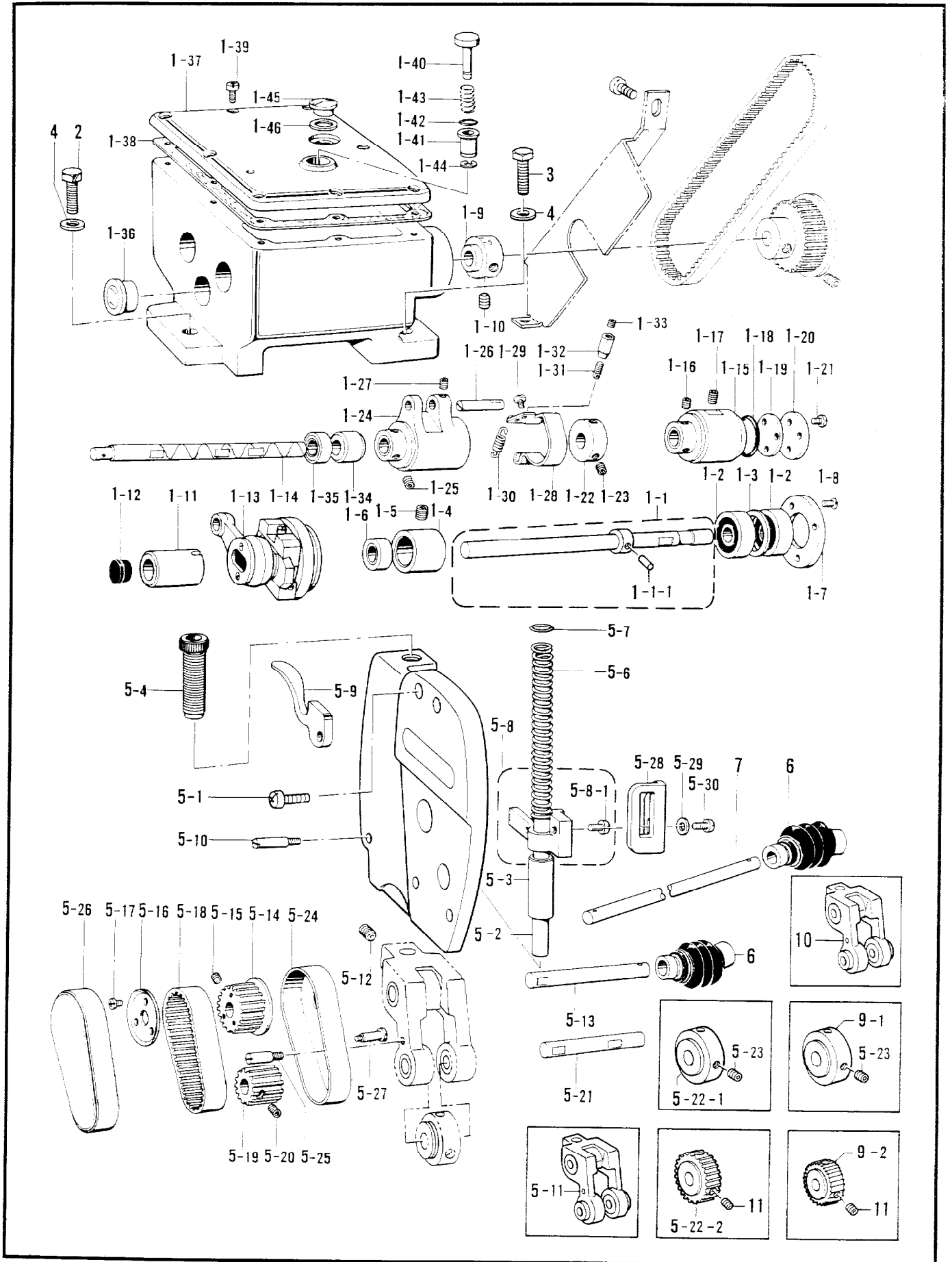
<厚物用>



G7. ゲージ関係 (B928 "-8") / Gauge parts (B928 "-8") / Lehren (B928 "-8")  
 / Pièces du jauge (B928 "-8") / Piezas de calibradores (B928 "-8")

| REF.NO. | CODE      | Q'TY | ヒンメイ                            | NAME OF PARTS                         | RM |
|---------|-----------|------|---------------------------------|---------------------------------------|----|
| 1       | ※         | 1    | ハリダキクミ                          | NEEDLE CLAMP ASSY                     |    |
| 1-1     | 146427001 | 3    | アナトメネジ3.18クボミ                   | SET SCREW, SOCKET (CP) SM3.18         |    |
| 2       | ※         | 3    | ミシンハリTVX5                       | NEEDLE, TVX5                          |    |
| 3       | ※         | 1    | ハリイタ                            | NEEDLE PLATE                          |    |
| 4       | 100032004 | 3    | サラネジ4.37                        | SCREW, FLAT SM4.37                    |    |
| 6       | 014760622 | 1    | アナトメネジ5.95                      | SET SCREW, SOCKET SM5.95              |    |
| 8       | 105173004 | 1    | シメネジ4.76                        | SCREW, SM4.76                         |    |
| 9       | 148875001 | 1    | ハリウケ-6                          | NEEDLE GUARD, -6                      |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57                    | SET SCREW, SM3.57                     |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                      | LAPPER GUIDE PLATE                    |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                       | LAPPER GUIDE PLATE WASHER             |    |
| 13      | 105130001 | 2    | シメネジ3.57                        | SCREW, SM3.57                         |    |
| 14      | ※         | 1    | ラツパークミ                          | LAPPER ASSY                           |    |
| 14-1    | 122771001 | 2    | シメネジ2.38                        | SCREW, SM2.38                         |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ                      | NEEDLE GUARD BRACKET                  |    |
| 16      | 021670102 | 1    | ナツト1シユ3.57                      | NUT, 1 SM3.57                         |    |
| 17      | 062671012 | 1    | ナベコ357-40X10                    | SCREW, PAN SM3.57-40X10               |    |
| 18-1    | ※         | 1    | ルーパス                            | LOPPER, S 1/8"X2-6                    |    |
| 18-2    | ※         | 1    | ルーバM                            | LOPPER, M 1/8"X2-6                    |    |
| 18-3    | ※         | 1    | ルーバL                            | LOPPER, L 1/8"X2-6                    |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57                    | SET SCREW, SM3.57                     |    |
| 20-1    | S40378051 | 1    | ルーバホルダS                         | LOPPER HOLDER, S                      |    |
| 20-2    | S40379051 | 1    | ルーバホルダM                         | LOPPER HOLDER, M                      |    |
| 20-3    | S40380051 | 1    | ルーバホルダL                         | LOPPER HOLDER, L                      |    |
| 21      | 062671012 | 3    | ナベコ357-40X10                    | SCREW, PAN SM3.57-40X10               |    |
| -----   |           |      |                                 |                                       |    |
| 5-1     | 150672101 | 1    | <デニム用1/8X2輸出段差1.9>              | <For Export Denim "1/8X2">            |    |
| 5-1-1   | 150670001 | 2    | オサエ1/8X2-8クミ                    | PRESSER FOOT ASSY, 1/8"X2-8           |    |
| 5-1-2   | 150671001 | 1    | オサエピン                           | PIN                                   |    |
| 5-1-3   | 147932001 | 1    | オサエFバネ                          | SPRING                                |    |
| 5-1-4   | 156211101 | 1    | ダンネジ2.38                        | SHOULDER SCREW, SM2.38                |    |
| 5-1-5   | 060660512 | 1    | フィンガーガード                        | FINGER GUARD                          |    |
|         |           | 1    | バインド318-40X5                    | SCREW, BIND SM3.18-40X5               |    |
| 5-2     | 151487101 | 1    | <デニム用5/32X2, 3/16X2>            | <For Denim 5/32X2, 3/16X2>            |    |
| 5-2-1   | 151481001 | 2    | オサエ5/32X2-8クミ                   | PRESSER FOOT ASSY, 5/32"X2-8          |    |
| 5-2-2   | 151482001 | 1    | オサエピン                           | PIN                                   |    |
| 5-2-3   | 147932001 | 1    | オサエFバネ                          | SPRING                                |    |
| 5-2-4   | 156211101 | 1    | ダンネジ2.38                        | SHOULDER SCREW, SM2.38                |    |
| 5-2-5   | 060660512 | 1    | フィンガーガード                        | FINGER GUARD                          |    |
|         |           | 1    | バインド318-40X5                    | SCREW, BIND SM3.18-40X5               |    |
| 5-3     | ※         | 1    | <厚物用1/8x2, デニム1/8x2段差1.0>       | <For Thick & Denim materials "1/8X2"> |    |
| 5-3-1   | 150670001 | 2    | オサエ1/8X2-8クミ                    | PRESSER FOOT ASSY, FT 1/8"X2-8        |    |
| 5-3-2   | 142747002 | 1    | オサエピン                           | PIN                                   |    |
| 5-3-3   | 150671001 | 1    | シメネジ4.76                        | SET SCREW, SM4.76                     |    |
| 5-3-4   | 147932001 | 1    | オサエFバネ                          | SPRING                                |    |
| 5-3-5   | 156211101 | 1    | ダンネジ2.38                        | SHOULDER SCREW, SM2.38                |    |
| 5-3-6   | 060660512 | 1    | フィンガーガード                        | FINGER GUARD                          |    |
|         |           | 1    | バインド318-40X5                    | SCREW, BIND SM3.18-40X5               |    |
| -----   |           |      |                                 |                                       |    |
| 7-1     | ※         | 1    | <デニム1/8x2段差1.9, 5/32x2, 3/16x2> | <For Denim "1/8X2,5/32X2 & 3/16X2">   |    |
| 7-1-1   | 147307001 | 1    | オクリバクミ                          | FEED DOG ASSY, 1/4"-7                 |    |
| 7-1-2   | 147880001 | 2    | トリツケバ                           | SUB FEED DOG                          |    |
|         |           | 2    | シメネジ1.98                        | SCREW, SM1.98                         |    |
| 7-2     | S01635101 | 1    | <デニム用1/8x2段差1.0>                | <For Denim "1.8X2">                   |    |
| 7-2-1   | S01637001 | 1    | オクリバ1/8X2-8クミ                   | FEED DOG ASSY, 1/8"X2-8               |    |
| 7-2-2   | 147880001 | 2    | トリツケバ                           | SUB FEED DOG                          |    |
|         |           | 2    | シメネジ1.98                        | SCREW, SM1.98                         |    |
| 7-3     | 156182101 | 1    | <厚物用>                           | <FOR HEAVY MATERIALS>                 |    |
|         |           | 1    | オクリバ1/8X2-8                     | FEED DOG, 1/8"X2-8                    |    |

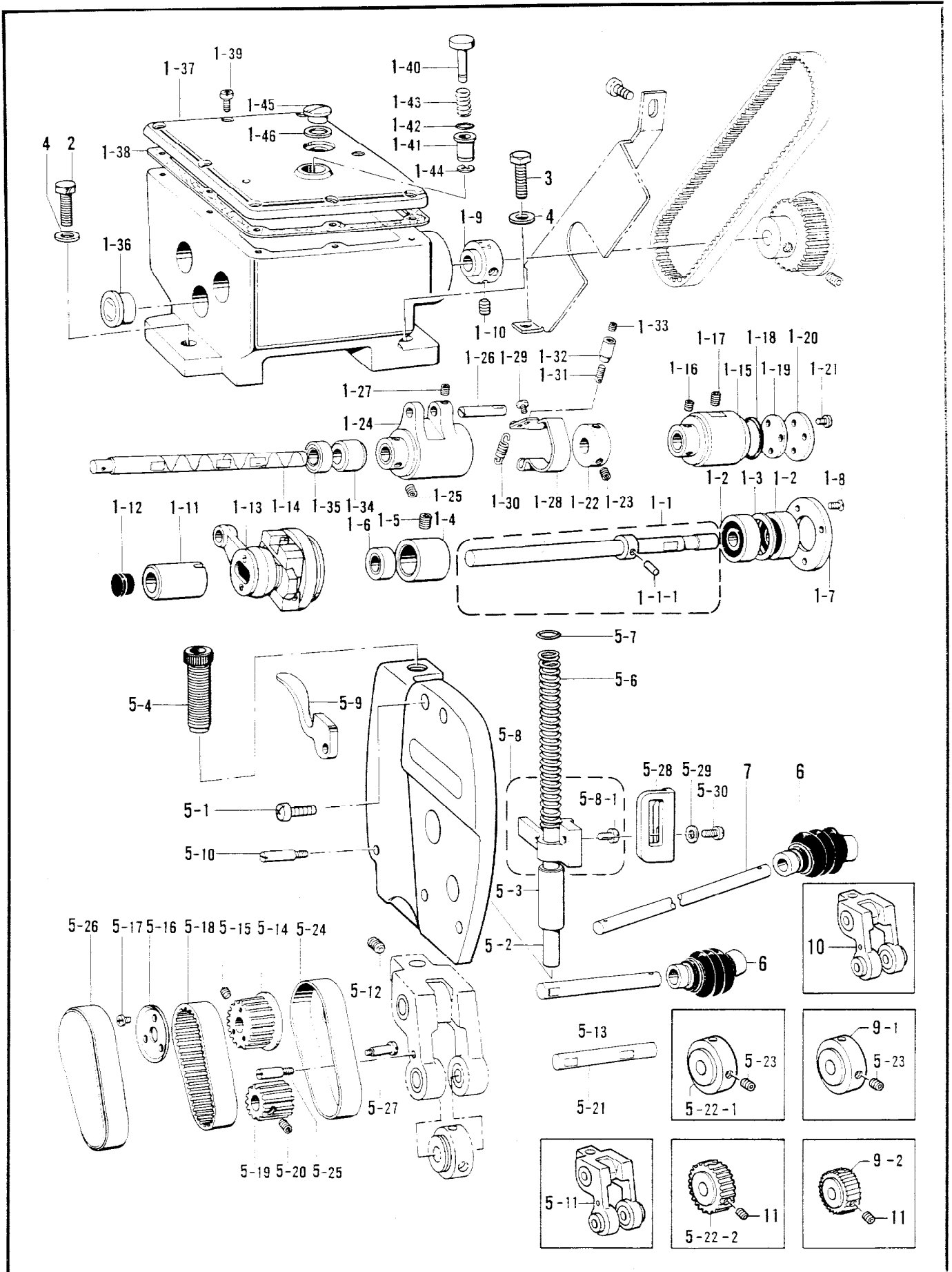
H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
 / Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)



H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
 / Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                 | RM |
|---------|-----------|------|---------------|-------------------------------|----|
| 1-1     | 150679001 | 1    | ヘンシンリンジククミ    | ECCENTRIC WHEEL SHAFT ASSY    |    |
| 1-1-1   | 047201640 | 1    | スプリングピンAW2    | PIN, SPRING ROLL AW2          |    |
| 1-2     | 072600040 | 2    | タマジクウケ6000DD  | BALL BEARING, 6000DD          |    |
| 1-3     | 150682000 | 1    | ベアリングカラー      | BEARING COLLAR                |    |
| 1-4     | 150683000 | 1    | ベアリングブシュ      | BEARING BUSH                  |    |
| 1-5     | 014760622 | 1    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-6     | 150684001 | 1    | オイルシール        | OIL SEAL                      |    |
| 1-7     | S25125001 | 1    | ベアリングフタ       | BEARING COVER                 |    |
| 1-8     | 062670712 | 3    | ナベコ357-40X7   | SCREW, PAN SM3.57-40X7        |    |
| 1-9     | 150686101 | 1    | タイミングカラー      | TIMING COLLAR                 |    |
| 1-10    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-11    | 150687000 | 1    | ヘンシンリンジクメタル   | ECCENTRIC WHEEL SHAFT BUSH    |    |
| 1-12    | 117934009 | 1    | ゴムセン13.5      | RUBBER CAP, 13.5              |    |
| 1-13    | 150688101 | 1    | ヘンシンリンクミ      | ECCENTRIC WHEEL ASSY          |    |
| 1-14    | 150690101 | 1    | オクリジク         | FEED SHAFT                    |    |
| 1-15    | S36058001 | 1    | クラツチメタルクミ     | CLUTCH BUSH ASSY              |    |
| 1-16    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-17    | 014760622 | 1    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-18    | 081025570 | 1    | OリングP25.5     | O RING, P25.5                 |    |
| 1-19    | 150693000 | 1    | パツキン          | PACKING                       |    |
| 1-20    | S25126001 | 1    | クラツチメタルフタ     | CLUTCH BUSH CAP               |    |
| 1-21    | 062670712 | 3    | ナベコ357-40X7   | SCREW, PAN SM3.57-40X7        |    |
| 1-22    | 150608001 | 1    | セットカラー        | SET SCREW COLLAR              |    |
| 1-23    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-24    | S36061001 | 1    | クラツチクミ        | CLUTCH ASSY                   |    |
| 1-25    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-26    | 109153001 | 1    | ピン            | PIN                           |    |
| 1-27    | 014680422 | 1    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37 |    |
| 1-28    | 150611001 | 1    | ブレーキイタバネ      | PLATE SPRING                  |    |
| 1-29    | 062680512 | 2    | ナベコ437-40X5   | SCREW, PAN SM4.37-40X5        |    |
| 1-30    | 150612001 | 1    | ブレーキバネ        | SPRING                        |    |
| 1-31    | 150613001 | 1    | ブレーキバネカケ      | SPRING HOOK                   |    |
| 1-32    | 150614001 | 1    | ブレーキバネカケブシュ   | SPRING HOOK BUSH              |    |
| 1-33    | 148294001 | 1    | アナトメネジ3.57クボミ | SET SCREW, SOCKET (CP) SM3.57 |    |
| 1-34    | 150695000 | 1    | オクリジクメタル      | FEED SHAFT BUSH               |    |
| 1-35    | 150696001 | 1    | オイルシール        | OIL SEAL                      |    |
| 1-36    | 150697001 | 1    | オイルホツトマド      | OIL GAUGE WINDOW              |    |
| 1-37    | 150698009 | 1    | プーラソウチウワフタ    | PULLER DEVICE TOP COVER       |    |
| 1-38    | 150699000 | 1    | パツキン          | PACKING                       |    |
| 1-39    | 062671012 | 8    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10       |    |
| 1-40    | 150641001 | 1    | オクリチヨウセツボタン   | FEED ADJUST BUTTON            |    |
| 1-41    | 150700001 | 1    | チヨウセツボタンブシュ   | FEED REGURATE BUTTON BUSH     |    |
| 1-42    | 081003670 | 1    | OリングPW3       | O RING, PW3                   |    |
| 1-43    | 150701001 | 1    | オクリチヨウセツボタンバネ | SPRING                        |    |
| 1-44    | 048040342 | 1    | トメワE4         | RETAINING RING, E4            |    |
| 1-45    | 105113001 | 1    | シメネジ12.70     | SCREW, SM12.70                |    |
| 1-46    | 105215001 | 1    | パツキン          | PACKING                       |    |
| 2       | 017822212 | 1    | ボルト7.94X22    | BOLT, SM7.94X22               |    |
| 3       | 017821813 | 2    | ボルト7.94X18    | BOLT, SM7.94X18               |    |
| 4       | 025080132 | 3    | ヒラザガネシヨウ8     | WASHER, PLAIN S 8             |    |
| 5-1     | 062681012 | 4    | ナベコ437-40X10  | SCREW, PAN SM4.37-40X10       |    |
| 5-2     | 150704001 | 1    | プーラオサエボウ      | PULLER PRESSER BAR            |    |
| 5-3     | S41314000 | 1    | オサエボウメタルD     | PRESSER BAR BUSH, D           |    |
| 5-4     | 100279109 | 1    | オサエチヨウセツネジ    | PRESSER ADJUST SCREW          |    |
| 5-6     | 106794001 | 1    | オサエバネ         | SPRING                        |    |
| 5-7     | 141099001 | 1    | オサエバネザガネ      | SPRING WASHER                 |    |
| 5-8     | 183128001 |      | オサエボウアンナイクミ   | PRESSER BAR GUIDE ASSY        |    |
| 5-8-1   | 062680712 | 1    | ナベコ437-40X7   | SCREW, PAN SM4.37-40X7        |    |
| 5-9     | 112618001 | 1    | オサエアゲ         | PRESSER FOOT LIFTER           |    |

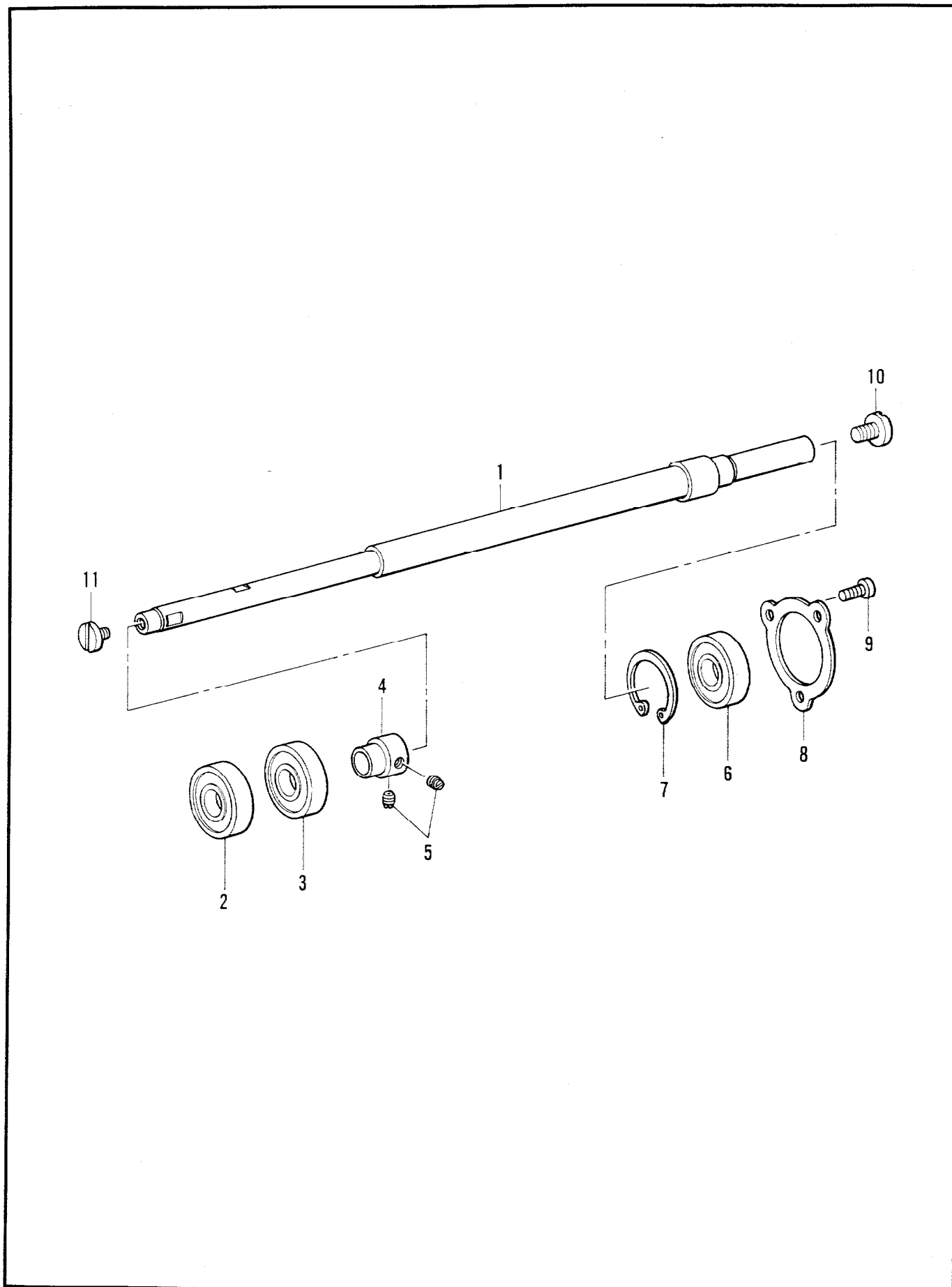
H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
 / Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)



H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
 / Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)

| REF.NO. | CODE      | Q'TY | ヒンメイ                                | NAME OF PARTS   | RM |
|---------|-----------|------|-------------------------------------|---|----|
| 5-10    | 150705001 | 1    | テコササエジク                             | SUPPORT STUD  |    |
| 5-12    | 014770622 | 1    | アナトメネジ6.35クボミ                       | SET SCREW, SOCKET (CP) SM6.35                           |    |
| 5-13    | 150711001 | 1    | タイミングプーリジク                          | TIMING PULLEY SHAFT                                     |    |
| 5-14    | 150712001 | 1    | タイミングプーリCクミ                         | TIMING PULLEY ASSY, C                                   |    |
| 5-15    | 014680422 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 5-16    | 150715001 | 1    | フランジB                               | FLANGE, B   |    |
| 5-17    | 106568003 | 3    | シメネジ3.57                            | SCREW, SM3.57   |    |
| 5-18    | 150716001 | 1    | プーラタイミングベルトB                        | PULLER TIMING BELT, B                                   |    |
| 5-19    | 150717000 | 1    | タイミングプーリD                           | TIMING PULLEY, D  |    |
| 5-20    | 014680422 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 5-21    | 150718001 | 1    | プーラジク                               | PULLER SHAFT  |    |
| 5-24    | 150720001 | 1    | カバーD                                | TIMING BELT COVER, D                                    |    |
| 5-25    | 150721001 | 1    | スタッド                                | STUD  |    |
| 5-26    | 150722001 | 1    | カバーU                                | TIMING BELT COVER, U                                    |    |
| 5-27    | 150723001 | 1    | ダンネジ3.57                            | SHOULDER SCREW, SM3.57                                  |    |
| 5-28    | 153965001 | 1    | プーラオサエボウアゲ                          | PULLER PRESSER BAR LIFTER                               |    |
| 5-29    | 025060232 | 1    | ヒラザガネチユウ6                           | WASHER, PLAIN M 6                                       |    |
| 5-30    | 062761012 | 1    | ナベコ595-28X10                        | SCREW, PAN SM5.95-28X10                                 |    |
| 6       | 150725001 | 2    | カバーツギジヤイツギテ                         | UNIVERSAL JOINT ASSY                                    |    |
| 7       | 150726001 | 1    | ツギテジク                               | UNIVERSAL JOINT SHAFT                                   |    |
| <hr/>   |           |      |                                     |   |    |
| 10      | S16488001 | 1    | <B927用><br>プーラササエクミ                 | <FOR B927><br>PULLER SUPPORT ASSY                       |    |
| 5-11    | 150706001 | 1    | <B928用><br>プーラササエクミ                 | <FOR B928><br>PULLER SUPPORT ASSY                       |    |
| 5-22-1  | S06311201 | 1    | <B927 -7 3/16"用><br>プーラ             | <FOR B927 -7, 3/16"><br>PULLER                          |    |
| 5-23    | 014680622 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 5-22-2  | S41315001 | 1    | <B928用 -7, -8デニム仕様><br>プーラ          | <For B927 -7 1/4", -8 & B928 Heavy materials><br>PULLER |    |
| 11      | 014760622 | 2    | アナトメネジ5.95                          | SET SCREW, SOCKET SM5.95                                |    |
| 9-1     | 154344201 | 1    | <B927 -7 1/4用, -8用, B928厚物用><br>プーラ | <For B927 -7 1/4", -8 & B928 Heavy materials><br>PULLER |    |
| 5-23    | 014680422 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 9-2     | 150719001 | 1    | <B928用 -8 1/8X2 国内用><br>プーラ         | <For B928 -8 1/8X2 Japan><br>PULLER                     |    |
| 11      | 014760622 | 2    | アナトメネジ5.95                          | SET SCREW, SOCKET SM5.95                                |    |

J. 下軸関係 / Lower shaft mechanism / Untere Welle / Mécanisme de l'arbre inférieur / Mecanismo del eje inferior

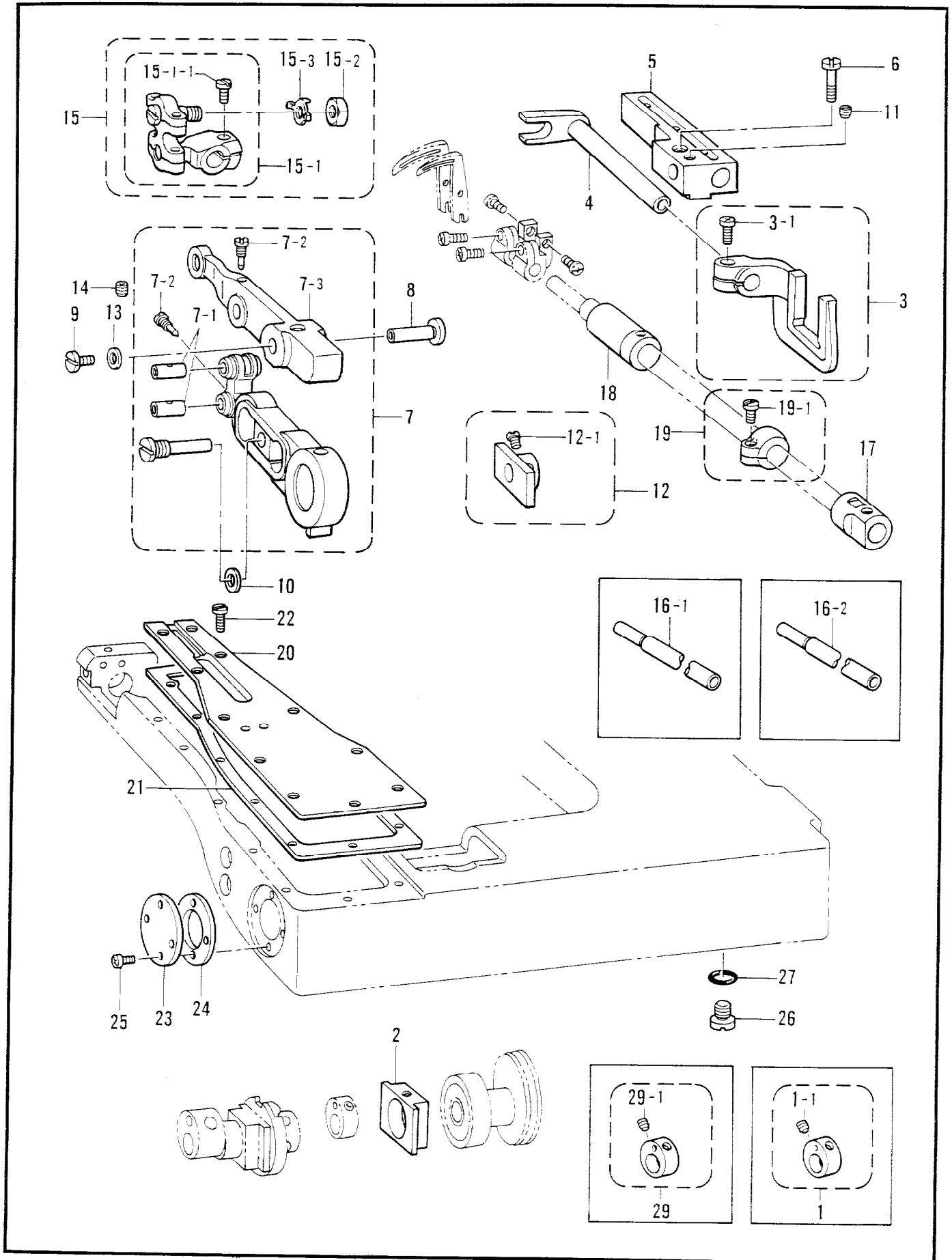


J. 下軸関係 / Lower shaft mechanism / Untere Welle / Mécanisme de l'arbre inférieur  
 / Mecanismo del eje inferior

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS           | RM |
|---------|-----------|------|--------------|-------------------------|----|
| 1       | 105147101 | 1    | シタジク         | LOWER SHAFT             |    |
| 2       | 072620070 | 1    | タマジクウケ6200Z  | BALL BEARING, 6200Z     |    |
| 3       | 072620180 | 1    | タマジクウケ6201ZZ | BALL BEARING, 6201ZZ    |    |
| 4       | 105150000 | 1    | タマジクウケブシュ    | BALL BEARING BUSH       |    |
| 5       | 102716004 | 2    | トメネジ4.37     | SET SCREW, SM4.37       |    |
| 6       | 072630260 | 1    | ベアリング6302VV  | BALL BEARING, 6302VV    |    |
| 7       | 048420242 | 1    | トメワアナヨウC42   | RETAINING RING, C42     |    |
| 8       | 540316051 | 1    | ベアリングオサエ     | BEARING PRESSER         |    |
| 9       | 062711012 | 3    | ナベコ476-32X10 | SCREW, PAN SM4.76-32X10 |    |
| 10      | 105155001 | 1    | シメネジ6.35     | SCREW, SM6.35           |    |
| 11      | 105156002 | 1    | シメネジ4.37     | SCREW, SM4.37           |    |



K. ルーバー関係 / Looper mechanism / Greiter / Mécanisme des griffes / Mecanismo del presilladora

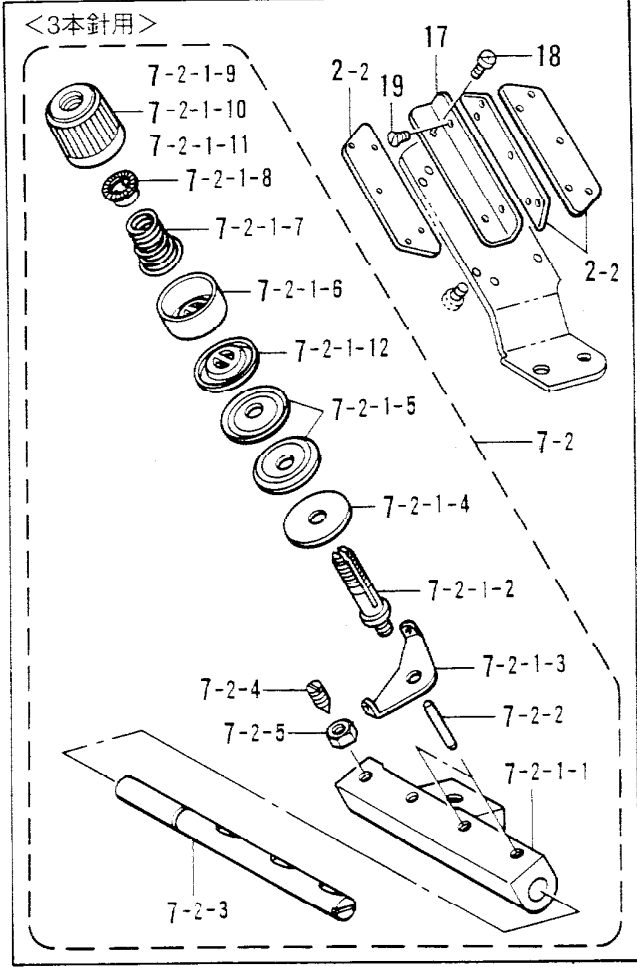
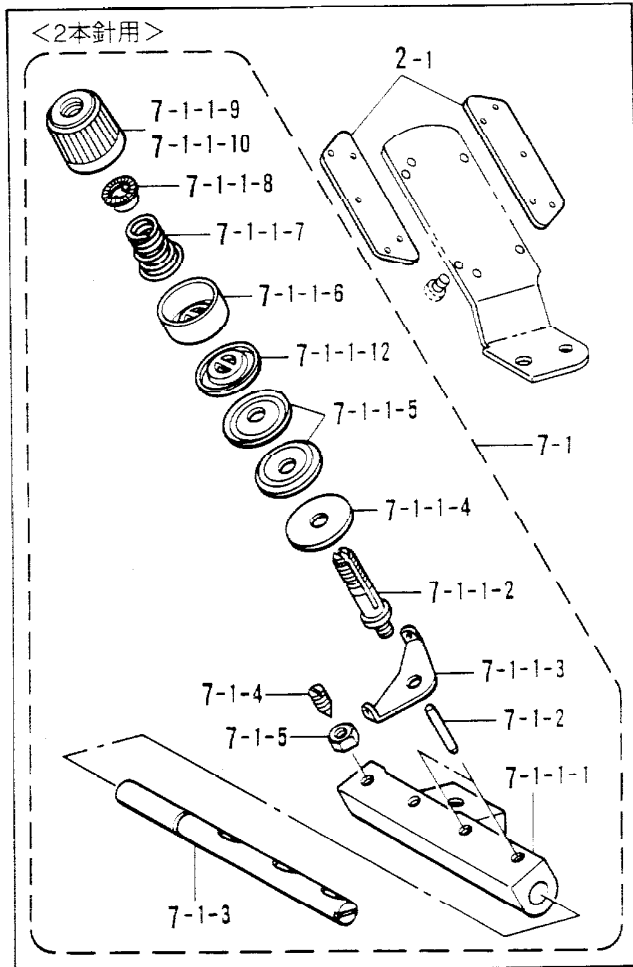
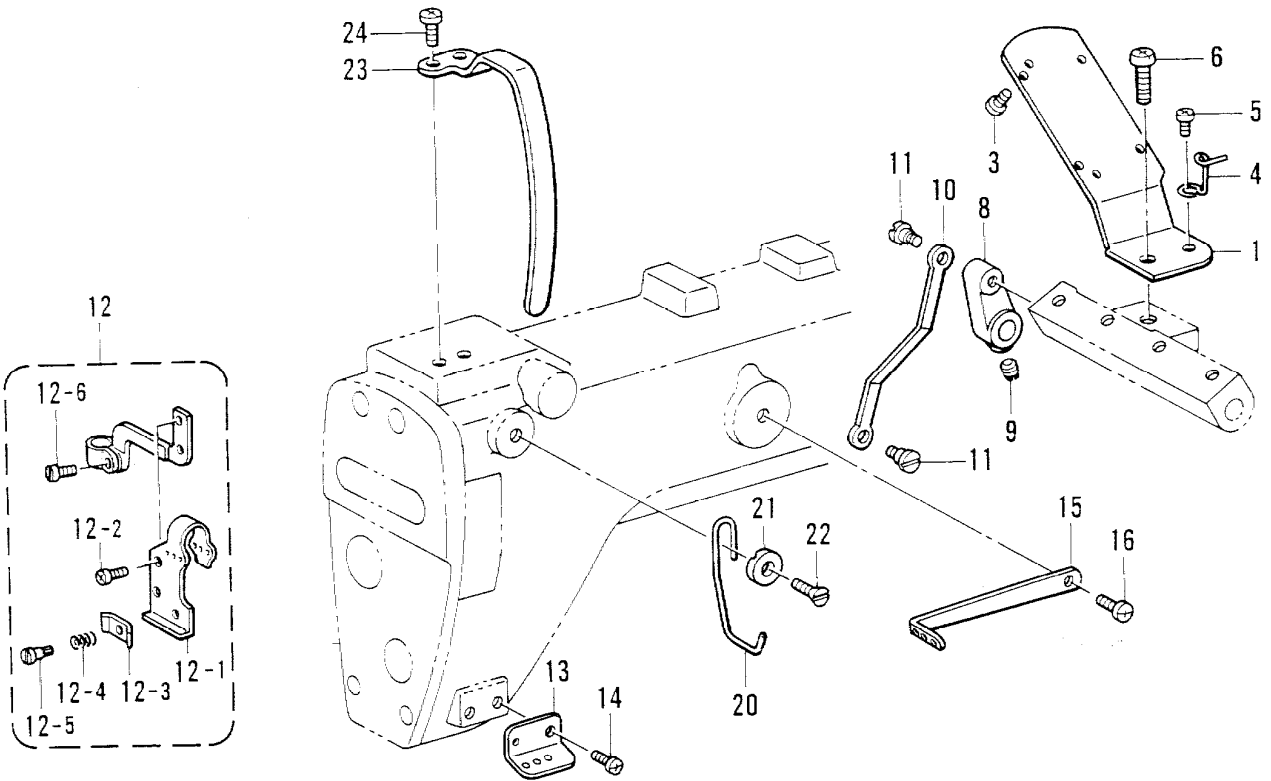


118-927-306

K. ルーパー関係 / Looper mechanism / Greifer / Mécanisme des griffes  
/ Mecanismo del presilladora

| REF.NO. | CODE      | Q'TY | ヒンメイ                           | NAME OF PARTS  | RM |
|---------|-----------|------|--------------------------------|--|----|
| 2       | S40302000 | 1    | ヘンシンリンスリーブ                     | ECCENTRIC WHEEL SLEEVE   |    |
| 3       | 181993101 | 1    | ゼンゴフタマタクミ                      | LOPPER FEEDING FORK ASSY   |    |
| 3-1     | 105176001 | 1    | シメネジ4.37                       | SCREW, SM4.37  |    |
| 4       | 105177001 | 1    | ゼンゴフタマタジク                      | LOOPER FEEDING FORK SHAFT  |    |
| 5       | 105178100 | 1    | ゼンゴフタマタジクウケ                    | LOPPER F/FORK SHAFT BRACKET  |    |
| 6       | 105179001 | 1    | シメネジ4.76                       | SCREW, SM4.76  |    |
| 7       | S40303001 | 1    | ルーバレンカンクミ                      | LOPPER CONNECTING ROD ASSY   |    |
| 7-1     | 105183001 | 2    | ルーバリンクジク                       | LOOPER LINK SHAFT  |    |
| 7-2     | 105184000 | 2    | シメネジ2.38                       | SCREW, SM2.38  |    |
| 7-3     | S40792001 | 1    | ルーバレバー                         | LOPPER LEVER   |    |
| 8       | S40793051 | 1    | ルーバレバージュク                      | LOPPER LEVER SHAFT   |    |
| 9       | 105191001 | 1    | シメネジ4.37                       | SCREW, SM4.37  |    |
| 10      | 081010870 | 1    | OリングS10                        | O RING, S10  |    |
| 11      | 100260001 | 1    | トメネジ5.95                       | SET SCREW, SM5.95  |    |
| 12      | 181987001 | 1    | ルーバレンカンアンナイイタ                  | LOOPER CONNECT. ROD GUIDE ASSY                                     |    |
| 12-1    | 100366001 | 2    | マルヒラトメネジ4.37                   | SET SCREW, (FT) SM4.37   |    |
| 13      | 081003670 | 1    | OリングPW3                        | O RING, PW3  |    |
| 14      | 014761030 | 1    | アナクホミ595-28X10                 | SET SCREW, SOCKET (CP) SM5.95                                      |    |
| 15      | 105193101 | 1    | ルーバジクリンククミ                     | LOOPER SHAFT LINK ASSY SET   |    |
| 15-1    | 183185101 | 1    | ルーバジクリンククミ                     | LOOPER SHAFT LINK ASSY SET   |    |
| 15-1-1  | 105176001 | 1    | シメネジ4.37                       | SCREW, SM4.37  |    |
| 15-2    | 100022004 | 1    | ナツト5.95                        | NUT, SM5.95  |    |
| 15-3    | 105198000 | 1    | タマジクザガネ                        | WASHER   |    |
| 17      | 105201000 | 1    | ルーバジクメタルF                      | LOOPER SHAFT BUSH, F   |    |
| 18      | 148877100 | 1    | ルーバジクメタルB                      | LOOPER SHAFT BUSH, B   |    |
| 19      | 181971001 | 1    | ルーバジクセツトカラー                    | LOOPER SHAFT SET COLLAR  |    |
| 19-1    | 062680812 | 1    | ナベコ437-40X8                    | SCREW, PAN SM4.37-40X8   |    |
| 20      | S40306001 | 1    | マエオクリウデフタ                      | FRONT FEED ARM CAP   |    |
| 21      | S40307001 | 1    | マエオクリウデフタパツキン                  | PACKING  |    |
| 22      | 105216001 | 11   | シメネジ3.57                       | SCREW, SM3.57  |    |
| 23      | 105217059 | 1    | タマジクウケフタ                       | BALL BEARING   |    |
| 24      | S40308001 | 1    | タマジクウケフタパツキン                   | PACKING  |    |
| 25      | 062670512 | 4    | ナベコ357-40X5                    | SCREW, PAN SM3.57-40X5   |    |
| 26      | 140518001 | 1    | シメネジ7.94                       | SCREW, SM7.94  |    |
| 27      | 081007070 | 1    | OリングP7                         | O RING, P7   |    |
| 16-1    | 105200101 | 1    | <B927-8以外用><br>ルーバジク           | <FOR B927 WITHOUT "-8"><br>LOPPER SHAFT                            |    |
| 16-2    | S16490101 | 1    | <B927-8, B928用><br>ルーバジク       | <FOR B927 "-8" & B928><br>LOOPER SHAFT                             |    |
| 1       | 181126001 | 1    | <B927中厚物, B928用><br>ヘンシンリンネジツキ | <For B927 "Medium materials" & B928><br>ECCENTRIC WHEEL WITH SCREW |    |
| 1-1     | 153675001 | 2    | アナトメネジ4.37                     | SET SCREW, SOCKET SM4.37   |    |
| 29      | S36862001 | 1    | <B927薄物用><br>ヘンシンリンネジツキ        | <FOR B927 THIN MATERIALS ><br>ECCENTRIC WHEEL WITH SCREW           |    |
| 29-1    | 153675001 | 2    | アナトメネジ4.37                     | SET SCREW, SOCKET SM4.37   |    |

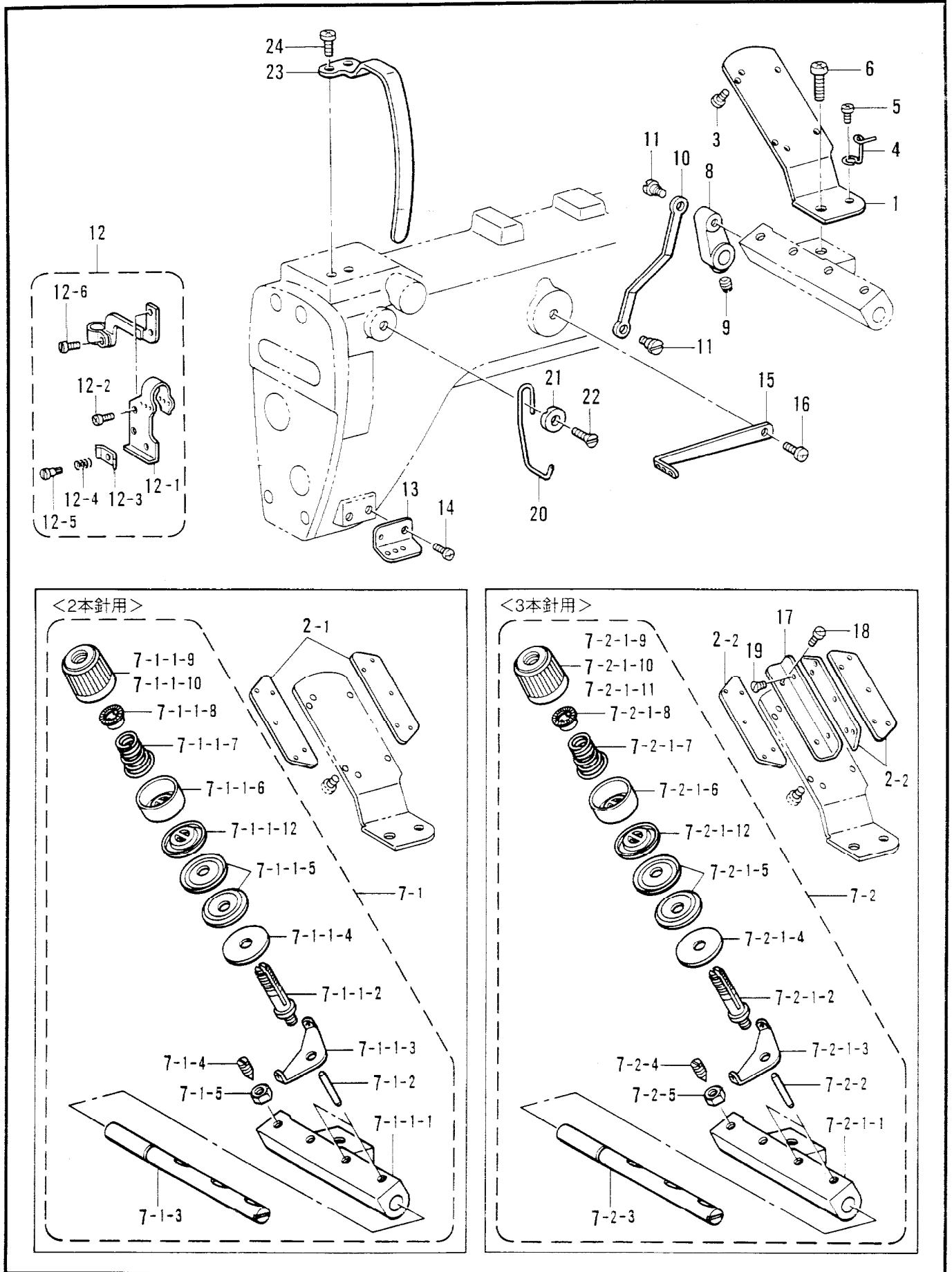
L1 . 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)



L1. 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)

| REF.NO.  | CODE      | Q'TY | ヒンメイ                           | NAME OF PARTS                                      | RM |
|----------|-----------|------|--------------------------------|--|----|
| 1        | 111070109 | 1    | ウワイトアンナイダイ                     | UPPER THREAD GUIDE                                 |    |
| 3        | 062630412 | 4    | ナベコ238-56X4                    | SCREW, PAN SM2.38-56X4                             |    |
| 4        | 105222001 | 1    | ウワイトアンナイダイイトカケ                 | THREAD GUIDE                                       |    |
| 5        | 062670512 | 1    | ナベコ357-40X5                    | SCREW, PAN SM3.57-40X5                             |    |
| 6        | 062712012 | 1    | ナベコ476-32X20                   | SCREW, PAN SM4.76-32X20                            |    |
| 8        | 105235251 | 1    | イトユルメウデ                        | TENSION RELEASE CRANK                              |    |
| 9        | 151602002 | 1    | トメネジ4.37                       | SET SCREW, SM4.37                                  |    |
| 10       | 105236001 | 1    | イトユルメレンカン                      | TENSION RELEASE CONNECTING ROD                     |    |
| 11       | 105237002 | 2    | ダンネジ3.57                       | SHOULDER SCREW, SM3.57                             |    |
| 12       | S40310001 | 1    | ウワイトテンビンクミ                     | UPPER THREAD TAKE-UP ASSY                          |    |
| 12-1     | S40312001 | 1    | ウワイトテンビンイトトオシ                  | UPPER THREAD GUIDE                                 |    |
| 12-2     | 062660512 | 2    | ナベコ318-40X5                    | SCREW, PAN SM3.18X5                                |    |
| 12-3     | 105243001 | 1    | ウワイトテンビンイトオサエ                  | UPPER THREAD TAKE-UP HOLDER                        |    |
| 12-4     | 105244000 | 1    | テンビンイトオサエバネ                    | SPRING   |    |
| 12-5     | 105245001 | 1    | ダンネジ2.38                       | SHOULDER SCREW, SM2.38                             |    |
| 12-6     | 100064005 | 1    | シメネジ3.57                       | SCREW, SM3.57                                      |    |
| 13       | S40313051 | 1    | ハライトイトアンナイ                     | UPPER THREAD GUIDE                                 |    |
| 14       | 062670712 | 1    | ナベコ357-40X7                    | SCREW, PAN SM3.57-40X7                             |    |
| 15       | 111077001 | 1    | イトユルメレバー                       | TENSION RELEASE LEVER                              |    |
| 16       | 060670812 | 1    | バインド357-40X8                   | SCREW, BIND SM3.57-40X8                            |    |
| 20       | 111083001 | 1    | ウワイトテンビンイトカケ                   | UPPER THREAD TAKE-UP GUIDE                         |    |
| 21       | 111188001 | 1    | イトアンナイザガネ                      | WASHER   |    |
| 22       | 111084001 | 1    | サラネジ3.57                       | SCREW, FLAT SM3.57                                 |    |
| 23       | S37186001 | 1    | テンビンカバー                        | THREAD TAKE-UP COVER                               |    |
| 24       | 062710812 | 2    | ナベコ476-32X8                    | SCREW, PAN SM4.76-32X8                             |    |
| -----    |           |      |                                |  |    |
| 2-1      | 105221001 | 2    | <b>&lt;2本針用&gt;</b><br>ミツメイトカケ | <b>&lt;FOR TWIN NEEDLE&gt;</b><br>THREAD RETAINER  |    |
| 7-1      | S43446009 | 1    | ウワイトチヨウシクミ                     | UPPER THREAD REGULATOR ASSY                        |    |
| 7-1-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ                   | UPPER THREAD TENSION BRACKET                       |    |
| 7-1-1-2  | 145440001 | 2    | イトチヨウシボウ                       | TENSION STUD                                       |    |
| 7-1-1-3  | 110813001 | 2    | ハライトアンナイ                       | NEEDLE THREAD GUIDE                                |    |
| 7-1-1-4  | 110832009 | 2    | イトチヨウシサラフェルト                   | TENSION DISC FELT                                  |    |
| 7-1-1-5  | 145446001 | 4    | イトチヨウシサラ                       | TENSION DISC                                       |    |
| 7-1-1-6  | 144103009 | 2    | イトチヨウシサラオサエ                    | TENSION DISC PRESSER                               |    |
| 7-1-1-7  | 144104001 | 2    | ハライトチヨウシバネ                     | THREAD TENSION ADJUST SPRING                       |    |
| 7-1-1-8  | S30564000 | 2    | チヨウシバネウエザガネ                    | TENSION SPRING WASHER                              |    |
| 7-1-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ                   | TENSION NUT, GREEN                                 |    |
| 7-1-1-10 | S30565003 | 1    | イトチヨウシナツトアカ                    | TENSION NUT, RED                                   |    |
| 7-1-1-12 | 159805001 | 2    | イトチヨウシサラオサエ                    | TENSION DISC PRESSER                               |    |
| 7-1-2    | 105231000 | 2    | イトユルメピン                        | PIN  |    |
| 7-1-3    | 111076151 | 1    | イトユルメジク                        | TENSION RELEASE SHAFT                              |    |
| 7-1-4    | 105233002 | 1    | トメネジ4.37                       | SET SCREW, SM4.37                                  |    |
| 7-1-5    | 105234003 | 1    | ナツト4.37                        | NUT, SM4.37  |    |
| -----    |           |      |                                |  |    |
| 2-2      | 105221001 | 3    | <b>&lt;3本針用&gt;</b><br>ミツメイトカケ | <b>&lt;FOR THREE NEEDLE&gt;</b><br>THREAD RETAINER |    |
| 7-2      | S43448009 | 1    | ウワイトチヨウシクミ                     | UPPER THREAD REGULATOR ASSY                        |    |
| 7-2-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ                   | UPPER THREAD TENSION BRACKET                       |    |
| 7-2-1-2  | 145440001 | 3    | イトチヨウシボウ                       | TENSION STUD                                       |    |
| 7-2-1-3  | 110813001 | 3    | ハライトアンナイ                       | NEEDLE THREAD GUIDE                                |    |
| 7-2-1-4  | 110832009 | 3    | イトチヨウシサラフェルト                   | TENSION DISC FELT                                  |    |
| 7-2-1-5  | 145446001 | 6    | イトチヨウシサラ                       | TENSION DISC                                       |    |
| 7-2-1-6  | 144103009 | 3    | イトチヨウシサラオサエ                    | TENSION DISC PRESSER                               |    |
| 7-2-1-7  | 144104001 | 3    | ハライトチヨウシバネ                     | THREAD TENSION ADJUST SPRING                       |    |
| 7-2-1-8  | S30564000 | 3    | チヨウシバネウエザガネ                    | TENSION SPRING WASHER                              |    |
| 7-2-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ                   | TENSION NUT, GREEN                                 |    |

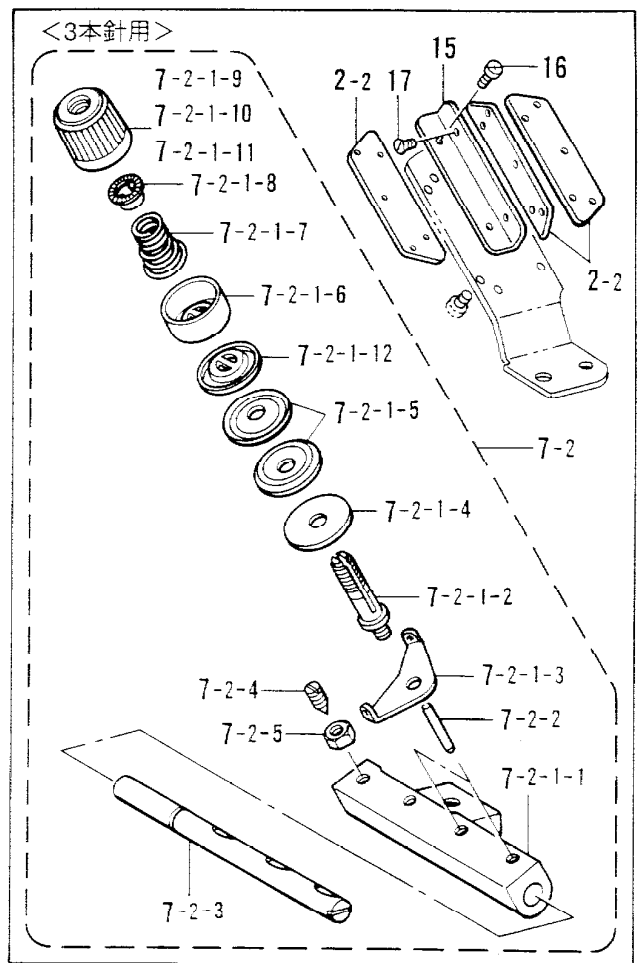
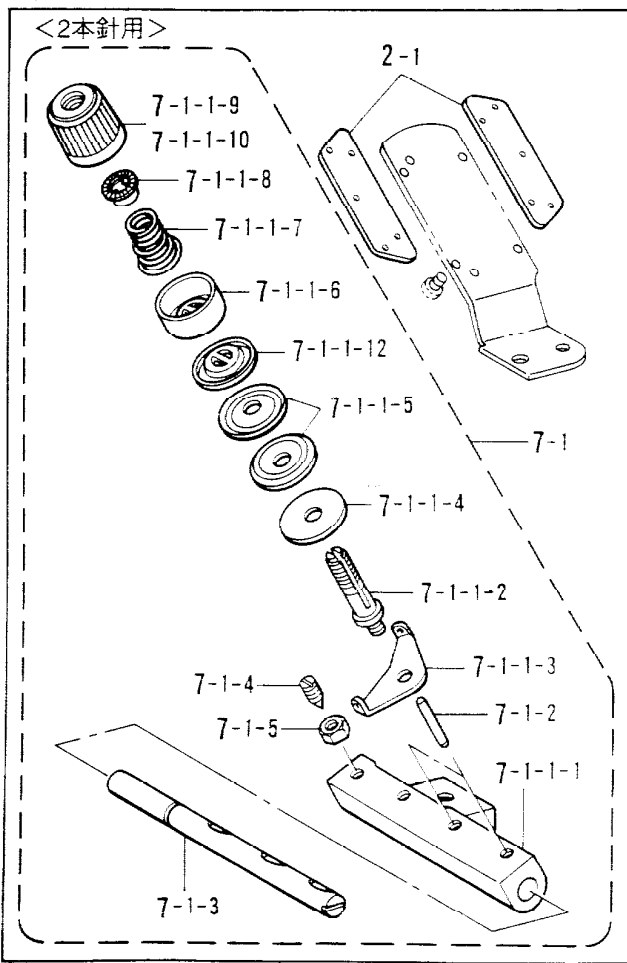
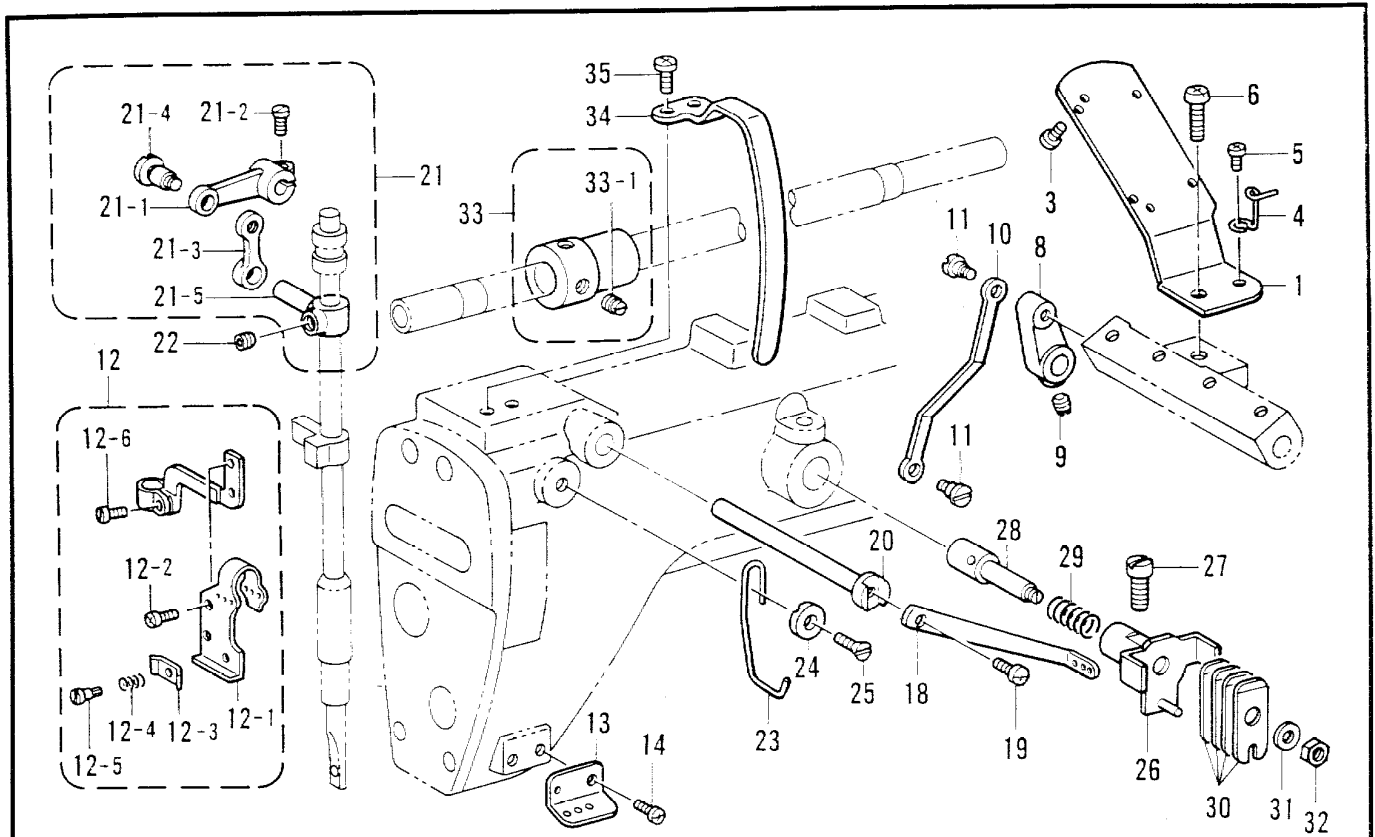
L1 . 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)



L1 . 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)

| REF.NO.  | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS          | RM |
|----------|-----------|------|-----------------|------------------------|----|
| 7-2-1-10 | S30565003 | 1    | イトチヨウシナツトアカ     | TENSION NUT, RED       |    |
| 7-2-1-11 | S30565004 | 1    | イトチヨウシナツトキイ     | TENSION NUT, YELLOW    |    |
| 7-2-1-12 | 159805001 | 3    | イトチヨウシサラオサエ     | TENSION DISC PRESSER   |    |
| 7-2-2    | 105231000 | 3    | イトユルメピン         | PIN                    |    |
| 7-2-3    | 111076151 | 1    | イトユルメジク         | TENSION RELEASE SHAFT  |    |
| 7-2-4    | 105233002 | 1    | トメネジ4.37        | SET SCREW, SM4.37      |    |
| 7-2-5    | 105234003 | 1    | ナツト4.37         | NUT, SM4.37            |    |
| 17       | 111072009 | 1    | ミツメイトアンナイトリツケイタ | THREAD GUIDE SET PLATE |    |
| 18       | 062630412 | 2    | ナベコ238-56X4     | SCREW, PAN SM2.38-56X4 |    |
| 19       | 111073001 | 2    | サラネジ2.38        | SCREW, FLAT SM2.38     |    |

L2 . 上糸通シ関係 (B928) / Upper threading mechanism (B928) / Obererfadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

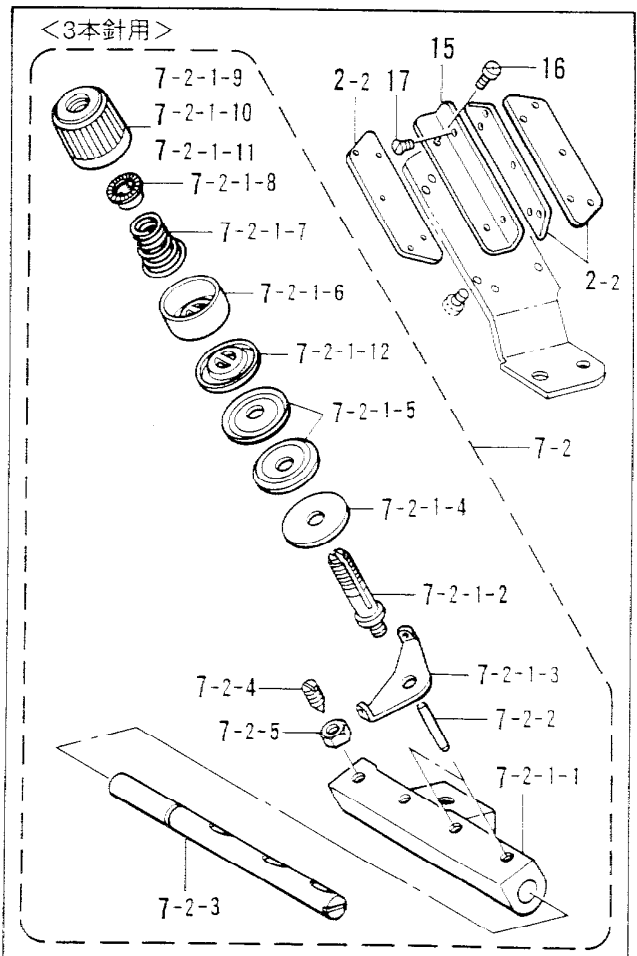
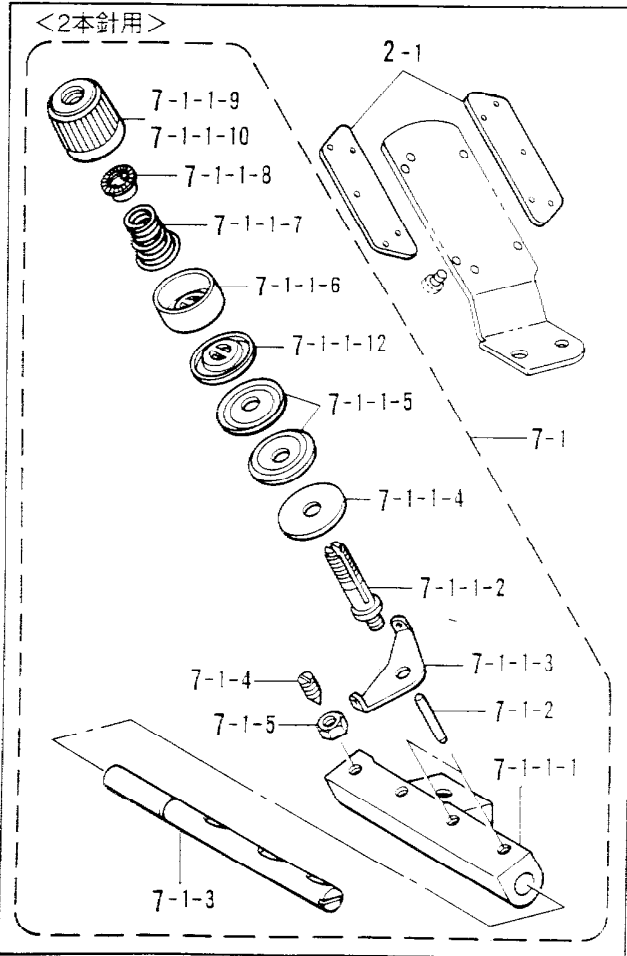
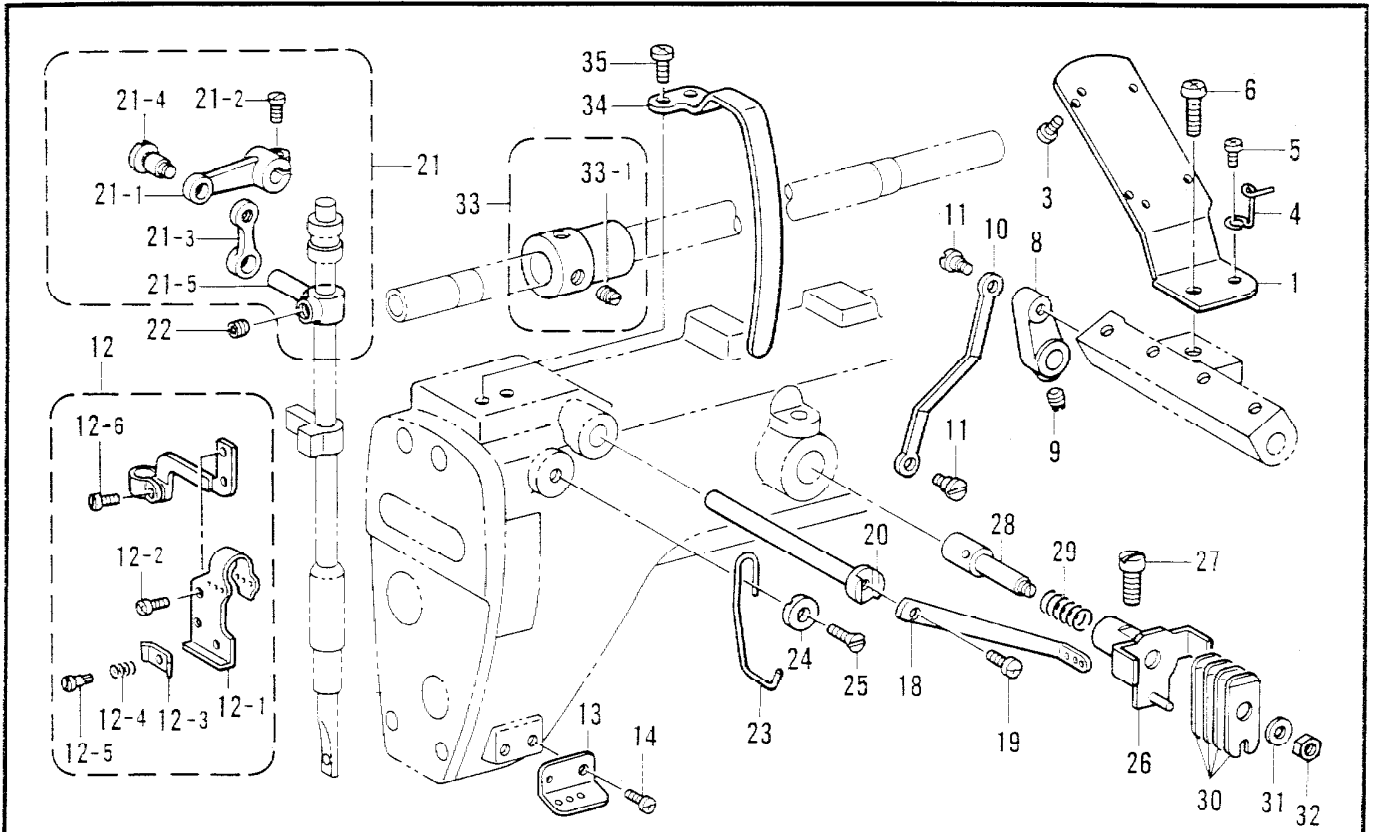


L2 . 上糸通シ関係 (B928) / Upper threading mechanism (B928) / Obererfadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

| REF.NO.  | CODE      | Q'TY | ヒンメイ              | NAME OF PARTS                        | RM |
|----------|-----------|------|-------------------|--------------------------------------|----|
| 1        | 111070109 | 1    | ウワイトアンナイダイ        | UPPER THREAD GUIDE                   |    |
| 3        | 062630412 | 4    | ナベコ238-56X4       | SCREW, PAN SM2.38-56X4               |    |
| 4        | 105222001 | 1    | ウワイトアンナイダイイトカケ    | THREAD GUIDE                         |    |
| 5        | 062670512 | 1    | ナベコ357-40X5       | SCREW, PAN SM3.57-40X5               |    |
| 6        | 062712012 | 1    | ナベコ476-32X20      | SCREW, PAN SM4.76-32X20              |    |
| 8        | 105235251 | 1    | イトユルメウデ           | TENSION RELEASE CRANK                |    |
| 9        | 151602002 | 1    | トメネジ4.37          | SET SCREW, SM4.37                    |    |
| 10       | 105236001 | 1    | イトユルメレンカン         | TENSION RELEASE CONNECTING ROD       |    |
| 11       | 105237002 | 2    | ダンネジ3.57          | SHOULDER SCREW, SM3.57               |    |
| 12       | S40310001 | 1    | ウワイトテンビンクミ        | UPPER THREAD TAKE-UP ASSY            |    |
| 12-1     | S40312001 | 1    | ウワイトテンビンイトトオシ     | UPPER THREAD GUIDE                   |    |
| 12-2     | 062660512 | 2    | ナベコネジ318-40X5     | SCREW, PAN SM3.18-40X5               |    |
| 12-3     | 105243001 | 1    | ウワイトテンビンイトオサエ     | UPPER THREAD TAKE-UP HOLDER          |    |
| 12-4     | 105244000 | 1    | テンビンイトオサエバネ       | SPRING                               |    |
| 12-5     | 105245001 | 1    | ダンネジ2.38          | SHOULDER SCREW, SM2.38               |    |
| 12-6     | 100064005 | 1    | シメネジ3.57          | SCREW, SM3.57                        |    |
| 13       | S40313051 | 1    | ハリイトイトアンナイ        | UPPER THREAD GUIDE                   |    |
| 14       | 062670712 | 1    | ナベコ357-40X7       | SCREW, PAN SM3.57-40X7               |    |
| 18       | 111077001 | 1    | イトユルメレバー          | TENSION RELEASE LEVER                |    |
| 19       | 060670612 | 1    | バインド357-40X6      | SCREW, BIND SM3.57-40X6              |    |
| 20       | 111078051 | 1    | イトユルメレバージュク       | TENSION RELEASE LEVER SHAFT          |    |
| 21       | 111506101 | 1    | イトユルメレンカンクミ       | T/RELEASE CONNECTING ROD ASSY        |    |
| 21-1     | 111079001 | 1    | イトユルメレンカン         | TENSION RELEASE CONNECTING ROD       |    |
| 21-2     | 100064005 | 1    | シメネジ3.57          | SCREW, SM3.57                        |    |
| 21-3     | 149011051 | 1    | イトユルメリンク          | TENSION RELEASE LINK                 |    |
| 21-4     | 115132002 | 1    | ダンネジ4.76          | SHOULDER SCREW, M4.76                |    |
| 21-5     | 111082051 | 1    | イトユルメスタツド         | TENSION RELEASE STUD                 |    |
| 22       | 013760610 | 1    | トメネジ5.95クボミ       | SET SCREW, (CP) SM5.95               |    |
| 23       | 111083001 | 1    | ウワイトテンビンイトカケ      | UPPER THREAD TAKE-UP GUIDE           |    |
| 24       | 111188001 | 1    | イトアンナイザガネ         | WASHER                               |    |
| 25       | 111084001 | 1    | サラネジ3.57          | SCREW, FLAT SM3.57                   |    |
| 26       | 111089001 | 1    | ウワイトシメチヨウシダイ      | UPPER THREAD TENSION BRACKET         |    |
| 27       | 105073001 | 1    | アタマツキトメネジ5.95     | SET SCREW, SOCKET SM5.95             |    |
| 28       | 111189001 | 1    | ウワイトシメボウクミ        | UPPER THREAD STUD ASSY               |    |
| 29       | 111093001 | 1    | ウワイトシメオシバネ        | SPRING                               |    |
| 30       | 105277001 | 4    | シタイトチヨウシイタ        | LOWER THREAD TENSION PLATE           |    |
| 31       | 100645003 | 1    | ザガネ               | WASHER                               |    |
| 32       | 105234003 | 1    | ナツト4.37           | NUT, SM4.37                          |    |
| 33       | 181060001 | 1    | ウワイトシメカムネジツキ      | UPPER THREAD CAM WITH SCREW          |    |
| 33-1     | 100058003 | 2    | トメネジ5.95          | SET SCREW, SM5.95                    |    |
| 34       | S37186001 | 1    | テンビンカバー           | THREAD TAKE-UP COVER                 |    |
| 35       | 062710812 | 2    | ナベコ476-32X8       | SCREW, PAN SM4.76-32X8               |    |
| 2-1      | 105221001 | 2    | <2本針用><br>ミツメイトカケ | <FOR TWIN NEEDLE><br>THREAD RETAINER |    |
| 7-1      | S41316009 | 1    | ウワイトチヨウシクミ        | UPPER THREAD REGULATOR ASSY          |    |
| 7-1-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ      | UPPER THREAD TENSION BRACKET         |    |
| 7-1-1-2  | 145440001 | 2    | イトチヨウシボウ          | TENSION STUD                         |    |
| 7-1-1-3  | 110813001 | 2    | ハリイトアンナイ          | NEEDLE THREAD GUIDE                  |    |
| 7-1-1-4  | 110832009 | 2    | イトチヨウシサラフェルト      | TENSION DISC FELT                    |    |
| 7-1-1-5  | 145446001 | 4    | イトチヨウシサラ          | TENSION DISC                         |    |
| 7-1-1-6  | 144103009 | 2    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                 |    |
| 7-1-1-7  | 148851001 | 2    | ハリイトチヨウシバネ        | THREAD TENSION ADJUST SPRING         |    |
| 7-1-1-8  | S30564000 | 2    | チヨウシバネウエザガネ       | TENSION SPRING WASHER                |    |
| 7-1-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ      | TENSION NUT, GREEN                   |    |
| 7-1-1-10 | S30565003 | 1    | イトチヨウシナツトアカ       | TENSION NUT, RED                     |    |
| 7-1-1-12 | 159805001 | 2    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                 |    |
| 7-1-2    | 105231000 | 2    | イトユルメピン           | PIN                                  |    |



L2 . 上糸通シ機構 (B928) / Upper threading mechanism (B928) / Oberertadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)



L2 . 上糸通シ関係 (B928) / Upper threading mechanism (B928) / Obererfadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

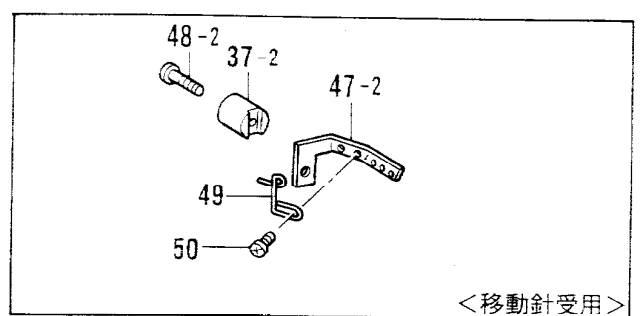
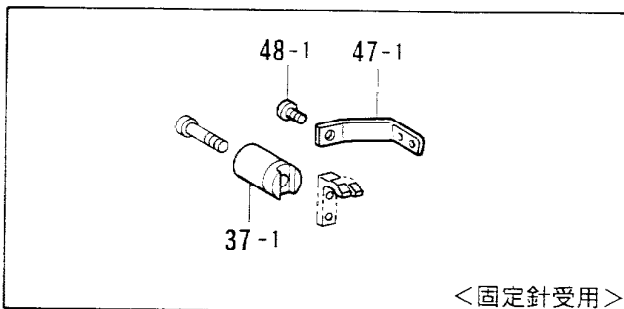
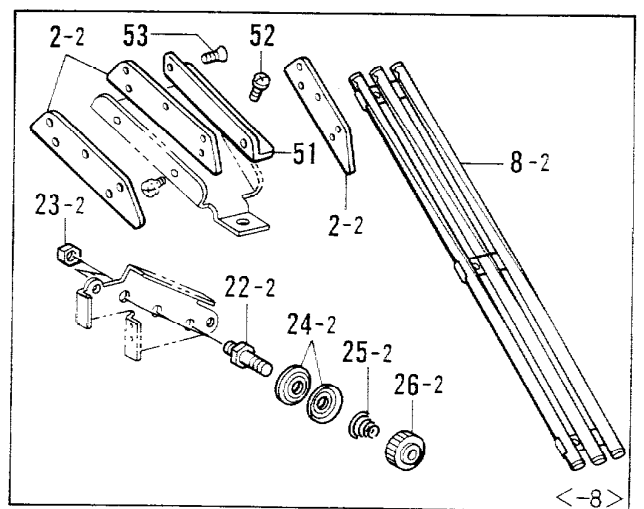
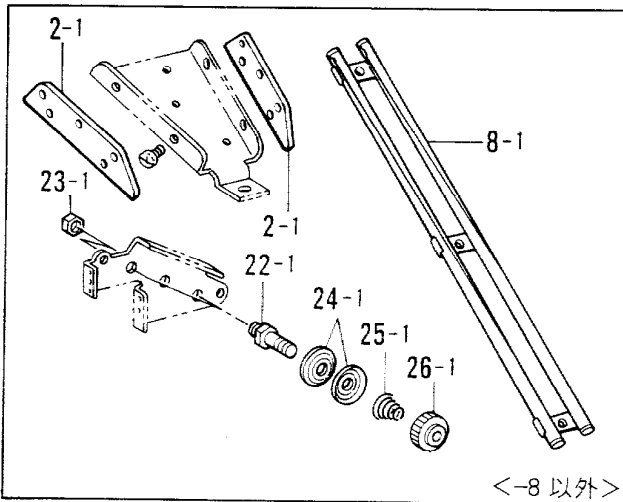
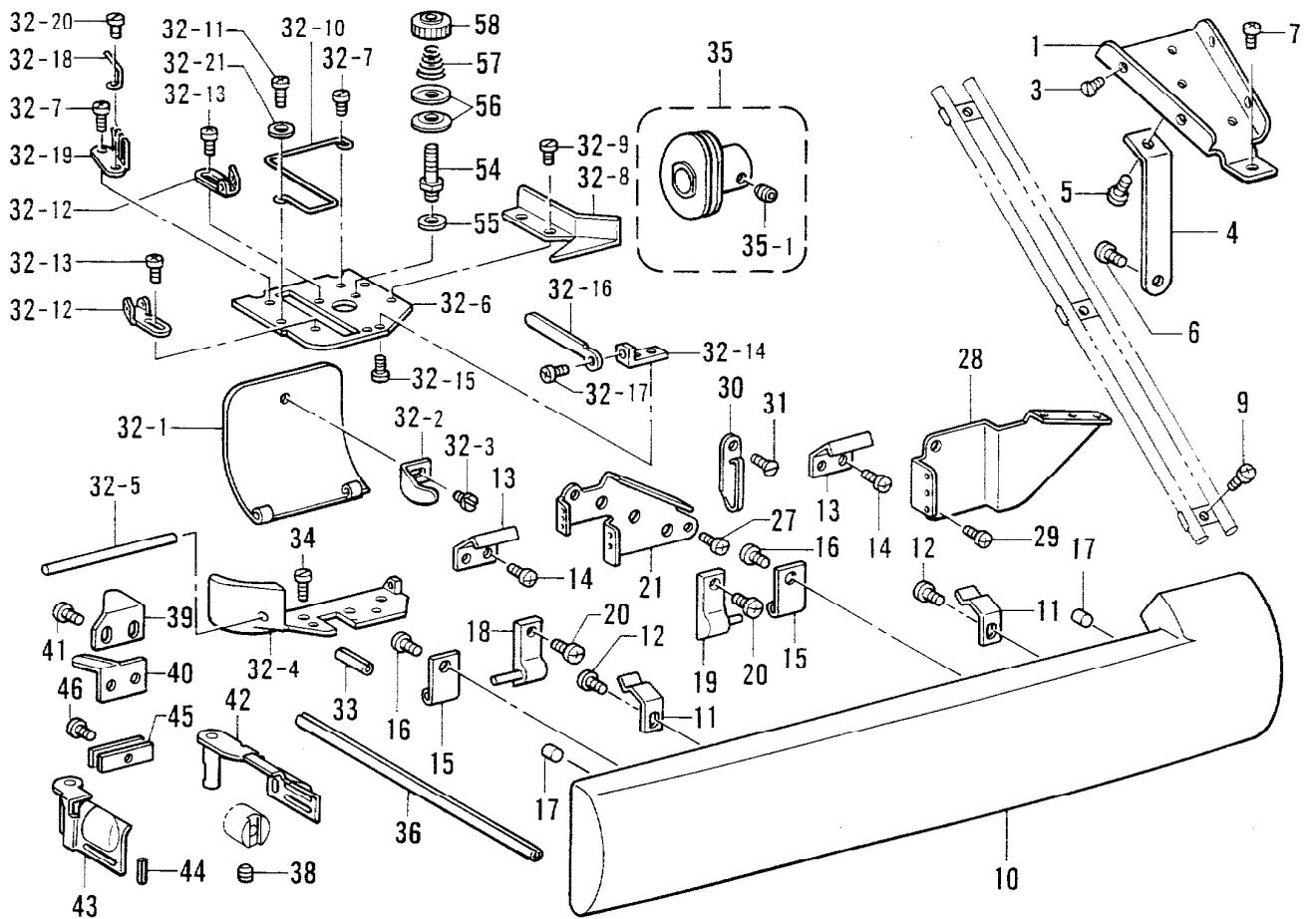
| REF.NO.  | CODE      | Q'TY | 品名                | NAME OF PARTS                           | RM |
|----------|-----------|------|-------------------|---|----|
| 7-1-3    | 111076151 | 1    | イトユルメジク           | TENSION RELEASE SHAFT                   |    |
| 7-1-4    | 105233002 | 1    | トメネジ4.37          | SET SCREW, SM4.37                       |    |
| 7-1-5    | 105234003 | 1    | ナツト4.37           | NUT, SM4.37                             |    |
|          |           |      |                   |   |    |
| 2-2      | 105221001 | 3    | <3本針用><br>ミツメイトカケ | < FOR THREE NEEDLE ><br>THREAD RETAINER |    |
| 7-2      | S41318009 | 1    | ウワイトチヨウシクミ        | UPPER THREAD REGULATOR ASSY             |    |
| 7-2-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ      | UPPER THREAD TENSION BRACKET            |    |
| 7-2-1-2  | 145440001 | 3    | イトチヨウシボウ          | TENSION STUD                            |    |
| 7-2-1-3  | 110813001 | 3    | ハリイトアンナイ          | NEEDLE THREAD GUIDE                     |    |
| 7-2-1-4  | 110832009 | 3    | イトチヨウシサラフェルト      | TENSION DISC FELT                       |    |
| 7-2-1-5  | 145446001 | 6    | イトチヨウシサラ          | TENSION DISC                            |    |
| 7-2-1-6  | 144103009 | 3    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                    |    |
| 7-2-1-7  | 148851001 | 3    | ハリイトチヨウシバネ        | THREAD TENSION ADJUST SPRING            |    |
| 7-2-1-8  | S30564000 | 3    | チヨウシバネウエザガネ       | TENSION SPRING WASHER                   |    |
| 7-2-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ      | TENSION NUT, GREEN                      |    |
| 7-2-1-10 | S30565003 | 1    | イトチヨウシナツトアカ       | TENSION NUT, RED                        |    |
| 7-2-1-11 | S30565004 | 1    | イトチヨウシナツトキイ       | TENSION NUT, YELLOW                     |    |
| 7-2-1-12 | 159805001 | 3    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                    |    |
| 7-2-2    | 105231000 | 3    | イトユルメピン           | PIN                                     |    |
| 7-2-3    | 111076151 | 1    | イトユルメジク           | TENSION RELEASE SHAFT                   |    |
| 7-2-4    | 105233002 | 1    | トメネジ4.37          | SET SCREW, SM4.37                       |    |
| 7-2-5    | 105234003 | 1    | ナツト4.37           | NUT, SM4.37                             |    |
| 15       | 111072009 | 1    | ミツメイトアンナイトリツケイタ   | THREAD GUIDE SET PLATE                  |    |
| 16       | 062630412 | 2    | ナベコ238-56X4       | SCREW, PAN SM2.38-56X4                  |    |
| 17       | 111073001 | 2    | サラネジ2.38          | SCREW, FLAT SM2.38                      |    |



M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
 / Mécanisme de l'enfilage inférior (B927) / Mecanismo de le enhebrado inferior (B927)

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM |
|---------|-----------|------|---------------|--------------------------------|----|
| 1       | 111095009 | 1    | シタイトアンナイダイ    | LOWER THREAD GUIDE RETAINER    |    |
| 3       | 111073001 | 4    | サラネジ2.38      | SCREW, FLAT SM2.38             |    |
| 4       | 111096009 | 1    | シタイトアンナイササエ   | LOWER THREAD GUIDE SUPPORT     |    |
| 5       | 062670412 | 1    | ナベコ357-40X4   | SCREW, PAN SM3.57-40X4         |    |
| 6       | 062670512 | 1    | ナベコ357-40X5   | SCREW, PAN SM3.57-40X5         |    |
| 7       | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 9       | 062670812 | 3    | ナベコ3.57-40X8  | SCREW, PAN SM3.57-40X8         |    |
| 10      | S40319001 | 1    | マエカバー         | FRONT COVER                    |    |
| 11      | S40320051 | 2    | マエカバートメバネ     | FONT COVER SPRING              |    |
| 12      | 060670512 | 2    | バインド357-40X5  | SCREW, BIND SM3.57-40X5        |    |
| 13      | S40321051 | 2    | マエカバーフック      | FRONT COVER HOOK               |    |
| 14      | 062670612 | 4    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 15      | S40322051 | 2    | マエカバーヒンジ      | HINGE                          |    |
| 16      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 17      | 142274009 | 2    | ゴムセン4.2       | RUBBER CAP, 4.2                |    |
| 18      | 105257009 | 1    | アンナイフタヒンジLクミ  | L/THREAD GUIDE HINGE ASSY, L   |    |
| 19      | 105260009 | 1    | アンナイフタヒンジRクミ  | L/THREAD GUIDE HINGE ASSY, R   |    |
| 20      | 062671012 | 2    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 21      | S40323001 | 1    | シタイトチヨウシダイ    | LOWER THREAD TENSION BRACKET   |    |
| 27      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 28      | S40325001 | 1    | シタイトアンナイ      | LOWER THREAD GUIDE             |    |
| 29      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 30      | 112658001 | 1    | アームイトアンナイM    | ARM THREAD GUIDE, M            |    |
| 31      | 108960002 | 1    | サラネジ3.57      | SCREW, FLAT SM3.57             |    |
| 32      | S40266051 | 1    | シタイトテンビンダイクミ  | LOWER THREAD TAKE-UP BRACKET   |    |
| 32-1    | 105280009 | 1    | シタイトテンビンフタ    | L/THREAD TAKE-UP LEVER COVER   |    |
| 32-2    | 105281001 | 1    | テンビンフタトメイタバネ  | SPRING, PLATE                  |    |
| 32-3    | 122771002 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-4    | 105284101 | 1    | シタイトテンビンダイササエ | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-5    | 105285000 | 1    | シタイトテンビンフタジク  | L/TR. TAKE-UP LEVER COV. SHAFT |    |
| 32-6    | S40326051 | 1    | シタイトテンビンダイ    | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-7    | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 32-8    | 105287001 | 1    | テンビンダイアンナイイタ  | GUIDE PLATE                    |    |
| 32-9    | 105288001 | 2    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-10   | S40327051 | 1    | テンビンイトウケ      | LOWER THREAD GUIDE             |    |
| 32-11   | 060660416 | 1    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-12   | S40795101 | 2    | DLテンビンイトアンナイ  | LOWER THREAD GUIDE             |    |
| 32-13   | 060660416 | 2    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-14   | S40328051 | 1    | イトオサエドダイ      | THREAD RELEASE BASE            |    |
| 32-15   | 062660412 | 2    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-16   | S40329051 | 1    | テンビンイトオサエ     | LOWER THREAD PRESSER           |    |
| 32-17   | 062660412 | 1    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-18   | 105296001 | 1    | テンビンダイイトカケ    | THREAD GUIDE                   |    |
| 32-19   | 111112001 | 1    | シタイトイトアンナイイタ  | LOWER THREAD GUIDE PLATE       |    |
| 32-20   | 105288001 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-21   | 026030136 | 1    | ヒラザガネコガタ3     | WASHER, PLAIN S 3              |    |
| 33      | 047501242 | 1    | スプリングピンAW5    | PIN, SPRING ROLL AW5           |    |
| 34      | 100064005 | 2    | シメネジ3.57      | SCREW, SM3.57                  |    |
| 35      | S40330051 | 1    | シタイトテンビンネジツキM | LOWER THREAD TAKE-UP W/S, M    |    |
| 35-1    | 014680422 | 2    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37  |    |
| 36      | 105300101 | 1    | シタイトオクリダシアンナイ | LOWER THREAD FEED BAR GUIDE    |    |
| 38      | 013760610 | 1    | トメネジ5.95クボミ   | SET SCREW, (CP) SM5.95         |    |
| 39      | 111113101 | 1    | イトキリアンナイイタ    | THREAD TRIMMER GUIDE PLATE     |    |
| 40      | 111114101 | 1    | イトキリ          | THREAD TRIMMER                 |    |
| 41      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 42      | S40335051 | 1    | ルーバガワフタRA     | LOOPER COVER, RA               |    |
| 43      | S40338051 | 1    | ルーバガワフタLA     | LOOPER COVER, LA               |    |
| 44      | 047200842 | 1    | スプリングピンAW2    | PIN, SPRING ROLL AW2           |    |
| 45      | S40799051 | 2    | ルーバガワフタトメバネ   | SPRING                         |    |

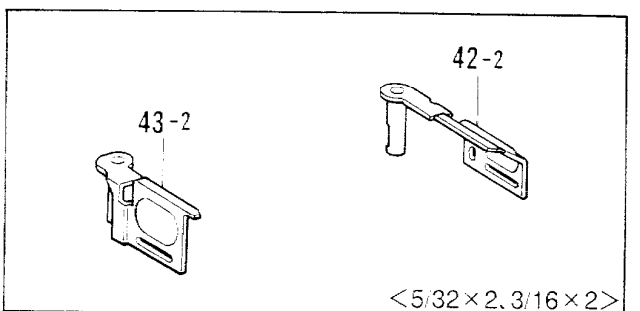
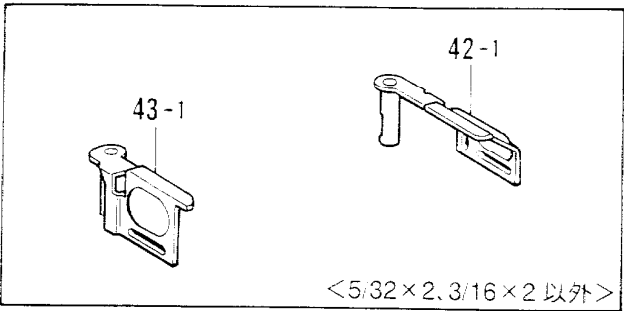
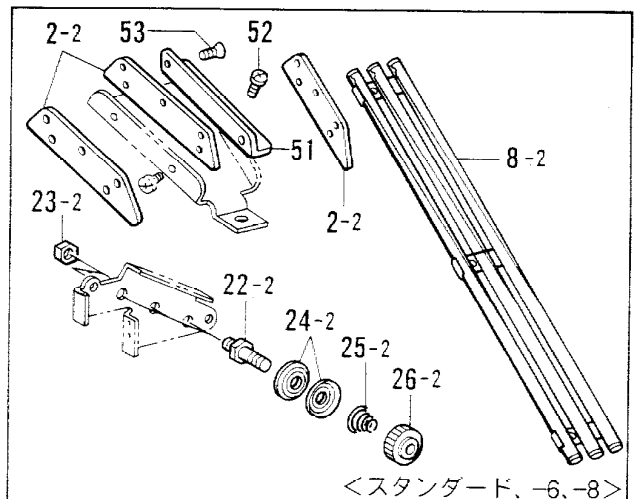
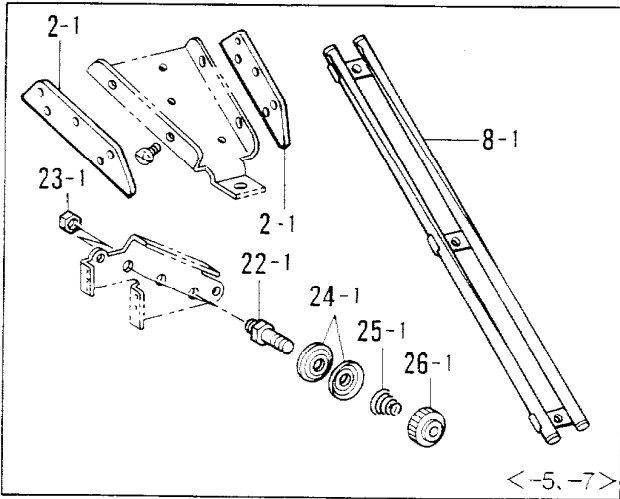
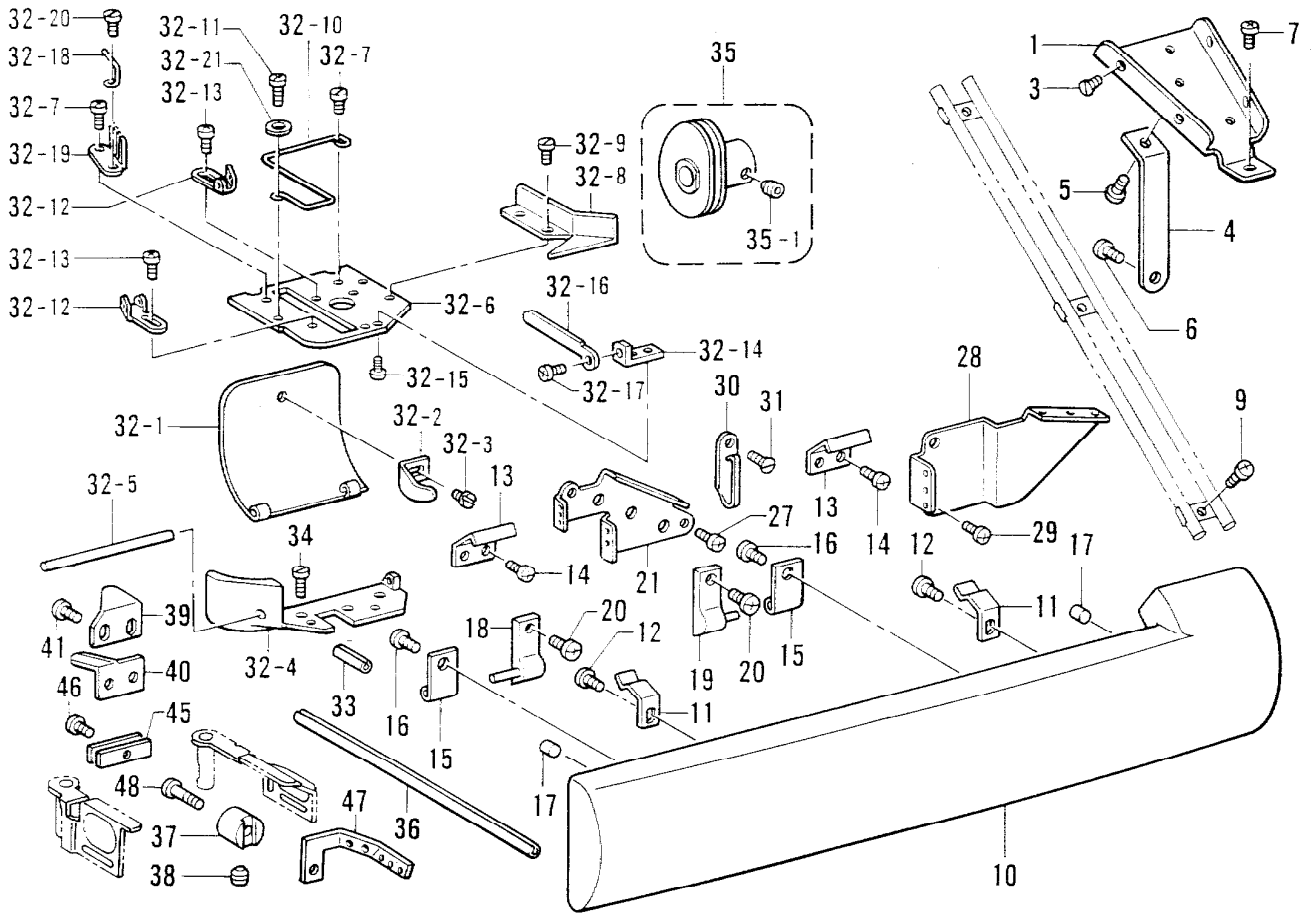
M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
 / Mécanisme de l'enfilage inférieur (B927) / Mecanismo de le enhebrado inferior (B927)



M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
 / Mécanisme de l'enfilage inférieur (B927) / Mecanismo de le enhebrado inferior (B927)

| REF.NO. | CODE      | Q'TY | ヒンメイ                   | NAME OF PARTS  | RM |
|---------|-----------|------|------------------------|--|----|
| 46      | 062670712 | 1    | ナベコ357-40X7            | SCREW, PAN SM3.57-40X7   |    |
| 54      | 508987001 | 1    | イトチヨウシボウ               | THREAD TENSION CONTROL STUD                                    |    |
| 55      | 146354001 | 1    | ザガネ                    | WASHER, PLAIN 5  |    |
| 56      | 144504001 | 2    | イトアンナイサラ               | THREAD GUIDE DISC  |    |
| 57      | S40324001 | 1    | イトアンナイバネ               | THREAD GUIDE SPRING  |    |
| 58      | 155510001 | 1    | イトチヨウシナツト              | TENSION NUT  |    |
| -----   |           |      |                        |  |    |
| 2-1     | 105221001 | 2    | <-8 以外用><br>ミツメイトカケ    | <FOR WITHOUT "-8"><br>THREAD RETAINER                          |    |
| 8-1     | 105251009 | 1    | シタイトタテアンナイクミ           | INGLINED GUIDE TUBE ASSY                                       |    |
| 22-1    | 508987001 | 2    | イトチヨウシボウ               | THREAD TENSION CONTROL STUD                                    |    |
| 23-1    | 021680202 | 2    | ナツト2シユ4.37             | NUT, 2 SM4.37  |    |
| 24-1    | 144504001 | 4    | イトアンナイサラ               | THREAD GUIDE DISC  |    |
| 25-1    | S40324001 | 2    | イトアンナイバネ               | THREAD GUIDE SPRING  |    |
| 26-1    | 155510001 | 2    | イトチヨウシナツト              | TENSION NUT  |    |
| 2-2     | 105221001 | 3    | <-8用><br>ミツメイトカケ       | <FOR "-81"><br>THREAD RETAINER                                 |    |
| 8-2     | 111097009 | 1    | シタイトタテアンナイクミ           | INGLINED GUIDE TUBE ASSY                                       |    |
| 22-2    | 508987001 | 3    | イトチヨウシボウ               | THREAD TENSION CONTROL STUD                                    |    |
| 23-2    | 021680202 | 3    | ナツト2シユ4.37             | NUT, 2 SM4.37  |    |
| 24-2    | 144504001 | 6    | イトアンナイサラ               | THREAD GUIDE DISC  |    |
| 25-2    | S40324001 | 3    | イトアンナイバネ               | THREAD GUIDE SPRING  |    |
| 26-2    | 155510001 | 3    | イトチヨウシナツト              | TENSION NUT  |    |
| 51      | 111072009 | 1    | ミツメイトアンナイトリツケイタ        | THREAD GUIDE SET PLATE   |    |
| 52      | 062630412 | 2    | ナベコ238-56X4            | SCREW, PAN SM2.38-56X4   |    |
| 53      | 111073001 | 2    | サラネジ2.38               | SCREW, FLAT SM2.38   |    |
| -----   |           |      |                        |  |    |
| 37-1    | 105301001 | 1    | <固定針受用><br>ルーハイトアンナイダイ | <FOR "FIX NEEDLE SUPPORT"><br>LOOPER THREAD GUIDE BRACKET      |    |
| 47-1    | 105304001 | 1    | ルーハイトアンナイ              | LOOPER THREAD GUIDE  |    |
| 48-1    | 062660612 | 1    | ナベコ318-40X6            | SCREW, PAN SM3.18-40X6   |    |
| 37-2    | 147291001 | 1    | <移動針受用><br>ルーハイトアンナイダイ | <FOR "MOVEABLE NEEDLE SUPPORT"><br>LOOPER THREAD GUIDE BRACKET |    |
| 47-2    | S16487151 | 1    | ルーハイトアンナイ-8            | LOOPER THREAD GUIDE, -8  |    |
| 48-2    | 062671412 | 1    | ナベコ357-40X14           | SCREW, PAN SM3.57-40X14  |    |
| 49      | S40341001 | 1    | ルーハイトアンナイ              | LOOPER THREAD GUIDE  |    |
| 50      | 062630412 | 2    | ナベコ238-56X4            | SCREW, PAN SM2.38-56X4   |    |

M2 . 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
 / Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)

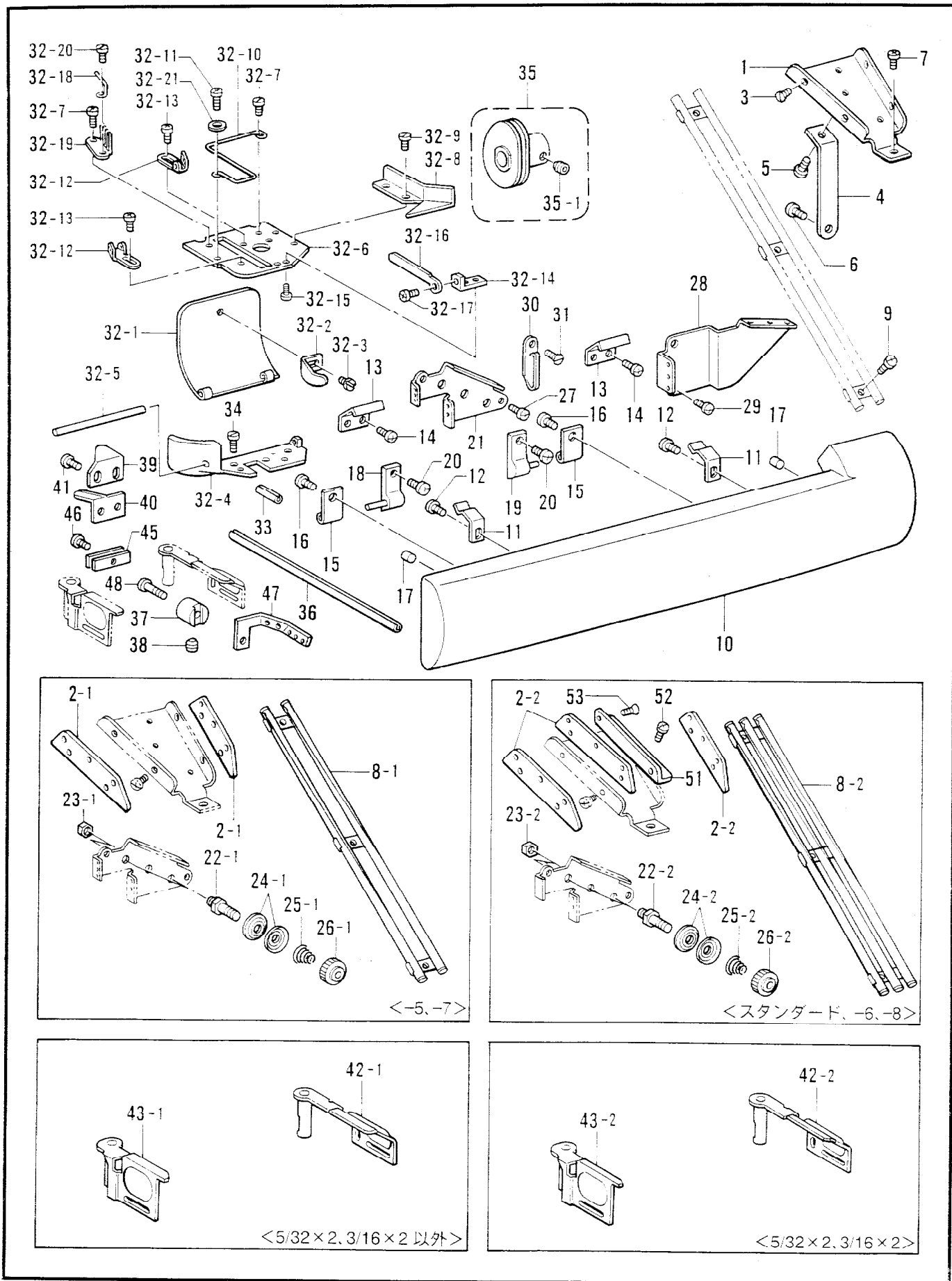


M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
 / Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM |
|---------|-----------|------|---------------|--------------------------------|----|
| 1       | 111095009 | 1    | シタイトアンナイダイ    | LOWER THREAD GUIDE RETAINER    |    |
| 3       | 111073001 | 4    | サラネジ2.38      | SCREW, FLAT SM2.38             |    |
| 4       | 111096009 | 1    | シタイトアンナイササエ   | LOWER THREAD GUIDE SUPPORT     |    |
| 5       | 062670412 | 1    | ナベコ357-40X4   | SCREW, PAN SM3.57-40X4         |    |
| 6       | 062670512 | 1    | ナベコ357-40X5   | SCREW, PAN SM3.57-40X5         |    |
| 7       | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 9       | 062670812 | 3    | ナベコ3.57-40X8  | SCREW, PAN SM3.57-40X8         |    |
| 10      | S40319001 | 1    | マエカバー         | FRONT COVER                    |    |
| 11      | S40320051 | 2    | マエカバートメバネ     | FONT COVER SPRING              |    |
| 12      | 060670512 | 2    | バインド357-40X5  | SCREW, BIND SM3.57-40X5        |    |
| 13      | S40321051 | 2    | マエカバーフック      | FRONT COVER HOOK               |    |
| 14      | 062670612 | 4    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 15      | S40322051 | 2    | マエカバーヒンジ      | HINGE                          |    |
| 16      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 17      | 142274009 | 2    | ゴムセン4.2       | RUBBER CAP, 4.2                |    |
| 18      | 105257009 | 1    | アンナイフタヒンジLクミ  | L/THREAD GUIDE HINGE ASSY, L   |    |
| 19      | 105260009 | 1    | アンナイフタヒンジRクミ  | L/THREAD GUIDE HINGE ASSY, R   |    |
| 20      | 062671012 | 2    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 21      | S40323001 | 1    | シタイトチヨウシダイ    | LOWER THREAD TENSION BRACKET   |    |
| 27      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 28      | S40325001 | 1    | シタイトアンナイ      | LOWER THREAD GUIDE             |    |
| 29      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 30      | 112658001 | 1    | アームイトアンナイM    | ARM THREAD GUIDE, M            |    |
| 31      | 108960002 | 1    | サラネジ3.57      | SCREW, FLAT SM3.57             |    |
| 32      | S40266051 | 1    | シタイトテンピンダイクミ  | LOWER THREAD TAKE-UP BRACKET   |    |
| 32-1    | 105280009 | 1    | シタイトテンピンフタ    | L/THREAD TAKE-UP LEVER COVER   |    |
| 32-2    | 105281001 | 1    | テンピンフタトメイタバネ  | SPRING, PLATE                  |    |
| 32-3    | 122771002 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-4    | 105284101 | 1    | シタイトテンピンダイササエ | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-5    | 105285000 | 1    | シタイトテンピンフタジク  | L/TR. TAKE-UP LEVER COV. SHAFT |    |
| 32-6    | S40326051 | 1    | シタイトテンピンダイ    | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-7    | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 32-8    | 105287001 | 1    | テンピンダイアンナイイタ  | GUIDE PLATE                    |    |
| 32-9    | 105288001 | 2    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-10   | S40327051 | 1    | テンピンイトウケ      | LOWER THREAD GUIDE             |    |
| 32-11   | 060660416 | 1    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-12   | S40795101 | 2    | DLテンピンイトアンナイ  | LOWER THREAD GUIDE             |    |
| 32-13   | 060660416 | 2    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-14   | S40328051 | 1    | イトオサエドダイ      | THREAD RELEASE BASE            |    |
| 32-15   | 062660412 | 2    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-16   | S40329051 | 1    | テンピンイトオサエ     | LOWER THREAD PRESSER           |    |
| 32-17   | 062660412 | 1    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-18   | 105296001 | 1    | テンピンダイイトカケ    | THREAD GUIDE                   |    |
| 32-19   | 111112001 | 1    | シタイトイトアンナイイタ  | LOWER THREAD GUIDE PLATE       |    |
| 32-20   | 105288001 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-21   | 026030136 | 1    | ヒラザガネコガタ3     | WASHER, PLAIN S 3              |    |
| 33      | 047501242 | 1    | スプリングピンAW5    | PIN, SPRING ROLL AW5           |    |
| 34      | 100064005 | 2    | シメネジ3.57      | SCREW, SM3.57                  |    |
| 35      | S40342051 | 1    | シタイトテンピンネジツキH | LOWER THREAD TAKE-UP W/S, H    |    |
| 35-1    | 014680422 | 2    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37  |    |
| 36      | 105300101 | 1    | シタイトオクリダシアンナイ | LOWER THREAD FEED BAR GUIDE    |    |
| 37      | 147291001 | 1    | ルーバイトアンナイダイ   | LOOPER THREAD GUIDE BRACKET    |    |
| 38      | 013760610 | 1    | トメネジ5.95クボミ   | SET SCREW, (CP) SM5.95         |    |
| 39      | 111113101 | 1    | イトキリアンナイイタ    | THREAD TRIMMER GUIDE PLATE     |    |
| 40      | 111114101 | 1    | イトキリ          | THREAD TRIMMER                 |    |
| 41      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 42      | S40335051 | 1    | ルーバガワフタRA     | LOOPER COVER, RA               |    |
| 43      | S40338051 | 1    | ルーバガワフタLA     | LOOPER COVER, LA               |    |



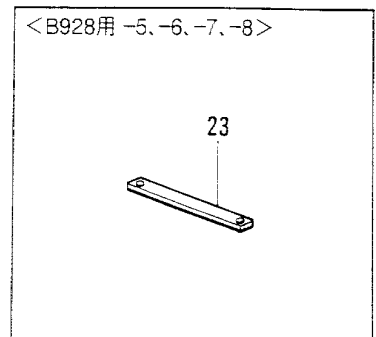
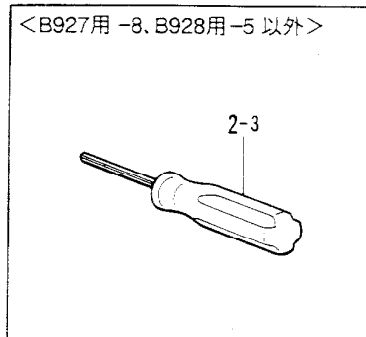
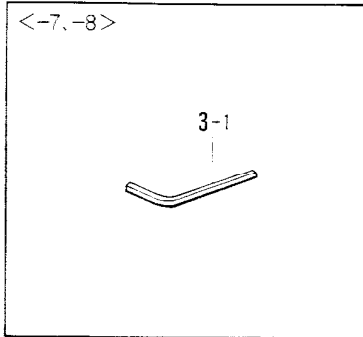
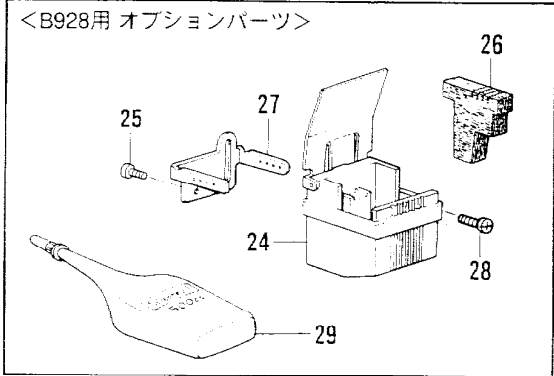
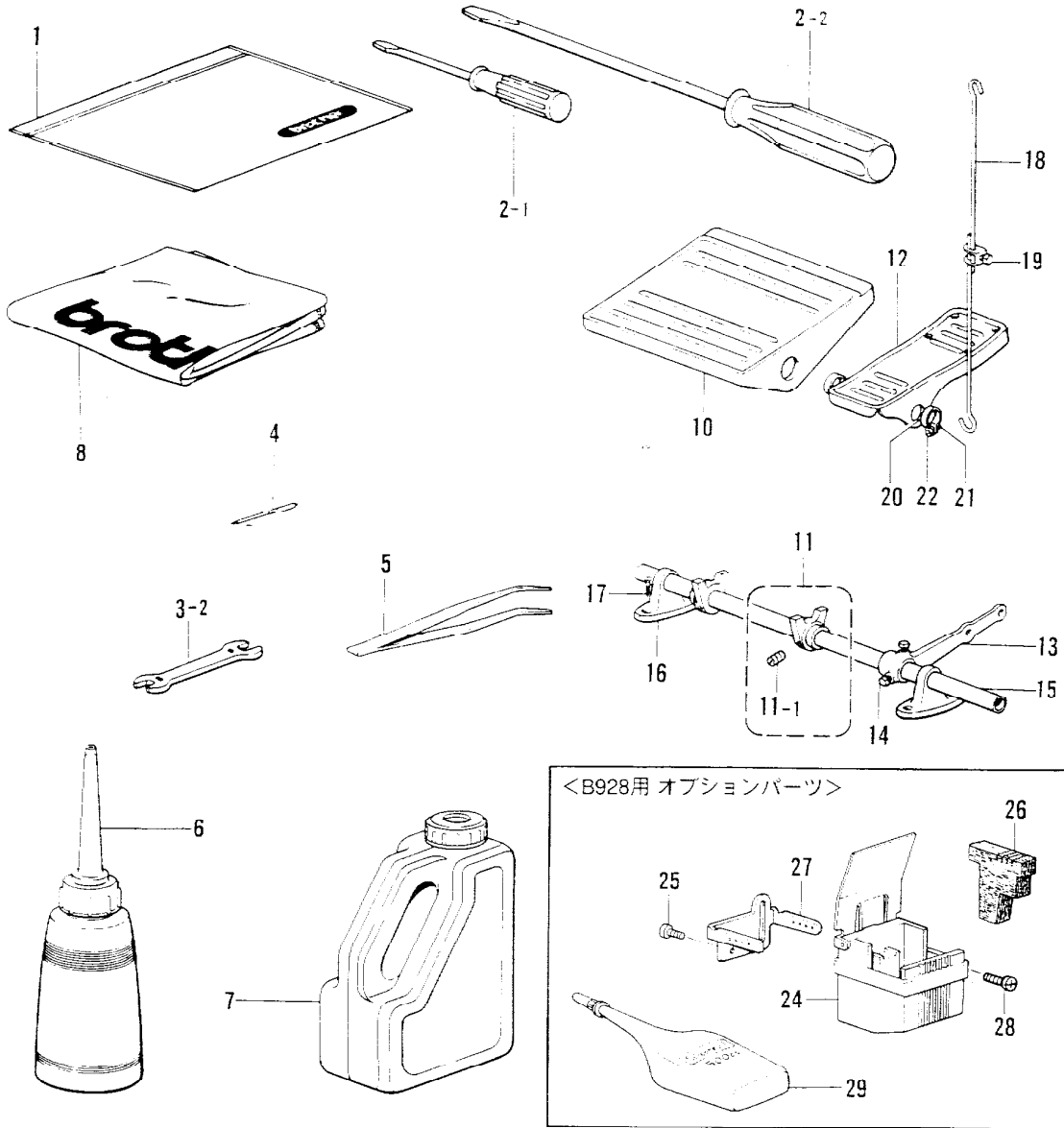
M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928) / Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)r



M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
 / Mécanisme de l'enfilage inférior (B928) / Mecanismo de le enhebrado inferio (B928)r

| REF.NO. | CODE      | Q'TY | ヒンメイ                             | NAME OF PARTS                                       | RM |
|---------|-----------|------|----------------------------------|---|----|
| 45      | S40799051 | 2    | ルーバガワフタトメバネ                      | SPRING  |    |
| 48      | 062671412 | 1    | ナベコ357-40X14                     | SCREW, PAN SM3.57-40X14                             |    |
| <hr/>   |           |      |                                  |   |    |
| 8-1     | 105251009 | 1    | <-5,-7用><br>シタイトタテアンナイクミ         | <FOR "-5,-6"><br>INGLINED GUIDE TUBE ASSY           |    |
| 22-1    | S08987001 | 2    | イトチヨウシボウ                         | THREAD TENSION CONTROL STUD                         |    |
| 23-1    | 021680202 | 2    | ナツト2シユ4.37                       | NUT, 2 SM4.37                                       |    |
| 24-1    | 144504001 | 4    | イトアンナイサラ                         | THREAD GUIDE DISC                                   |    |
| 25-1    | S40324001 | 2    | イトアンナイバネ                         | THREAD GUIDE SPRING                                 |    |
| 26-1    | 155510001 | 2    | イトチヨウシナツト                        | TENSION NUT   |    |
| 8-2     | 111097009 | 1    | <スタンダード,-6,-8用><br>シタイトタテアンナイクミ  | <FOR STANDARD, -6 & -8><br>INGLINED GUIDE TUBE ASSY |    |
| 22-2    | S08987001 | 3    | イトチヨウシボウ                         | THREAD TENSION CONTROL STUD                         |    |
| 23-2    | 021680202 | 3    | ナツト2シユ4.37                       | NUT, 2 SM4.37                                       |    |
| 24-2    | 144504001 | 6    | イトアンナイサラ                         | THREAD GUIDE DISC                                   |    |
| 25-2    | S40324001 | 3    | イトアンナイバネ                         | THREAD GUIDE SPRING                                 |    |
| 26-2    | 155510001 | 3    | イトチヨウシナツト                        | TENSION NUT   |    |
| 51      | 111072009 | 1    | ミツメイトアンナイトリツケイタ                  | THREAD GUIDE SET PLATE                              |    |
| 52      | 062630412 | 2    | ナベコ238-56X4                      | SCREW, PAN SM2.38-56X4                              |    |
| 53      | 111073001 | 2    | サラネジ2.38                         | SCREW, FLAT SM2.38                                  |    |
| <hr/>   |           |      |                                  |   |    |
| 42-1    | S40336051 | 1    | <5/32X2, 3/16X2以外用><br>ルーバガワフタRB | <FOR WITHOUT "5/32X2, 3/16X2"><br>LOOPER COVER, RB  |    |
| 43-1    | S40339051 | 1    | ルーバガワフタLB                        | LOOPER COVER, LB                                    |    |
| 42-2    | S40337051 | 1    | <5/32X2, 3/16X2用><br>ルーバガワフタRC   | <FOR "5/32X2, 3/16X2"><br>LOOPER COVER, RC          |    |
| 43-2    | S40340051 | 1    | ルーバガワフタLC                        | LOOPER COVER, LC                                    |    |

Z1. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios



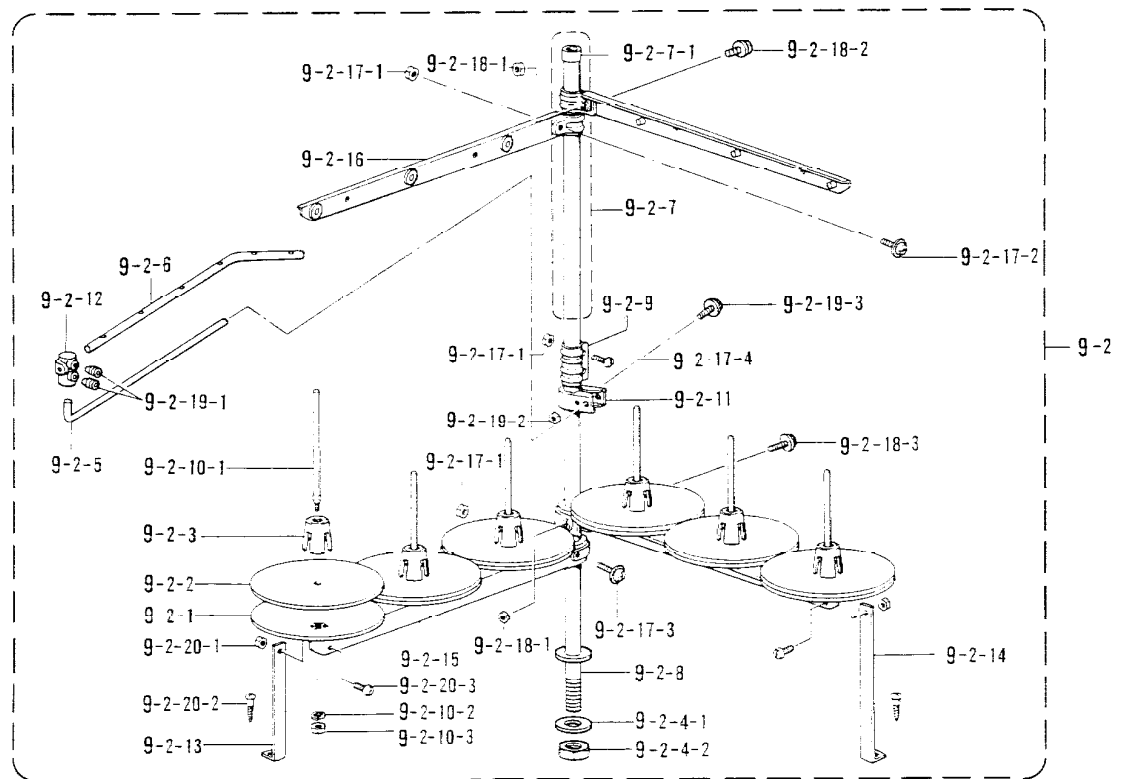
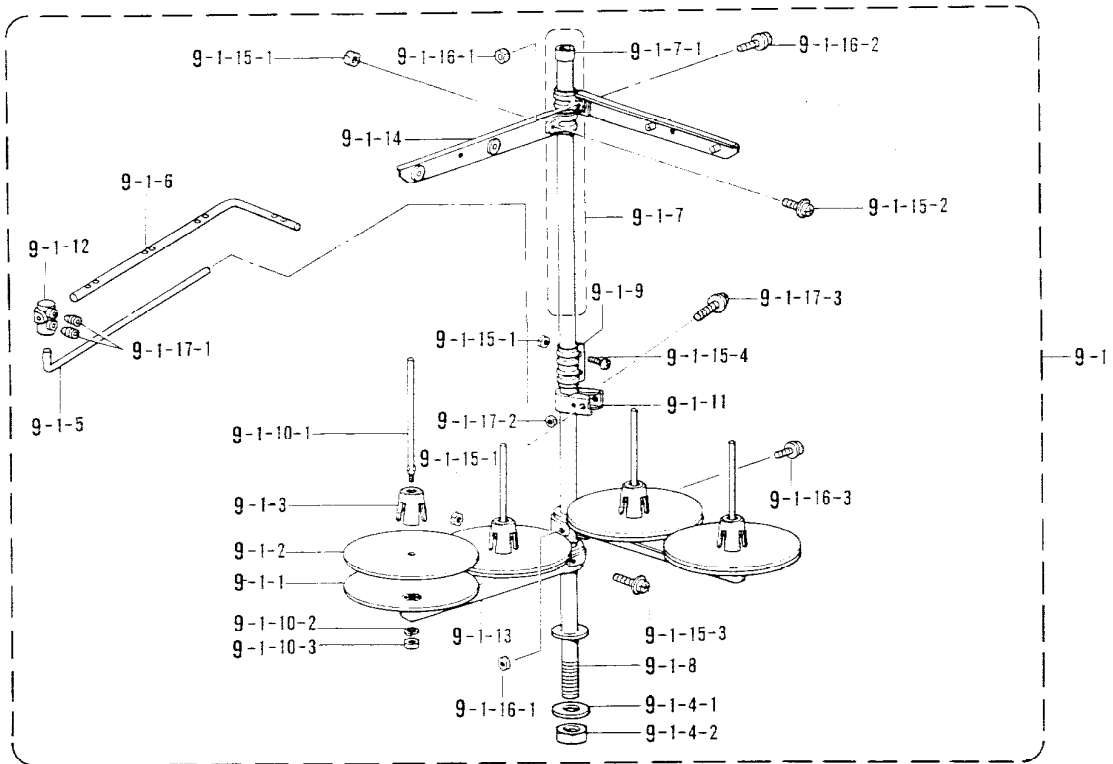
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 ◎ Änderungen in der Aufstellung der Mitgelieferten  
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 ◎ Los detalles des accesorios incluidos pueden variar.

Z1 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO. | CODE      | Q'TY | ヒンメイ                                     | NAME OF PARTS  | RM |
|---------|-----------|------|--|--|----|
| 1       | 122991001 | 1    | フゾクヒンポリフクロ                               | ACCESSORY BAG  |    |
| 2-1     | 105344001 | 1    | ネジマワシ2.6X70                              | SCREW DRIVER, 2.6X70   |    |
| 2-2     | 101572101 | 1    | ネジマワシ5.5X190                             | SCREW DRIVER, 5.5X190  |    |
| 3-2     | 100887001 | 1    | スパナ8X9                                   | WRENCH, 8X9  |    |
| 5       | 117466000 | 1    | ピンセット                                    | PINCETTE   |    |
| 6       | 114483002 | 1    | ホリオイラークミ                                 | OILER ASSY   |    |
| 8       | 144228001 | 1    | トウブカバー                                   | HEAD COVER   |    |
| 10      | 133636009 | 1    | フミイタ                                     | THREADLE PEDAL   |    |
| 11      | 180827009 | 2    | フミイタトメクミ                                 | THREADLE PEDAL STOPPER ASSY  |    |
| 11-1    | 151604001 | 4    | トメネジ5.95                                 | SET SCREW, SM5.95  |    |
| 12      | 117437109 | 1    | オサエアゲフミイタ                                | FOOT LIFTER PEDAL  |    |
| 13      | 109656009 | 1    | レンカンレバーL                                 | CONNECTING LEVER, L  |    |
| 14      | 100463001 | 2    | カクボルト7.94                                | BOLT, SM7.94   |    |
| 15      | 106062009 | 1    | フミイタササエジク                                | THREADLE PEDAL SHAFT   |    |
| 16      | 109657009 | 2    | フミイタジクウケ                                 | THREADLE PEDAL BRACKET   |    |
| 17      | 0B1512502 | 4    | +サラモク51X25                               | WOOD SCREW, FLAT M5.1X25   |    |
| 18      | 105359001 | 2    | レンカン                                     | CONNECTING ROD   |    |
| 19      | 181225001 | 1    | レンカンダククミ                                 | CONNECTING ROD CLAMP ASSY  |    |
| 20      | 116016001 | 2    | ヘタルトメ                                    | PEDAL STOPPER  |    |
| 21      | 021400106 | 2    | ナット1シユ4                                  | NUT, 1 M4  |    |
| 22      | 062401406 | 2    | ナベコ4X14                                  | SCREW, PAN M4X14   |    |
| 2-3     | 501943001 | 1    | <B927用-8,B928用-5以外><br>6カクボウネジマワシ1.6     | <FOR B927 "-8", WITHOUT B928 "-5"><br>SCREW DRIVER, 1.6              |    |
| 3-1     | 142721001 | 1    | <-7,-8用><br>6カクボウスパナ3                    | <FOR "-7,-8"><br>HEXAGONAL WRENCH, 3                                 |    |
| 4       | ※         | 8    | <B927用><br>ミシンハリTVX64NY                  | <FOR B927><br>NEEDLE, TVX64NY  |    |
| 4       | ※         | 8    | <B928用><br>ミシンハリTVX5                     | <FOR B928><br>NEEDLE, TVX5   |    |
| 23      | 148298001 | 1    | <B928用 -5, -6, -7, -8><br>スペーサ           | <FOR B928 "-5, -6, -7 & -8"><br>SPACER                               |    |
| 24      | 508758009 | 1    | " オプション部品 "                              | " OPTIN PARTS "  |    |
| 25      | 575456001 | 2    | <B928用><br>ハライトレイキヤクタンククミ<br>+ナベPタイト3X10 | <FOR B928><br>NEEDLE THREAD COOLER TANK ASSY<br>TAPTITE, PAN P M3X10 |    |
| 26      | 508761100 | 1    | ハライトレイキヤクフェルト                            | FELT   |    |
| 27      | 508969101 | 1    | チユカナイトアンナイ                               | THREAD GUIDE   |    |
| 28      | 060680712 | 2    | バインド437-40X7                             | SCREW, BIND SM4.37X7   |    |
| 29      | 506704001 | 1    | シリコンオイル                                  | SILICONE OIL   |    |

22 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios



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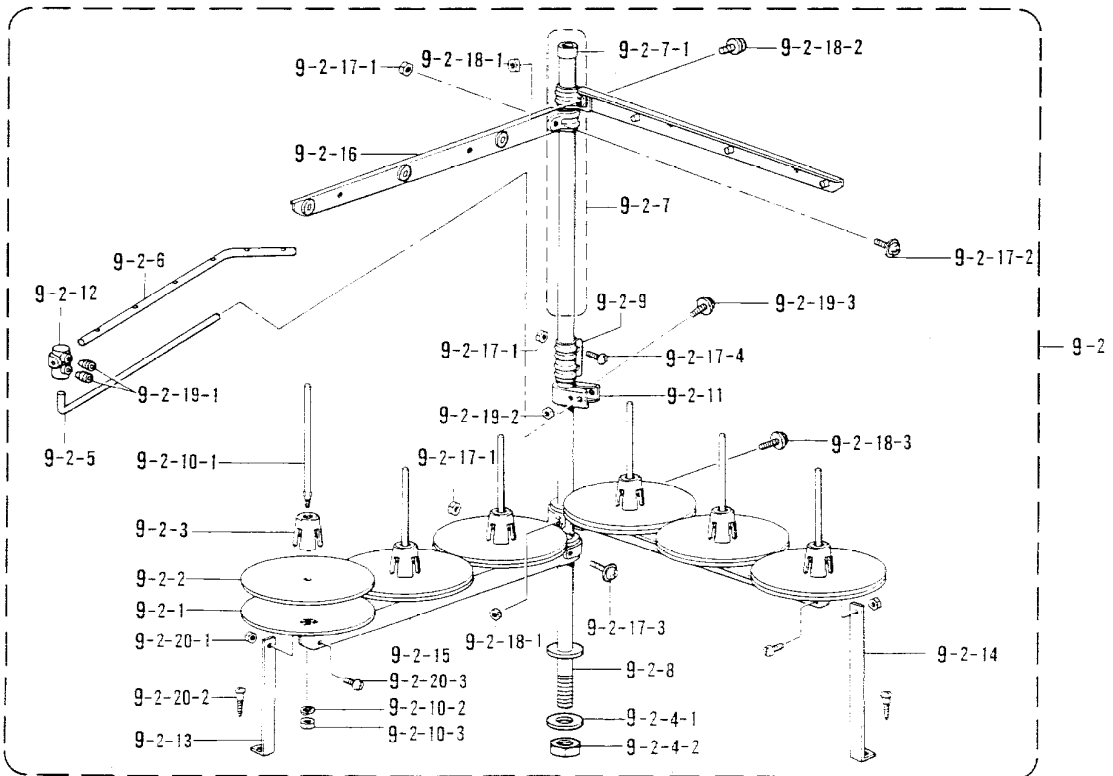
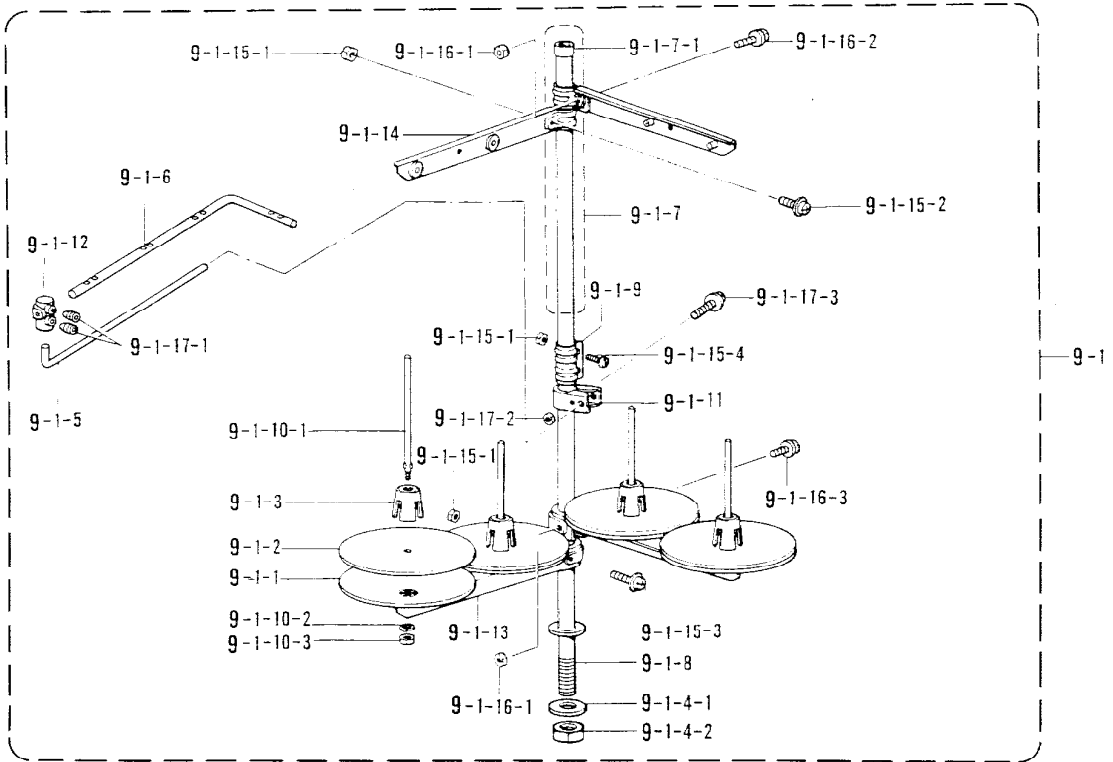
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Z2 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO.  | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS               | RM |
|----------|-----------|------|---------------|-----------------------------|----|
|          |           |      | <二本針用>        | < FOR TWIN NEEDLE >         |    |
| 9-1      | S29854109 | 1    | イトタテダイクミ4DTHF | COTTON STAND ASSY, 4DTHF    |    |
| 9-1-1    | 150180001 | 4    | ウケザラ          | SPOOL STAND BASE            |    |
| 9-1-2    | 150182000 | 4    | スプールマット       | SPOOL MAT                   |    |
| 9-1-3    | 126863001 | 4    | スプールクッション     | SPOOL CUSHION               |    |
| 9-1-4    | S02775001 | 1    | パイフネジセットA     | PIPE SCREW SET, A           |    |
| 9-1-4-1  | 150206002 | 1    | ヒラザガネ16       | WASHER, PLAIN 16            |    |
| 9-1-4-2  | S38648001 | 1    | 6カクナツトU5/8    | NUT, U5/8-28                |    |
| 9-1-5    | S04109001 | 1    | イトアンナイササエボウ   | THREAD GUIDE SUPPORT BAR    |    |
| 9-1-6    | 142998101 | 1    | イトアンナイ4       | THREAD GUIDE, 4             |    |
| 9-1-7    | S40640001 | 1    | コラムパイフキヤツブツキ  | COLUMN PIPE WITH CAP        |    |
| 9-1-7-1  | 150174000 | 1    | コラムキヤツブ       | COLUMN CAP                  |    |
| 9-1-8    | 156112003 | 1    | コラムパイフD       | COLUMN PIPE, D              |    |
| 9-1-9    | 150173003 | 1    | コラムジョイント      | COLUMN JOINT                |    |
| 9-1-10   | S21798001 | 4    | スプールネジセット     | SPOOL SCREW SET             |    |
| 9-1-10-1 | 150179002 | 4    | スプールジクB       | SPOOL SHAFT, B              |    |
| 9-1-10-2 | 028050246 | 4    | バネザガネ2-5      | WASHER, SPRING 2-5          |    |
| 9-1-10-3 | 021500106 | 4    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-11   | 150185009 | 1    | イトアンナイホルダー    | THREAD GUIDE HOLDER         |    |
| 9-1-12   | 138843001 | 1    | ササエボウツギテ      | JOINT                       |    |
| 9-1-13   | S02778002 | 2    | スプールホルダー2     | SPOOL HOLDER, 2             |    |
| 9-1-14   | S02786002 | 2    | スレツドハンガークミ2   | THREAD HANGER ASSY, 2       |    |
| 9-1-15   | S40641001 | 1    | スプールジクネジセットA  | SPOOL SCREW SET, A          |    |
| 9-1-15-1 | 021500106 | 4    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-15-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-1-15-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-1-15-4 | 062501406 | 2    | ナベコ5X14       | SCREW, PAN M5X14            |    |
| 9-1-16   | S40642001 | 1    | スプールジクネジセットB  | SPOOL SHAFT SCREW SET, B    |    |
| 9-1-16-1 | 021500106 | 2    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-16-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-1-16-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-1-17   | S40643001 | 1    | ホルダーツギテネジセット  | HOLDER JOINT SCREW SET      |    |
| 9-1-17-1 | 014060632 | 2    | アナトメ6X6クボミ    | SET SCREW, SOCKET (CP) M6X6 |    |
| 9-1-17-2 | 021500106 | 1    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-17-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |



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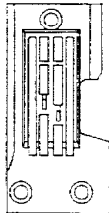
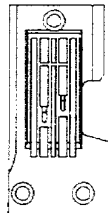
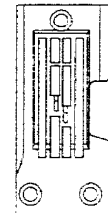
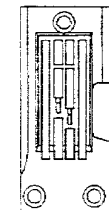
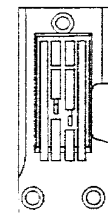
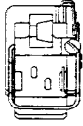
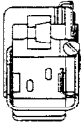
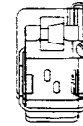

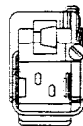
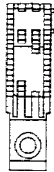


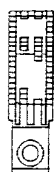




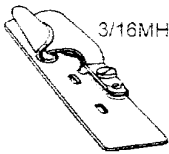
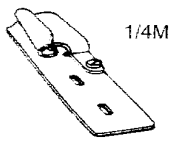
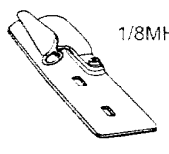
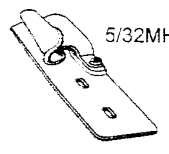
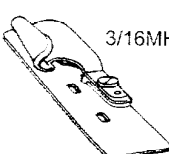
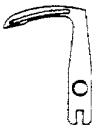







◎ Los detalles de accesorios incluidos pueden variar.

Z2 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios






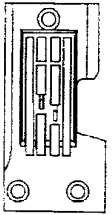
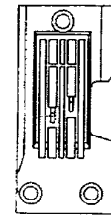
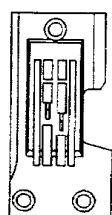
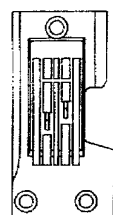
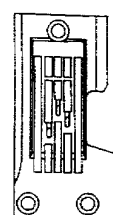
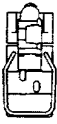

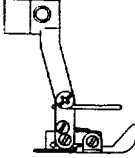
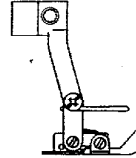
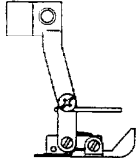



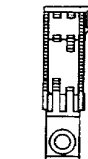








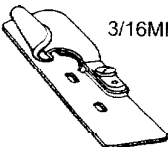
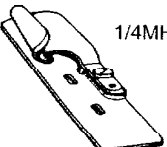
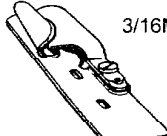
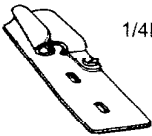




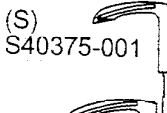




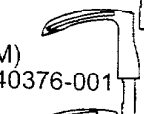

| REF.NO.  | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS               | RM |
|----------|-----------|------|---------------|-----------------------------|----|
|          |           |      | <三本針用>        | < FOR THREE NEEDLE >        |    |
| 9-2      | S29864109 | 1    | イトタテダイクミ6DTHF | COTTON STAND ASSY, 6DTHF    |    |
| 9-2-1    | 150180001 | 6    | ウケザラ          | SPOOL STAND BASE            |    |
| 9-2-2    | 150182000 | 6    | スプールマット       | SPOOL MAT                   |    |
| 9-2-3    | 126863001 | 6    | スプールクツシヨン     | SPOOL CUSHION               |    |
| 9-2-4    | S02775001 | 1    | パイプネジセットA     | PIPE SCREW SET, A           |    |
| 9-2-4-1  | 150206002 | 1    | ヒラザガネ16       | WASHER, PLAIN 16            |    |
| 9-2-4-2  | S38648001 | 1    | 6カクナツトU5/8    | NUT, U5/8-28                |    |
| 9-2-5    | S04109001 | 1    | イトアンナイササエボウ   | THREAD GUIDE SUPPORT BAR    |    |
| 9-2-6    | S02783001 | 1    | イトアンナイ6       | THREAD GUIDE, 6             |    |
| 9-2-7    | S40640001 | 1    | コラムパイプキャツブツキ  | COLUMN PIPE WITH CAP        |    |
| 9-2-7-1  | 150174000 | 1    | コラムキャツブ       | COLUMN CAP                  |    |
| 9-2-8    | 156112003 | 1    | コラムパイプD       | COLUMN PIPE, D              |    |
| 9-2-9    | 150173003 | 1    | コラムジョイント      | COLUMN JOINT                |    |
| 9-2-10   | S21798001 | 6    | スプールネジセット     | SPOOL SCREW SET             |    |
| 9-2-10-1 | 150179002 | 6    | スプールジクB       | SPOOL SHAFT, B              |    |
| 9-2-10-2 | 028050246 | 6    | パネザガネ2-5      | WASHER, SPRING 2-5          |    |
| 9-2-10-3 | 021500106 | 6    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-11   | 150185009 | 1    | イトアンナイホルダー    | THREAD GUIDE HOLDER         |    |
| 9-2-12   | 138843001 | 1    | ササエボウツギテ      | JOINT                       |    |
| 9-2-13   | 150188009 | 1    | スプールホルダーササエA  | SPOOL HOLDER SUPPORT, A     |    |
| 9-2-14   | 150194009 | 1    | スプールホルダーササエB  | SPOOL HOLDER SUPPORT, B     |    |
| 9-2-15   | S02779009 | 2    | スプールホルダー3     | SPOOL HOLDER, 3             |    |
| 9-2-16   | S02788009 | 2    | スレツドハンガークミ3   | THREAD HANGER ASSY, 3       |    |
| 9-2-17   | S40641001 | 1    | スプールジクネジセットA  | SPOOL SCREW SET, A          |    |
| 9-2-17-1 | 021500106 | 4    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-17-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-2-17-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-2-17-4 | 062501406 | 2    | ナベコ5X14       | SCREW, PAN M5X14            |    |
| 9-2-18   | S40642001 | 1    | スプールジクネジセットB  | SPOOL SHAFT SCREW SET, B    |    |
| 9-2-18-1 | 021500106 | 2    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-18-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-2-18-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-2-19   | S40643001 | 1    | ホルダーツギテネジセット  | HOLDER JOINT SCREW SET      |    |
| 9-2-19-1 | 014060632 | 2    | アナトメ6X6クボミ    | SET SCREW, SOCKET (CP) M6X6 |    |
| 9-2-19-2 | 021500106 | 1    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-19-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-2-20   | S40644001 | 2    | ホルダーツギテネジセット  | HOLDER JOINT SCREW SET      |    |
| 9-2-20-1 | 021500106 | 2    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-20-2 | 031452206 | 2    | マルモク45X22     | WOOD SCREW, ROUND M4.5X22   |    |
| 9-2-20-3 | 062501006 | 2    | ナベコ5X10       | SCREW, PAN M5X10            |    |



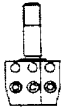
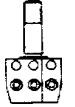
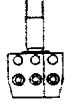
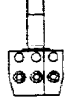
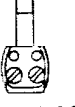
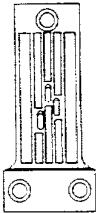


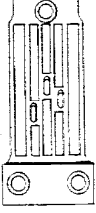
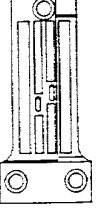
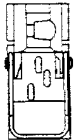
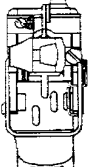
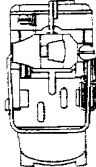
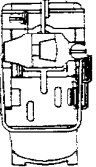
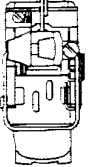
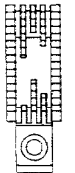

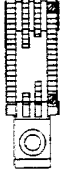
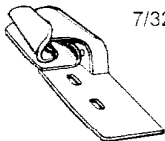
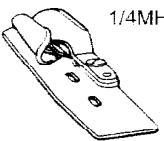
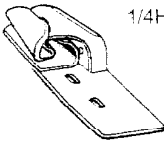
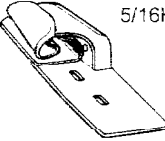
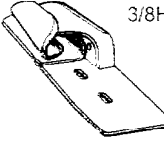
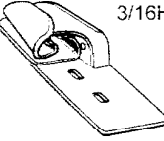
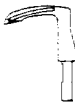
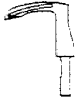


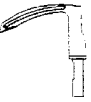
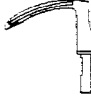
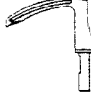
B927 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

| 参照番号<br>Ref.No. | 品名<br>Name of part                      | 薄物用 / Thin materials  |   | 中厚物用 / Medium materials  |   |   |
|-----------------|---|---|---|--|---|---|
|                 |   | 4.8mm [3/16]  | 6.4mm [1/4]   | 3.2mm [1/8]  | 4.0mm [5/32]  | 1.8mm [3/16]  |
| G-1             | ハリダキネジツキ<br>Needle clamp with screw     | <br>183954-001   | <br>183978-001   | <br>183953-001   | <br>183951-001   | <br>183954-001   |
| G-2             | ハリ / Needle<br>針数 (本)<br>No. of needles | TVX64NY#12<br>(2)<br>S36861-012   | ←   | TVX64NY#14<br>(2)<br>S36861-014  | ←   | ←   |
| G-3             | ハリイタ<br>Needle plate                    | <br>S05946-101   | <br>S11508-101   | <br>S40371-001   | <br>S40373-001   | <br>S05946-101   |
| G-5             | オサエクミ<br>Presser foot assy              | <br>S40355-001  | <br>S40363-001  | <br>S40367-001  | <br>S40365-001  | <br>S40355-001  |
| G-7             | オクリバ<br>Feed dog                        | <br>S40369-001 | <br>S40370-001 | <br>S40372-001 | ←   | <br>S40369-001 |
| G-10            | ハリウケ<br>Needle guard                    | <br>S06310-001 | <br>148973-001 | <br>S06310-001 | ←   | <br>←          |
| G-13            | ラッパークミ<br>Lapper assy                   | <br>101494-001 | <br>S09679-001 | <br>101488-001 | <br>101949-001 | <br>101497-001 |
| G-20-1          | ルーパーS<br>Looper (S)                     | <br>S40391-001 | <br>S40393-001 | <br>S40389-001 | ←   | <br>S40391-001 |
| G-20-2          | ルーパーL<br>Looper (L)                     | <br>S40392-001 | <br>S40394-001 | <br>S40390-001 | ←   | <br>S40392-001 |

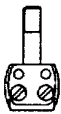
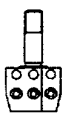
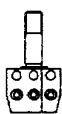
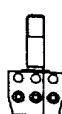

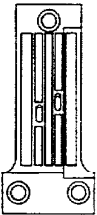
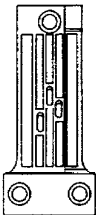
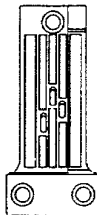
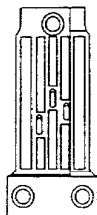
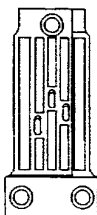
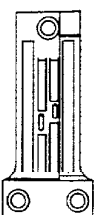
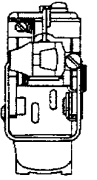
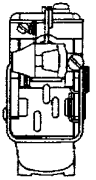
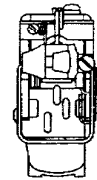
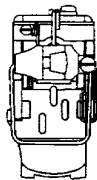
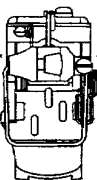
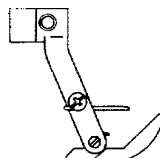





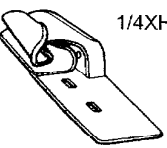
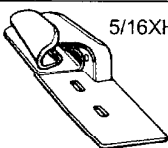
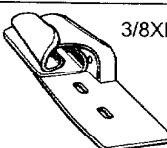
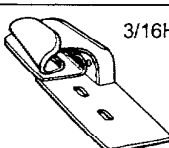







B927 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
 LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

| 中厚物用 / Medium materials   |   |   | - 7<br>薄物用 / Thin materials   |   |  | - 8  | 参照番号<br>Ref.No. |
|---|---|---|---|---|--|--|-----------------|
| 4.8mm [3/16]<br>固定針受け / Fixed N. Guard  | 6.4mm [1/4]   | 6.4mm [1/4]<br>固定針受け / Fixed N. Guard   | 4.8mm [3/16]  | 6.4mm [1/4]   | 3.2mmx2 [1/8x2]  |  |                 |
| <br>183954-001   | <br>183978-001   | ←   | <br>183954-001   | <br>183978-001   | <br>S16500-001  | G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw |                 |
| TVX64NY#14<br>(2)<br>S36861-014   | TVX64NY#16<br>(2)<br>S36861-016   | ←   | TVX64NY#11PSU<br>(2)<br>S36861-031  | ←   | TVX64NY#11PSU<br>(3)<br>S36861-031   | G-2<br>ハリ / Needle<br>針数 (本)<br>No. of needles       |                 |
| <br>S05946-101   | <br>S11508-101   | ←   | <br>S06318-101   | <br>S09672-101   | <br>S16475-101  | G-3<br>ハリイタ<br>Needle<br>plate                       |                 |
| <br>101491-101  | <br>106160-101  | ←   | <br>S06303-101  | <br>S09673-101   | <br>S16477-101   | G-5<br>オサエクミ<br>Presser<br>foot assy                 |                 |
| <br>S05947-001 | <br>S40370-001 | <br>S11509-001 | <br>S06319-101 | <br>S09678-001 | <br>S16476-001  | G-7<br>オクリバ<br>Feed dog                              |                 |
| <br>105302-001 | <br>148973-001 | <br>106170-001 | <br>S06310-001 | <br>148973-001 | <br>S16482-001  | G-10<br>ハリウケ<br>Needle<br>guard                      |                 |
| <br>101497-001 | <br>101561-001 | ←   | <br>101494-001 | <br>S09679-001  | ←  | G-13<br>ラッパーク<br>Lapper<br>assy                      |                 |
| <br>S40391-001 | <br>S40393-001 | ←   | <br>S40391-001 | <br>S40393-001 | (S)<br><br>S40375-001   | G-20-1<br>ルーバーS<br>Looper (S)                        |                 |
| <br>S40392-001 | <br>S40394-001 | ←   | <br>S40392-001 | <br>S40394-001  | (M)<br><br>S40376-001<br><br>(L)<br><br>S40377-001 | G-20-2<br>ルーバーL<br>Looper (L)                        |                 |

B928 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

| 参照番号<br>Ref.No.                                      | 厚物用 / Heavy materials   |   |   |  |   |   |
|--|---|---|---|--|---|---|
|  | 2.8mmx2 [7/64x2]  | 3.2mmx2 [1/8x2]   | 3.2mmx2 [1/8x2]   | 4.0mmx2 [5/32x2]   | 4.8mmx2 [3/16x2]  | 4.8mm [3/16]  |
| G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw | <br>183952-001   | <br>181716-001   | ←   | <br>181723-001   | <br>181722-001   | <br>183954-001   |
| G-2<br>針・針数(本)<br>Needle<br>No. of needles           | TVX5#130<br>(3)<br>S43401-021   | ←   | ←   | ←  | ←   | TVX5#130<br>(2)<br>S43401-021   |
| G-3<br>ハリイタ<br>Needle plate                          | <br>S40790-001   | <br>S13042-001   | ←   | <br>S40787-001   | <br>S40783-001   | <br>159583-001   |
| G-5<br>オサエクミ<br>Presser<br>foot assy                 | <br>S40788-001  | <br>S40386-001  | ←   | <br>S40785-001  | <br>S40781-001  | <br>159584-201  |
| G-7<br>オクリバ<br>Feed dog                              | <br>S13045-101 | ←   | ←   | <br>S40784-001 | ←   | <br>159588-001 |
| G-14<br>ラッパー<br>クミ<br>Lapper assy                    | <br>111171-001 | <br>101561-001 | <br>101564-001 | <br>111177-001 | <br>111183-001 | <br>159609-001 |
| G-18-1<br>ルーバーS<br>Looper (S)                        | <br>S40375-001 | ←   | ←   | <br>S40395-001 | ←   | <br>S40375-001 |
| G-18-2<br>ルーバーM<br>Looper (M)                        | <br>S40376-001 | ←   | ←   | ←  | ←   | ↘   |
| G-18-3<br>ルーバーL<br>Looper (L)                        | <br>S40377-001 | ←   | ←   | <br>S40396-001 | ←   | <br>S40377-001 |

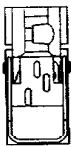
B928 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

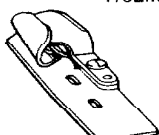
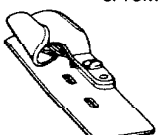
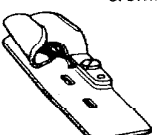
| - 5   |   | - 6   |   |  |   | - 7  | 参照番号<br>Ref.No. |
|---|---|---|---|--|---|--|-----------------|
| デニム用 / Extra heavy materials  |   |   |   |  |   | 厚物 / Heavy materials                                 |                 |
| 6.4mm [1/4]   | 3.2mmx2 [1/8x2]<br>段差 1.0 / Height Difference 1.0   | 3.2mmx2 [1/8x2]<br>段差 1.9 / Height Difference 1.9   | 4.0mmx2 [5/32x2]  | 4.8mmx2 [3/16x2]   | 4.8mm[3/16]   |  |                 |
| <br>183978-001   | <br>181716-001   | ←   | <br>181723-001   | <br>181722-001  | <br>183954-001   | G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw |                 |
| TVX5#140<br>(2)<br>S43401-022   | TVX5#140<br>(3)<br>S43401-022   | ←   | ←   | ←  | TVX5#130<br>(2)<br>S43401-021   | G-2<br>針・針数 (本)<br>Needle<br>No. of needles          |                 |
| <br>147867-001   | <br>S18086-001   | <br>148864-001   | <br>148944-001   | <br>148927-001  | <br>159614-001   | G-3<br>ハリイタ<br>Needle plate                          |                 |
| <br>147868-201  | <br>S18081-201  | <br>148865-201  | <br>148945-201  | <br>148928-201 | <br>159615-101  | G-5<br>オサエクミ<br>Presser<br>foot assy                 |                 |
| <br>148971-001 | <br>S18084-101 | <br>148867-101 | <br>148932-101 | ←  | <br>159616-001 | G-7<br>オクリバ<br>Feed dog                              |                 |
| <br>147302-001 | ←   | ←   | <br>148951-001 | <br>148936-001 | <br>159609-001 | G-14<br>ラッパー<br>クミ<br>Lapper assy                    |                 |
| <br>S40375-001 | ←   | ←   | <br>S40395-001 | ←  | <br>S40375-001 | G-18-1<br>ルーバーS<br>Looper (S)                        |                 |
| ／   | <br>S40376-001 | ←   | ←   | ←  | ／   | G-18-2<br>ルーバーM<br>Looper (M)                        |                 |
| <br>S40377-001 | ←   | ←   | <br>S40396-001 | ←  | <br>S40377-001 | G-18-3<br>ルーバーL<br>Looper (L)                        |                 |

B928 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
 LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

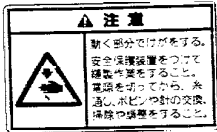
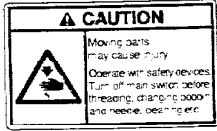

| 参照番号<br>Ref.No.                                      | - 7                           |   | - 8   |   |                  |                  |
|--|-------------------------------|---|---|---|------------------|------------------|
|  | デニム / Extra heavy             | 厚物 / Heavy materials                          | デニム用 / Extra heavy materials                      |   |                  |                  |
|  | 6.4mm [1/4]                   | 3.2mmx2 [1/8x2]<br>段差 0 / Height Difference 0 | 3.2mmx2 [1/8x2]<br>段差 1.0 / Height Difference 1.0 | 3.2mmx2 [1/8x2]<br>段差 1.9 / Height Difference 1.9 | 4.0mmx2 [5/32x2] | 4.8mmx2 [3/16x2] |
| G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw | <br>183978-001                | <br>181716-001                                | ←   | ←   | <br>181723-001   | <br>181722-001   |
| G-2<br>針・針数 (本)<br>Needle<br>No. of needles          | TVX5#140<br>(2)<br>S43401-022 | TVX5#130<br>(3)<br>S43401-021                 | TVX5#140<br>(3)<br>S43401-022                     | ←   | ←                | ←                |
| G-3<br>ハリイタ<br>Needle plate                          | <br>150666-001                | <br>156175-001                                | <br>S01634-001                                    | <br>150667-001                                    | <br>151486-001   | <br>151478-001   |
| G-5<br>オサエクミ<br>Presser<br>foot assy                 | <br>150668-101                | <br>156179-101                                | <br>S01632-101                                    | <br>150672-101                                    | <br>151487-101   | <br>151479-101   |
| G-7<br>オクリバ<br>Feed dog                              | <br>150673-001                | <br>156182-101                                | <br>S01635-101                                    | <br>150675-101                                    | <br>151483-101   | ←                |
| G-14<br>ラッパー<br>クミ<br>Lapper assy                    | <br>147302-001                | <br>101564-001                                | <br>147302-001                                    | ←   | <br>148951-001   | <br>148936-001   |
| G-18-1<br>ルーバー-S<br>Looper (S)                       | <br>S40375-001                | ←   | ←   | ←   | <br>S40395-001   | ←                |
| G-18-2<br>ルーバー-M<br>Looper (M)                       | ←                             | <br>S40376-001                                | ←   | ←   | ←                | ←                |
| G-18-3<br>ルーバー-L<br>Looper (L)                       | <br>S40377-001                | ←   | ←   | ←   | <br>S40396-001   | ←                |

**B928 オプション部品 / OPTION PARTS LIST / SONDERZUBEHÖR /  
PIECES EN OPTION / PIEZAS OPCONALES**

|                                      |   |
|--------------------------------------|---|
| G-5<br>オサエクミ<br>Presser<br>foot assy | 厚物用 /<br>Heavy materials<br>3.2mmx2 [1/8x2]   |
|                                      | <br>S13043-101 |

| G-14<br>ラッパークミ<br>Lapper assy | 中厚物用 / Medium materials   |   |   |
|-------------------------------|---|---|---|
|                               | 7/32MH  | 5/16MH  | 3/8MH   |
|                               | <br>111168-001 | <br>111174-001 | <br>111180-001 |

警告ラベル／Warning labels／Warnschilder／  
 Etiquettes d'avertissement／Etiquetas de advertencia

|   | 品名／Name of parts          | Size(mm) | Code       |
|---|---------------------------|----------|------------|
|  <p>△ 注意<br/>                 動く部分ではがさする。<br/>                 安全装置を確認してから<br/>                 作業をする。また、<br/>                 電源を切ってから、糸<br/>                 通し、ホビンを針の交換、<br/>                 掃除や調整をする。</p>   | 操作注意ラベル・和                 | 40×64    | S38350-001 |
|  <p>△ CAUTION<br/>                 Moving parts<br/>                 may cause injury.<br/>                 Operate with safety devices.<br/>                 Turn off main switch before<br/>                 threading, changing bobbin<br/>                 and needle, oiling etc.</p> | Label, operation<br>Eng.  | 40×64    | S38349-001 |
|   | アースマーク<br>Mark, grounding | φ12      | S37060-001 |

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